

## STEP 1

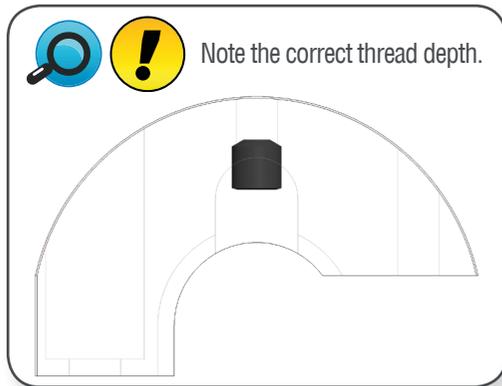
This manual shows the correct process to assemble the gearbox shoes of the 977evo, 748TQ and GT3.0 kits.

The sequence is a little different from the original manual. The key difference is that the setscrew M3x3 is mounted from the inside of the shoe, rather than from the outside. This will prevent the setscrew from moving out of the shoe when under more pressure.

This manual only shows the correct way to assemble the M3x3 setscrews in the shoes. For assembling the remaining parts the main manual of your model should be followed.



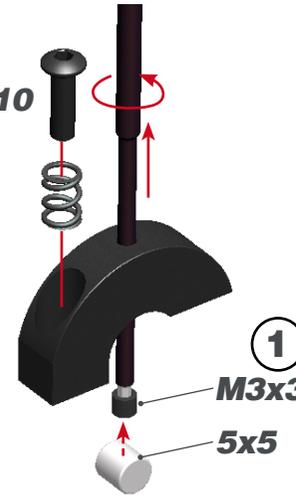
First pre-thread 2mm in the hole from the inside with the M3x3 screw, and remove it again.



## STEP 2

2

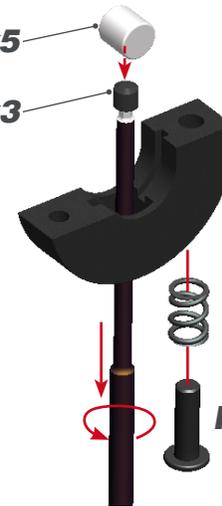
M3x10



1

M3x3

5x5



2

M3x10



1- Push the tool through the hole of the shoe from the outside and assemble the M3x3 setscrew from the inside of the gearbox. Use the 5x5 cylinder to help the setscrew move inside the hole.  
2- The M3x10 screws adjust the SHIFT POINT. As default adjustment: screw it all the way in, do NOT overtighten, then unscrew 3 turns.  
3- Adjust both M3x3 setscrews to minimise the gap between the shoes and the bell, so it just not touches. Check regularly and re-adjust as needed.



Note the correct gearbox assembly

