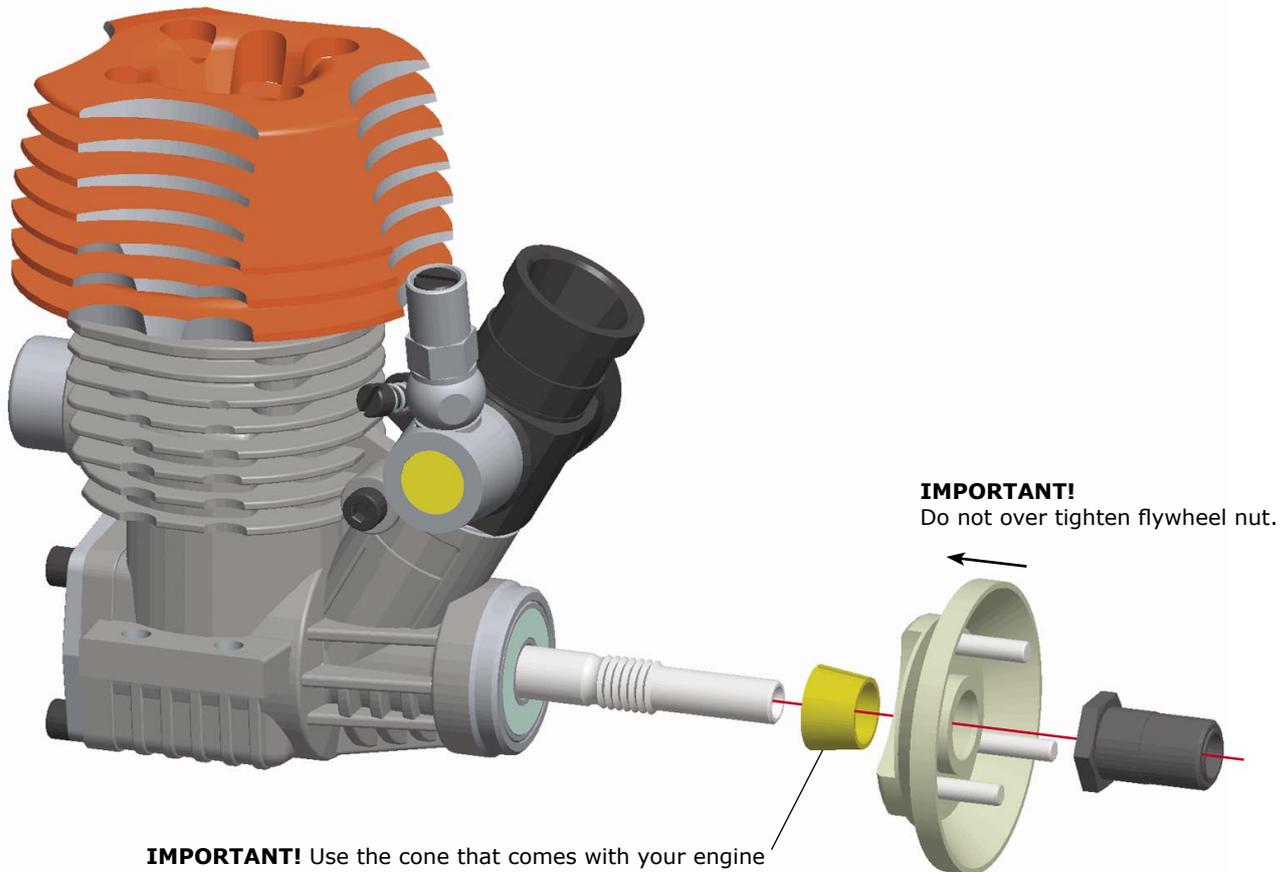


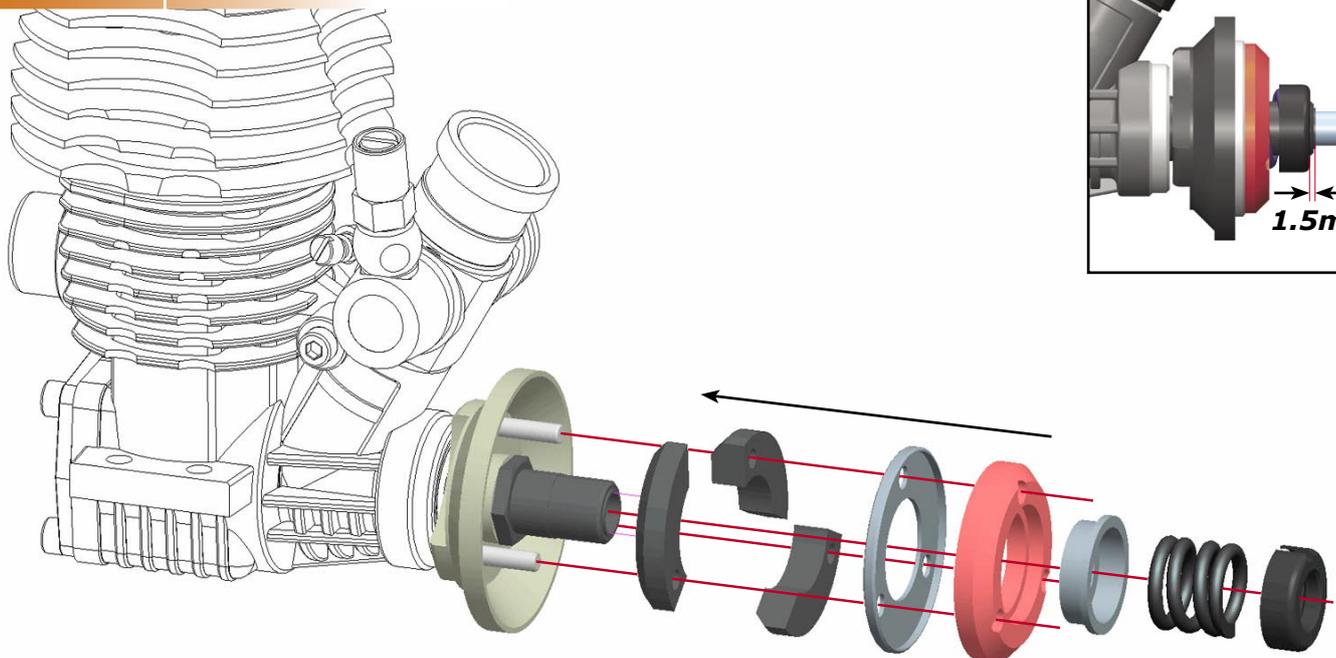
8.0 CENTAX ASSEMBLY

STEP 8.1

BAG 24

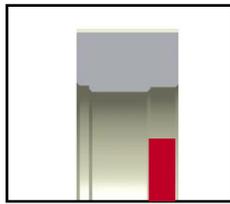


STEP 8.2

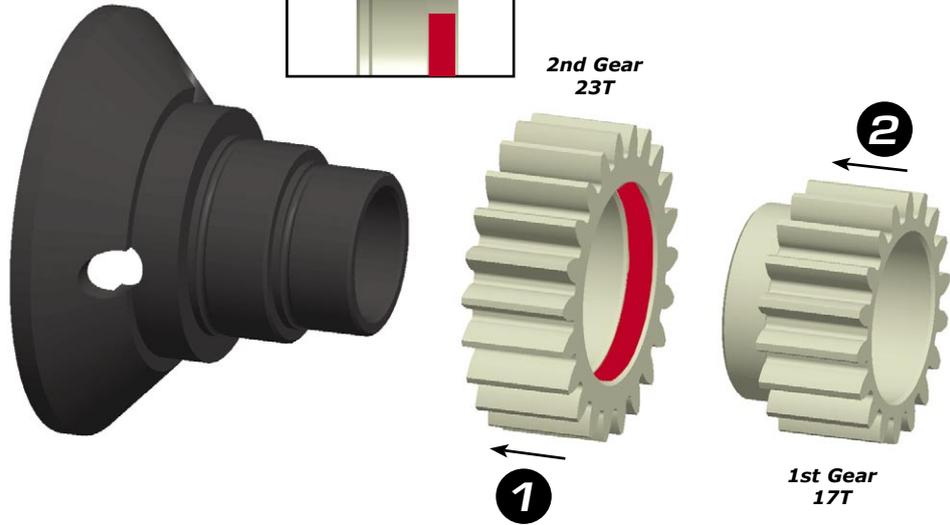


B Learn about clutch shoes and flyweights

STEP 8.3

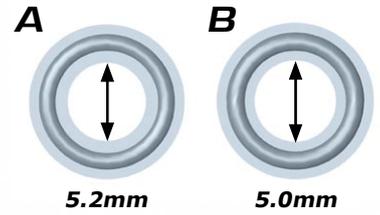
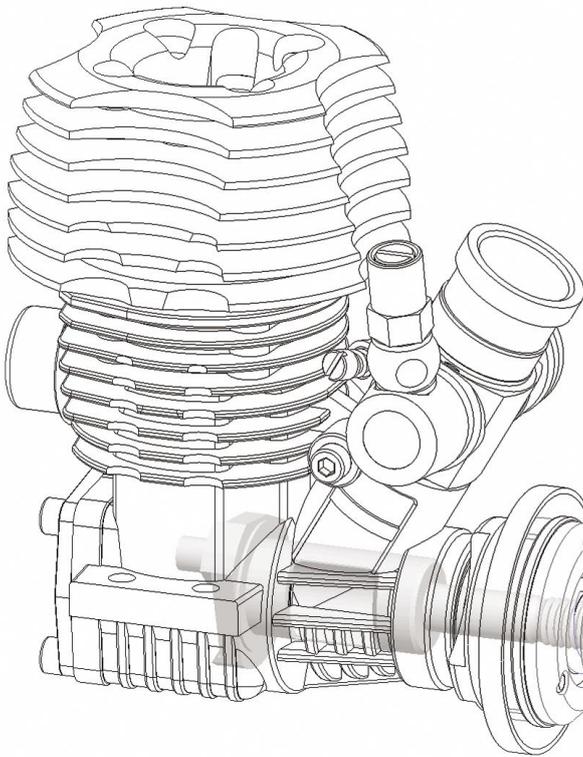


IMPORTANT! Note the orientation of the the 2nd gear pinion

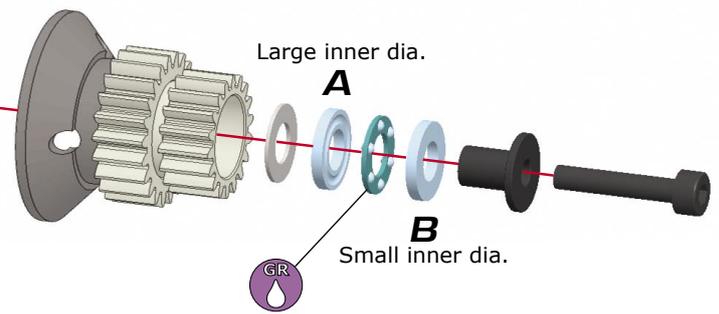


STEP 8.4

ADJUSTING THE CLUTCH GAP



IMPORTANT! Install thrust bearing plates as shown

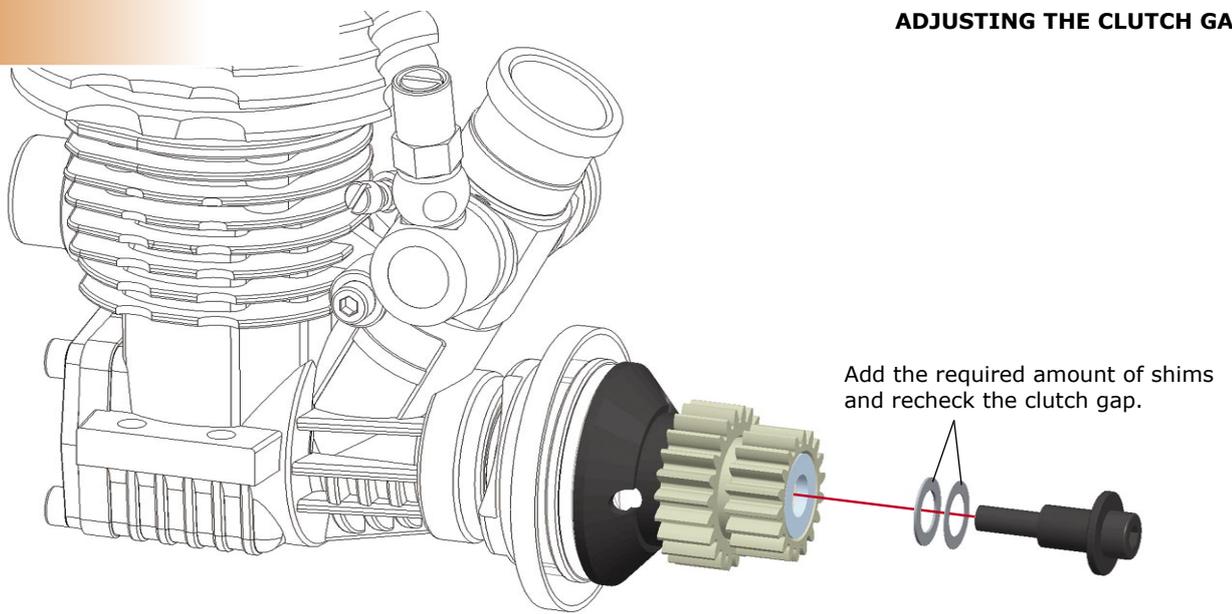


Measure the clutch gap using the Serpent, or similar, clutch gap tool (#909597).

Proceed to the next step for instructions on adjusting the gap.

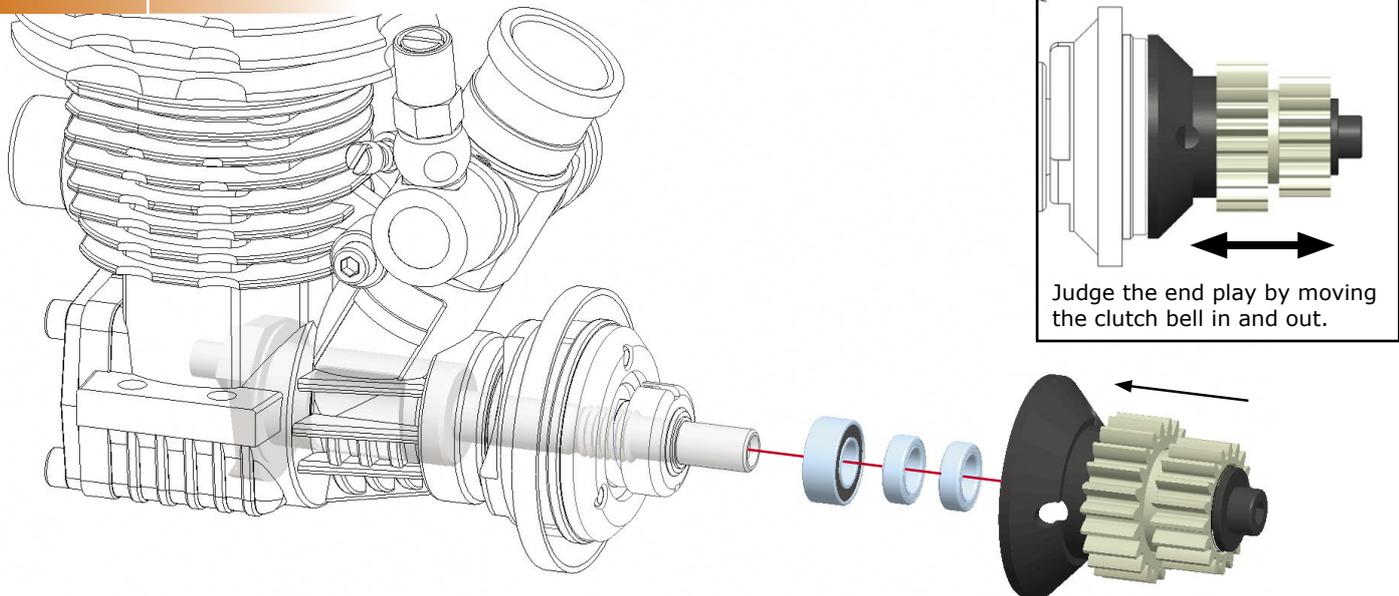
STEP 8.6

ADJUSTING THE CLUTCH GAP



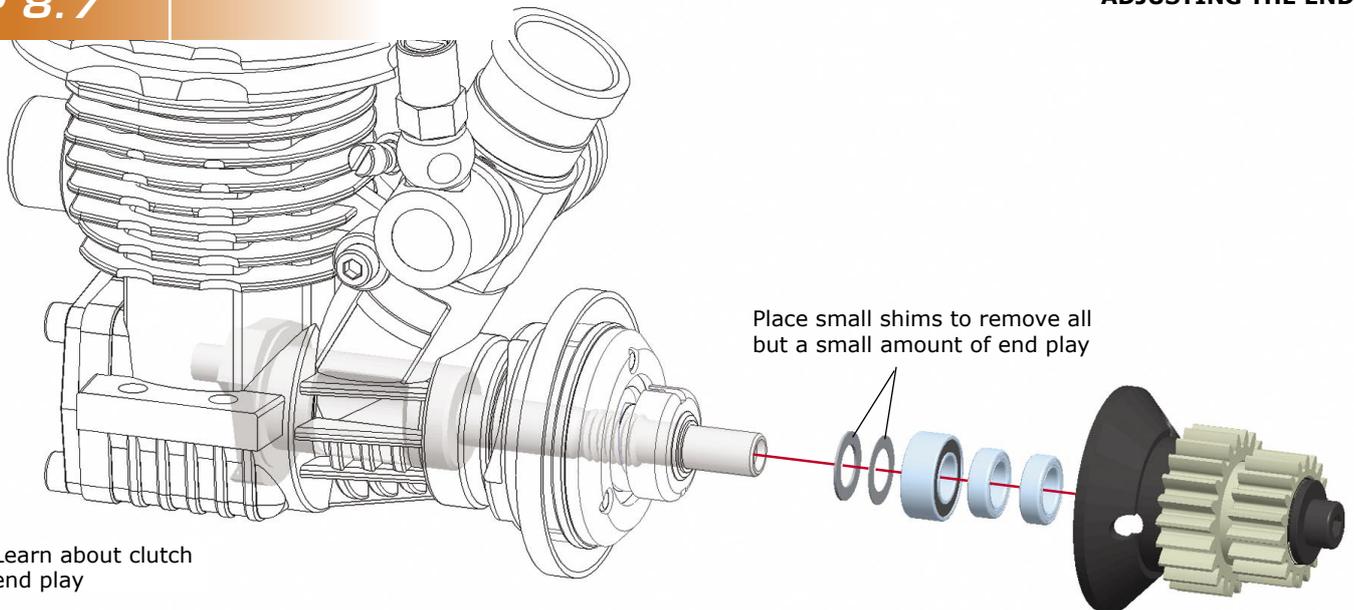
STEP 8.7

ADJUSTING THE END PLAY



STEP 8.7

ADJUSTING THE END PLAY



B Learn about clutch end play