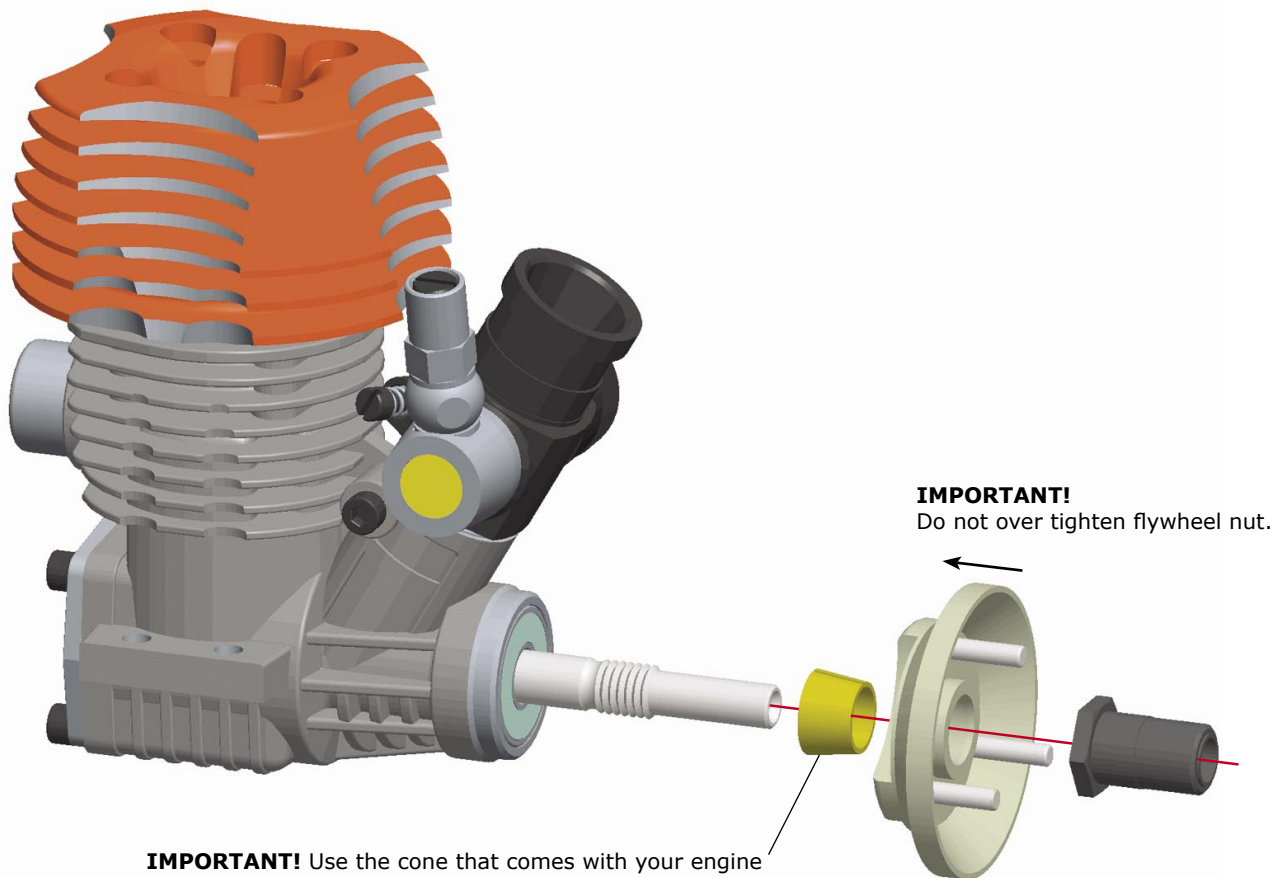


8.0 CENTAX ASSEMBLY

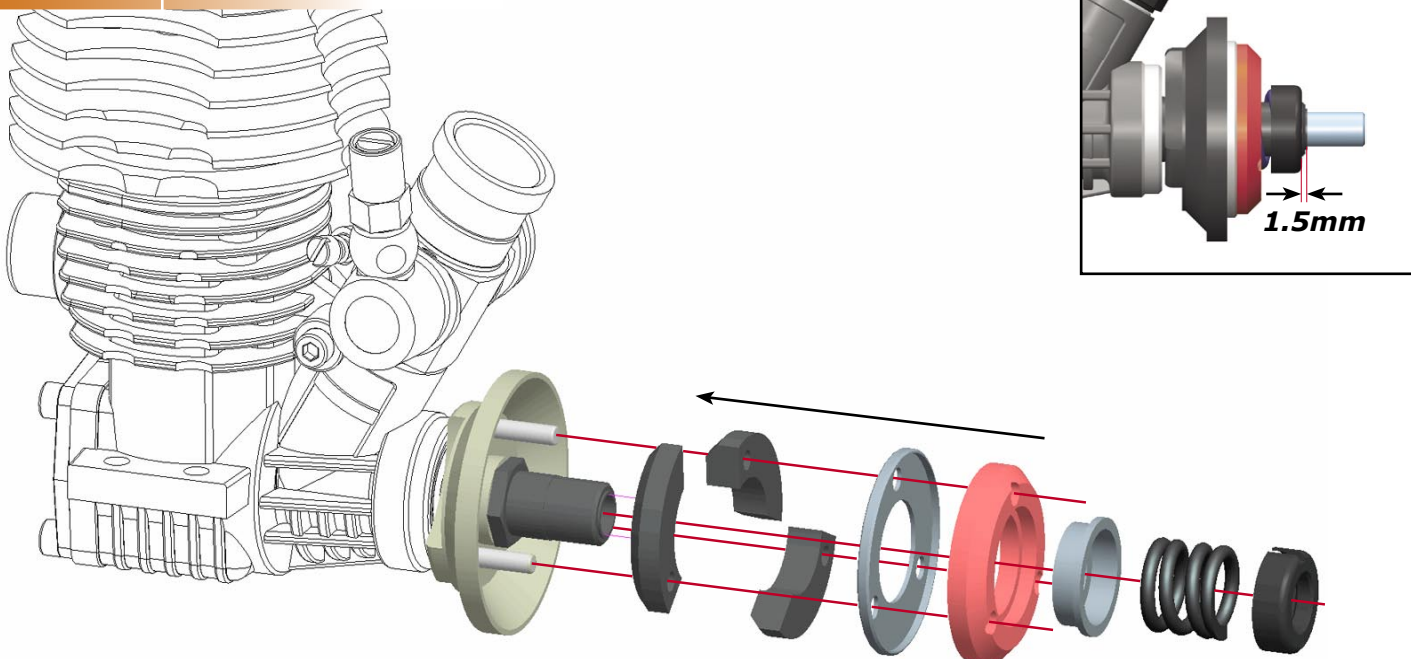
STEP 8.1

BAG 24



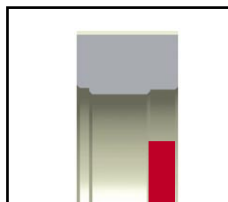
STEP 8.2

Initial clutch spring tension



Learn about clutch shoes and flyweights

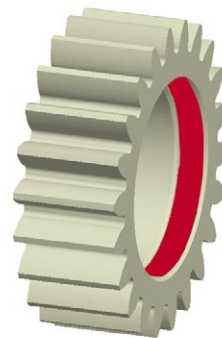
STEP 8.3



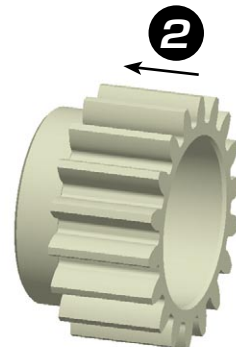
IMPORTANT! Note the orientation of the the 2nd gear pinion



2nd Gear
23T



1

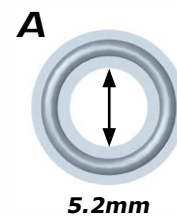
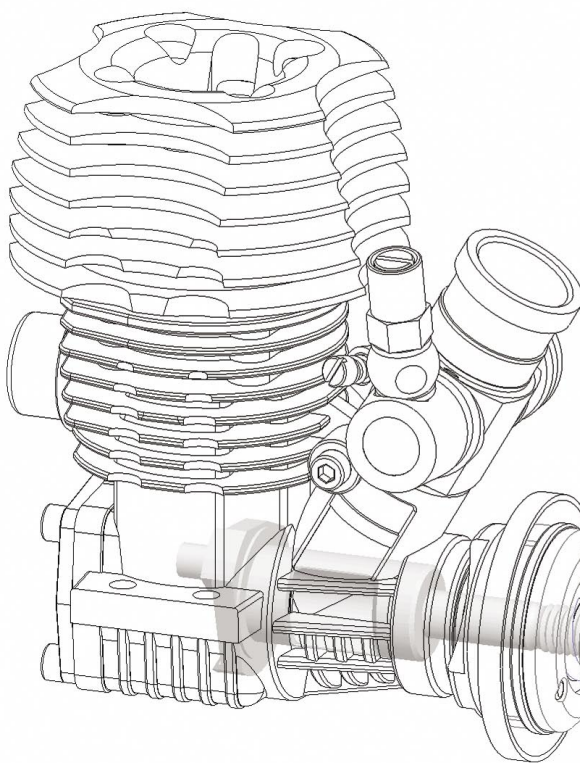


1st Gear
17T

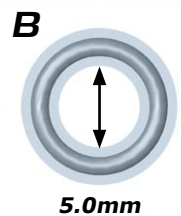
2

STEP 8.4

ADJUSTING THE CLUTCH GAP

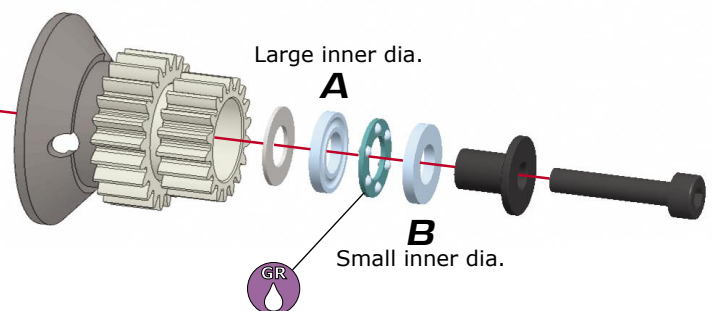


5.2mm



5.0mm

IMPORTANT! Install thrust bearing plates as shown



Large inner dia.

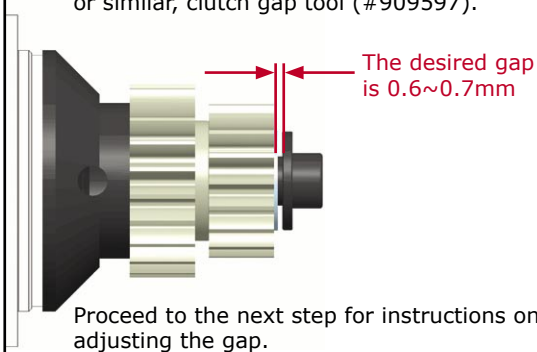
A

B

Small inner dia.



Measure the clutch gap using the Serpent, or similar, clutch gap tool (#909597).

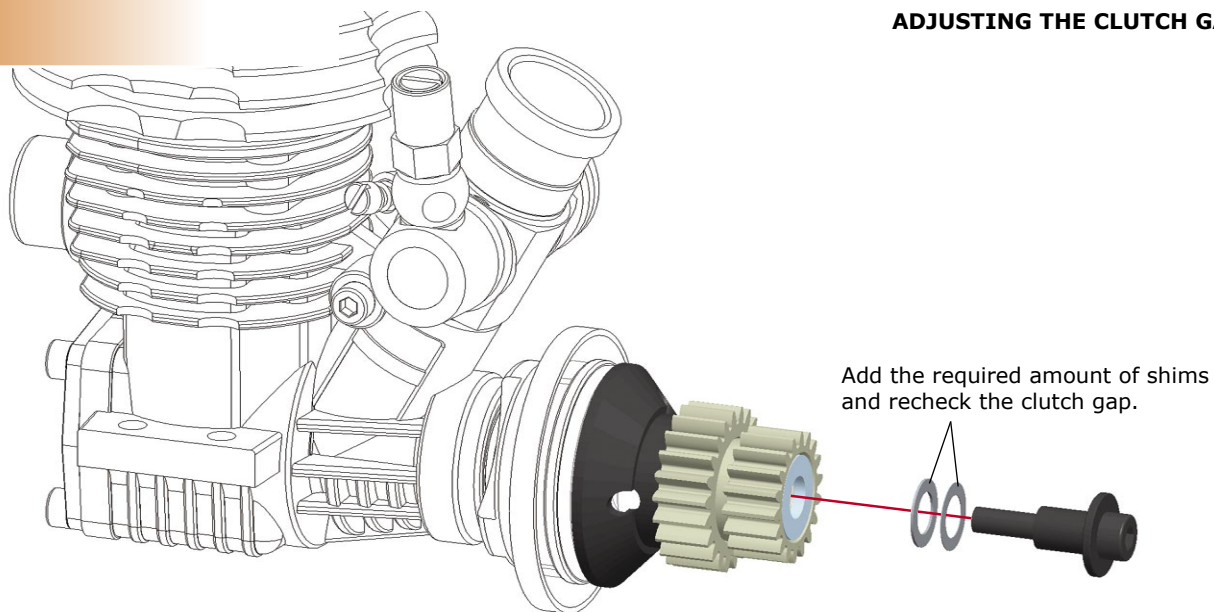


The desired gap is 0.6~0.7mm

Proceed to the next step for instructions on adjusting the gap.

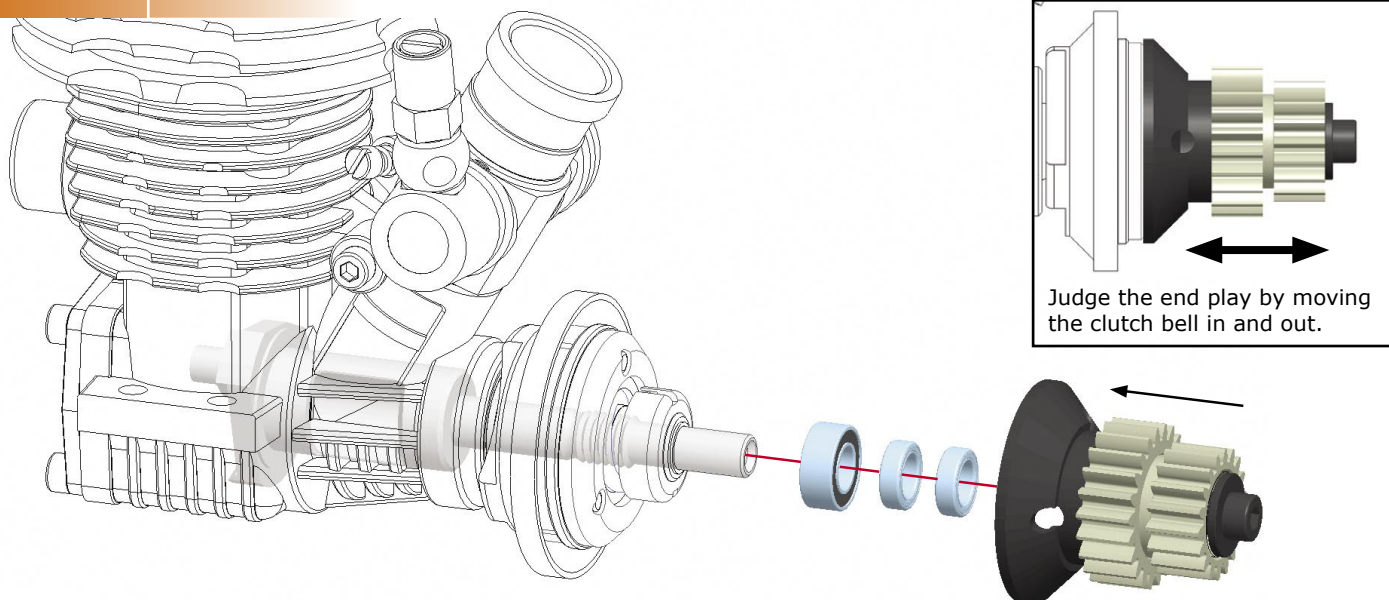
STEP 8.6

ADJUSTING THE CLUTCH GAP



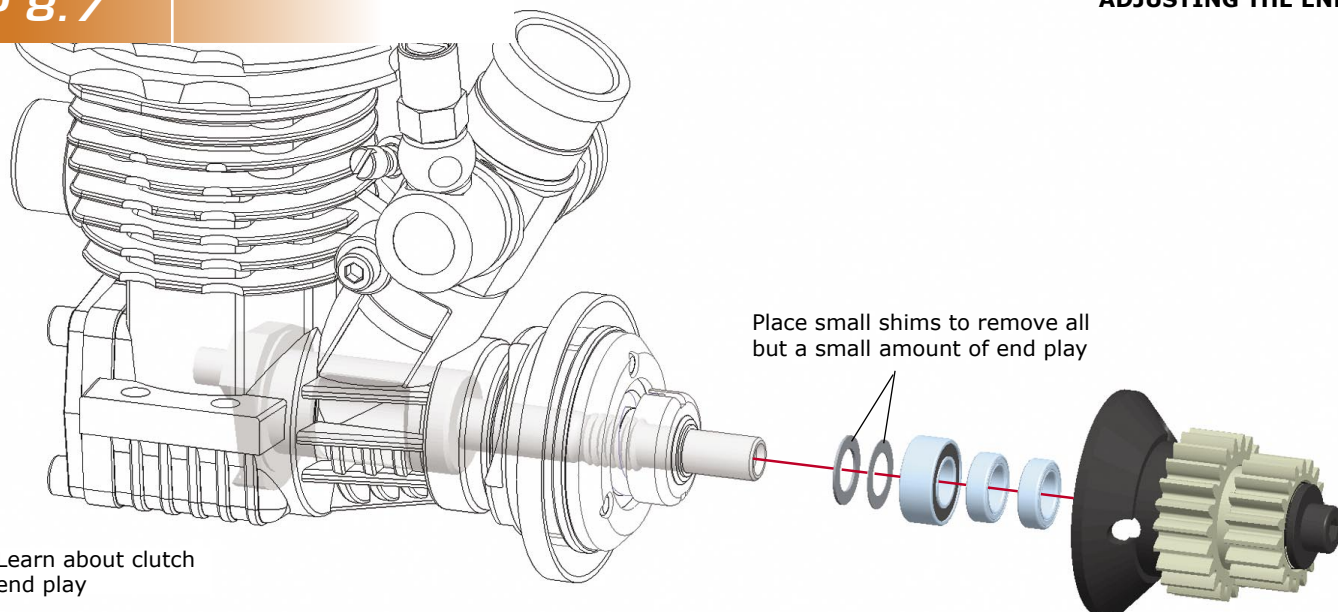
STEP 8.7

ADJUSTING THE END PLAY



STEP 8.7

ADJUSTING THE END PLAY



B Learn about clutch end play