

# COBRA SRX8e

## Instruction Manual



WORLD  
CHAMPIONS  
10X

 Serpent

**EP**  
1/8 4WD - Buggy



## INTRODUCTION

Thank you very much for selecting this Serpent rc car and thus become a member of the ever growing worldwide Serpent racing family. Serpent started in 1980 and has been growing its product-line and fan-base ever since.

The Serpent Cobra SRX8e is a state of the art 1/8 scale electric 4wd buggy which will give you the true Serpent racing experience. The assembly manual will guide you through all the steps to complete the car, so you can hit the track with a good base-set-up soonest. The Serpent design department succeeded to create a superbly performing car combined with eas of assembly and maintenance. The high quality standards of all parts and hardware will make racing your Serpent car a very rewarding activity !

Through our team, website and social media we will keep you up-to-date on all developments of the Serpent cars. We hope to meet you on the track and through our various media! Enjoy the drive !

Team Serpent  
Multiple World Champions

## INSTRUCTIONS

Serpent's long tradition of excellence extends to the instruction manuals, and this instruction manual is no exception. The easy-to-follow layout is richly illustrated with 3D-rendered full-color images to make your building experience quick and easy. Following the instructions will result in a well-built, high-performance race-car that will soon be able to unleash its full potential at the racetrack. The kit includes bags, with bagnumbers, which refer to the same step in the manual. Open only the indicated bag(s) per step and finish that part of the assembly. Remaining parts will be needed lateron in the assembly process.

## PLASTIC PARTS

The Serpent moulded parts are very durable and hard. When assembling longer screws in new composite parts, make sure to use new hex bits in your (power) tools. Pre-threading also helps to avoid screw damage.

## SETUP

In certain assembly steps you need to make basic adjustments, which will give you a good initial setup for your Serpent Cobra SRX8e. Fine-tuning the initial setup is an essential part of building a high-performance racecar like your Serpent Cobra SRX8e.

## EXPLODED VIEWS AND PARTS LIST

The exploded views and parts lists for the Serpent Cobra SRX8e are presented in the Reference Guide section in the back of this manual. The exploded views show all the parts of a particular assembly step along with the Serpent part number and hotlink to the Serpent website. Partnumbers in orange indicates that this part is an optional. Optionals part names and numbers are showed below.

## CUSTOMER SERVICE

Serpent has made a strong effort to make this manual as complete and clear as possible. Additional info may be published in our website: [www.serpent.com](http://www.serpent.com) or you may ask your dealer or the Serpent distributor for advice, or email Serpent direct: [info@serpent.com](mailto:info@serpent.com). The Serpent Facebook, Twitter and Youtube pages give additional means of support and communications.

## SAFETY

Read and take note of the 'Read this First section' before proceeding to assemble the car-kit. This car-kit is intended for persons aged 16 or older.

## READ THIS FIRST!

- This is a highly technical hobby product, intended to be used in a safe racing environment. This car is capable of speeds in excess of 80 km/h or 50mph. Please follow these guidelines when building and operating this model.
- Parental guidance is required when the builder/user of this car is under 16.
- Follow the building instructions. If in doubt, contact your dealer or importer.
- Be sure to use the proper tools when assembling the car. Always exercise caution when using electric tools, knives and other sharp objects.
- Be careful when using liquids like lubrication oil, fuel or glue. Do not swallow.
- Follow the manufacturer's instruction in case you experience irritation after using the product.
- Be careful when operating the car. Stay away from any rotating parts such as wheels, gears and transmission. Stay away from motor, engine and exhaust pipe system or speedo during and immediately after use, as these parts may be very hot. We advise to use protective hand cloves.
- Only operate this car in a safe environment, like a special racing track or a closed parking lot. Avoid using this car on public roads, crowded places or near infants.
- Before operating this car, always check the mechanical status of the car. Also check that the transmitter and receiver frequencies correspond and are not used by any other racer at the same time. Check that the batteries of the transmitter and receiver- are fully charged.
- After use, always check all the mechanics of the car. We advise to clean the car immediately after use, and inspect the parts for wear or fractures. Replace when necessary. Do not use water, methanol, thinner or other solvents to clean the car.
- Empty the fuel tank (depending on model) if needed and disconnect the receiver battery.
- Store the car in a dry and heated place to avoid corrosion of metal parts.
- Avoid using this car in wet conditions as the water will cause corrosion on the metal parts and bearings and these parts will cease to function properly. If driven in the wet, ensure that all the electric equipment is waterproofed and after use, that all moving parts are dried immediately.

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## LINES DESCRIPTION

Each step contains a variety of numbers, lines, and symbols. The numbers represent the order in which the parts should be assembled. The lines are described below.



Step number; the order in which you should assemble the indicated parts



Length after assembly



Assembly path of one item into another



Group of items (within lines) should be assembled first



Direction the item should be moved



Glue one item to another



Connect one item to another



Gap between two items



Press/Insert one item into another

## ICONS DESCRIPTION

Each step contains a variety of symbols described below.



Carefull, read and check very well.



Apply a small amount of cyano glue. Use wear protection for eyes and hands.



Detail view to explain assembly or order of parts better.



Default set-up: This symbol indicates the default setup.



Grease: apply a small amount of grease to the parts shown.



Silicone grease: apply a small amount of grease to the parts shown.



Thread lock: apply a small amount on the parts shown. Before to apply the threadlock, make sure to degrease the parts very well, as otherwise the threadlock will not work.



Silicone oil: use the indicated silicone oil for the shocks and differentials.



Oil: apply a small amount of oil to the parts shown.



Left and right parts should be assembled in the same way.



Parts or items not included in the kit.

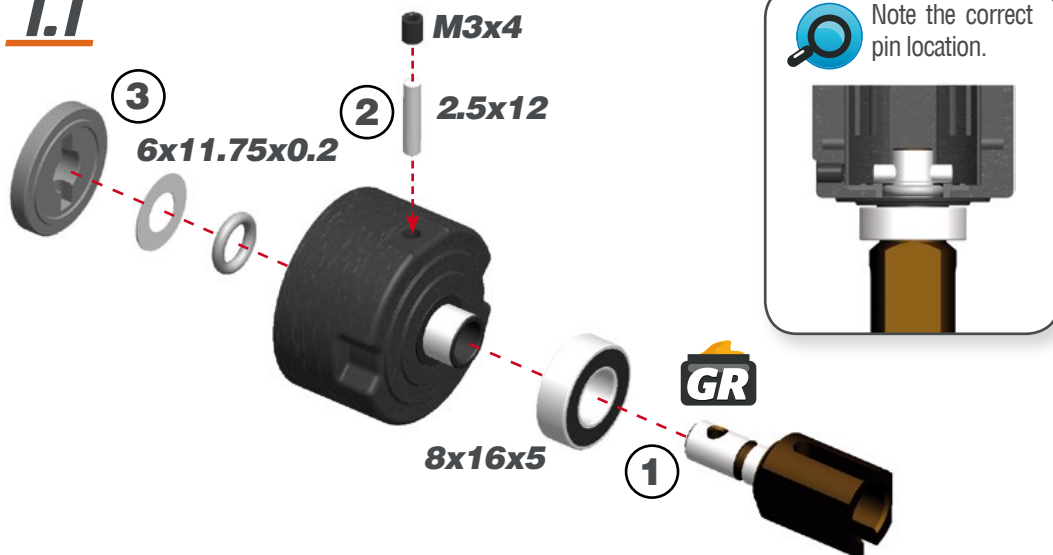


Optional part, not standard in the kit.

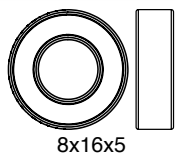
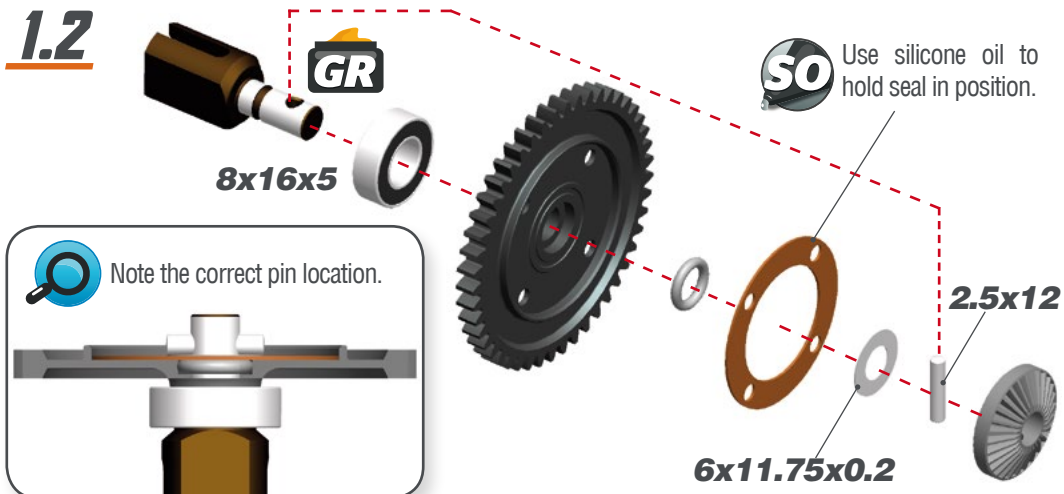
## STEP 1

### CENTER DIFF BAG

#### 1.1



#### 1.2



## STEP 2

#### 2.1



#### VOLUME COMPENSATORS

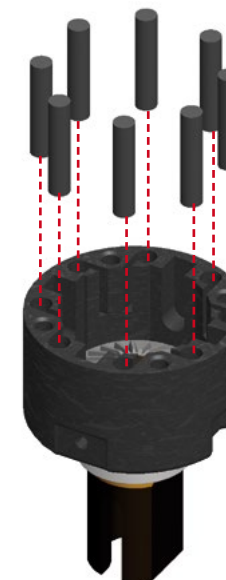
When the differential gets hotter, the foam inserts will absorb the pressure of the expansion of the oil.

1- The supplied foam tube must be cut to size as indicated here below.

2- Penetrate them fully with same differential oil.

3- Insert them in the compensator holes.

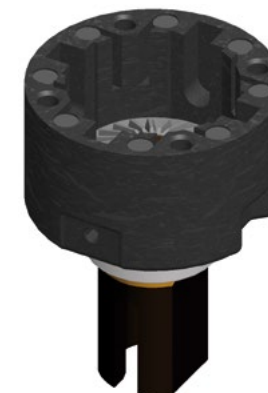
14.7 - 14.9 mm



#### 2.2

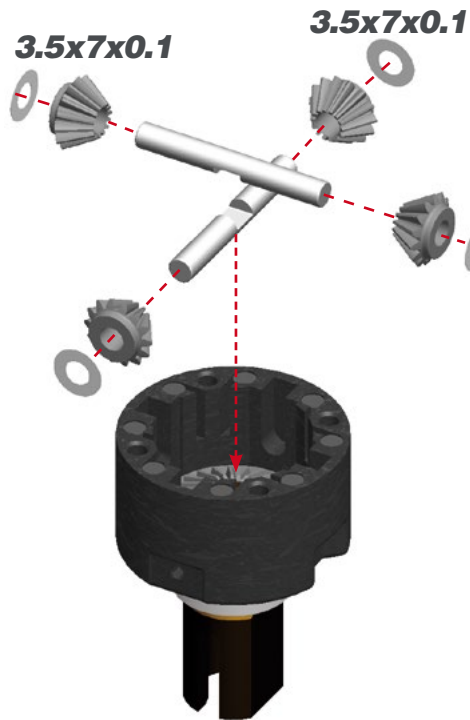
Add just enough oil to cover the large gear before assembling the small satellite gears and cross pins.

Use the silicone oil supplied in the kit. For the correct cst value please check the default setupsheet.





## STEP 3



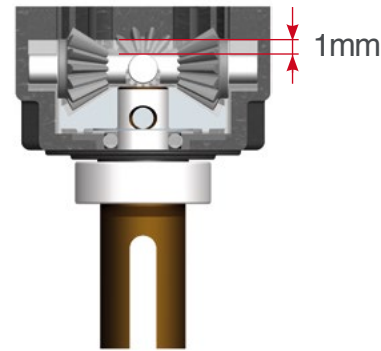
## STEP 4



Fill the differential with silicone oil 1 mm above the crosspin, do NOT overfill. Use the silicone oil supplied in the kit. For the correct cst value please check the default setupsheet.



### OIL LEVEL

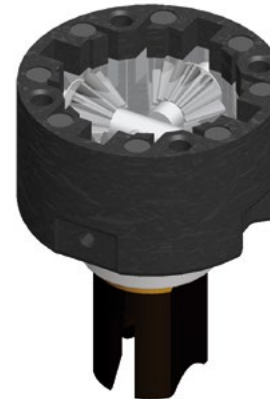


### AMOUNT OF OIL IN THE DIFFS

Use a digital scale to measure the exact amount of oil in the diff.

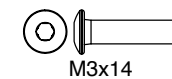
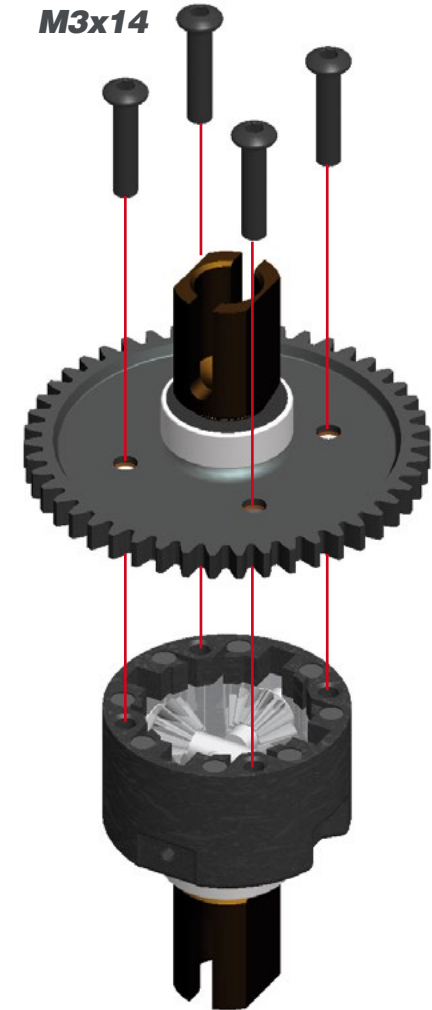
Differential weight with volume compensators = 40.8 grams

Differential weight without volume compensators = 41.0 grams



## STEP 5

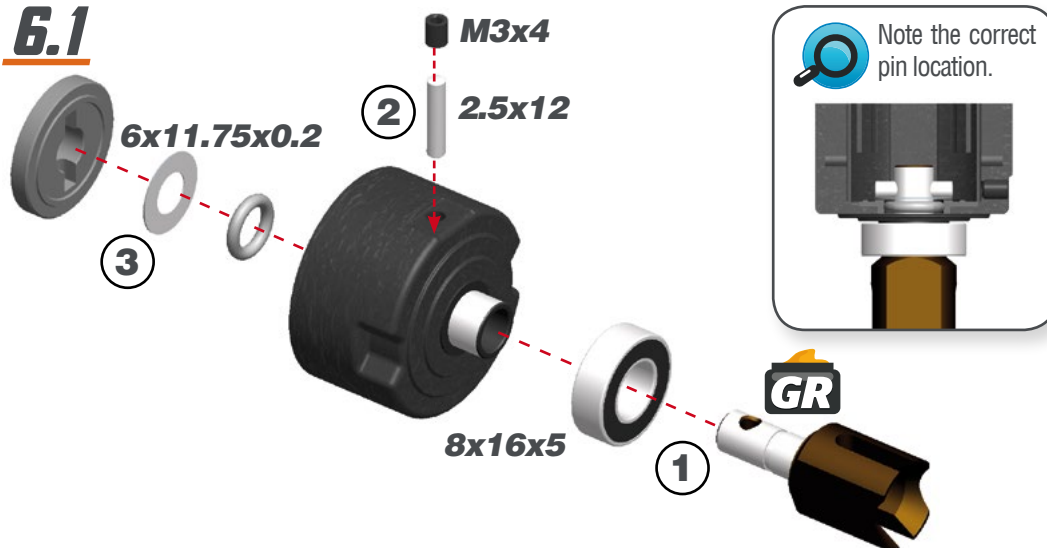
**M3x14**



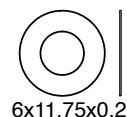
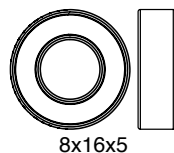
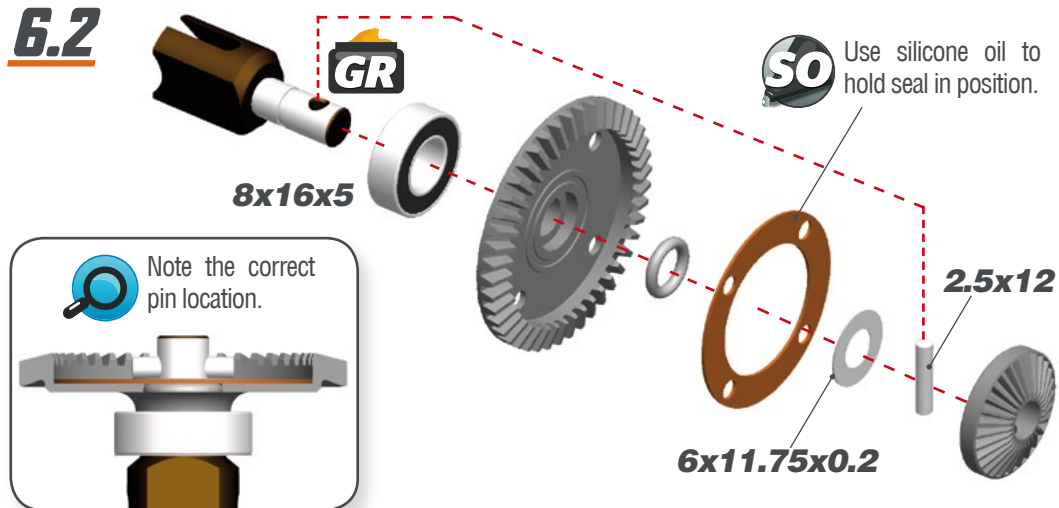
## STEP 6

### FR/RR DIFF BAG

#### 6.1



#### 6.2



## STEP 7

#### 7.1



#### VOLUME COMPENSATORS

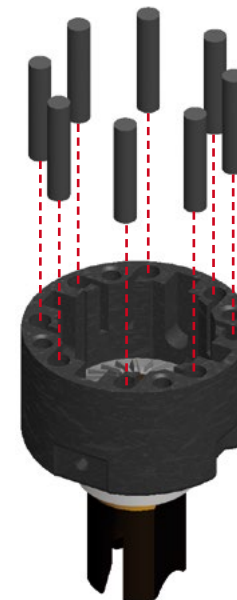
When the differential gets hotter, the foam inserts will absorb the pressure of the expansion of the oil.

1- The supplied foam tube must be cut to size as indicated here below.

2- Penetrate them fully with same differential oil.

3- Insert them in the compensator holes.

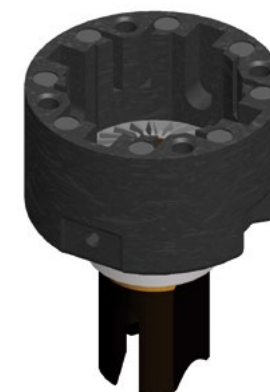
14.7 - 14.9 mm



#### 7.2

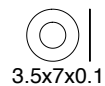
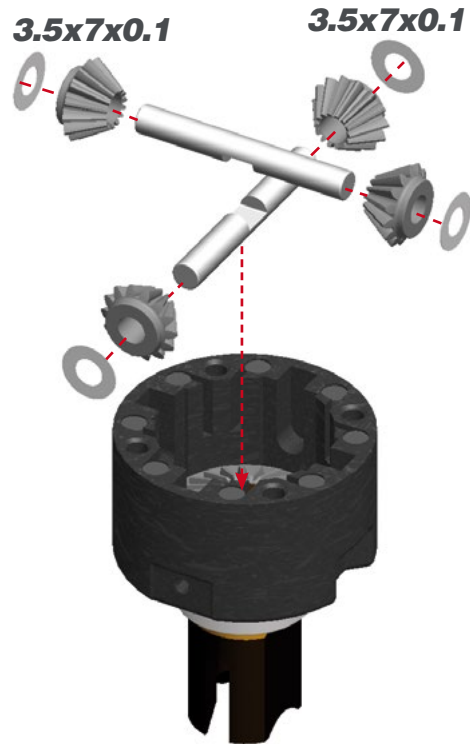
Add just enough oil to cover the large gear before assembling the small satellite gears and cross pins.

Use the silicone oil supplied in the kit. For the correct cst value please check the default setupsheet.





## STEP 8



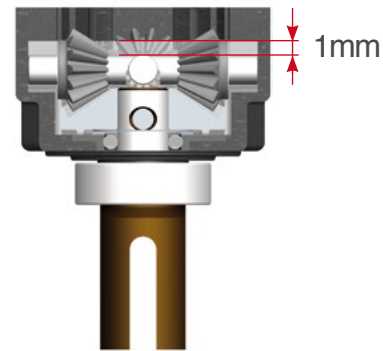
## STEP 9



Fill the differential with silicone oil 1 mm above the crosspin, do NOT overfill. Use the silicone oil supplied in the kit. For the correct cst value please check the default setupsheet.



### OIL LEVEL

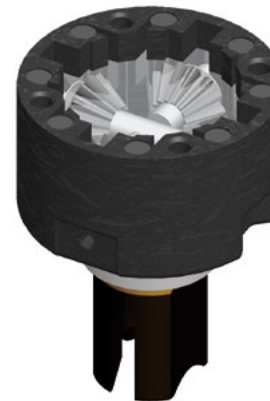


### AMOUNT OF OIL IN THE DIFFS

Use a digital scale to measure the exact amount of oil in the diff.

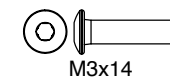
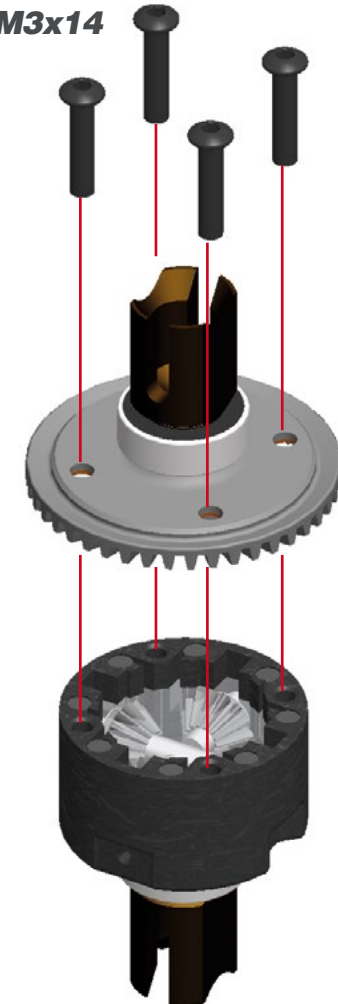
Differential weight with volume compensators = 40.15 grams

Differential weight without volume compensators = 40.35 grams



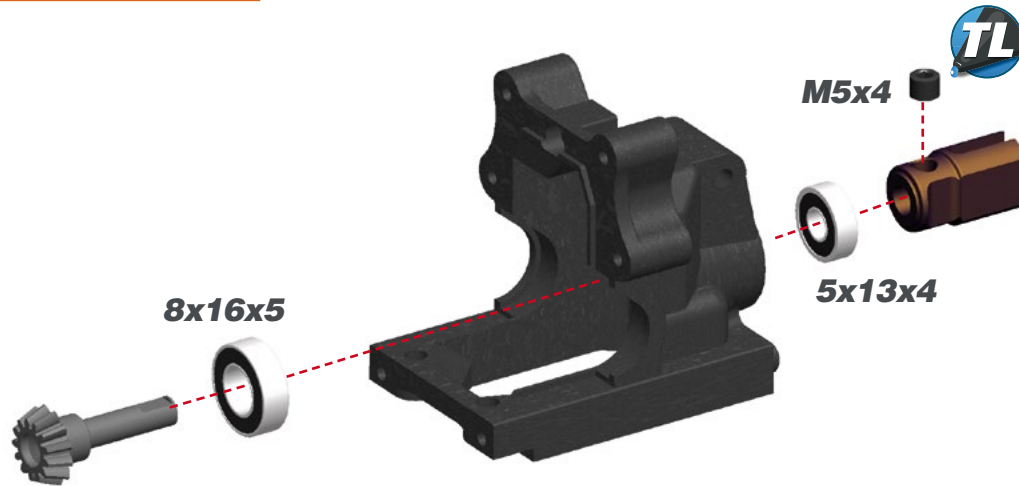
## STEP 10

M3x14



## STEP 11

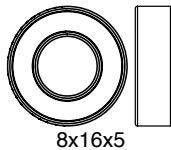
**BAG 1**



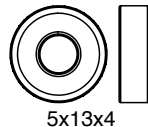
After building the differential with new gears, new differential case and bearings, the diff may feel a little tight. The connected parts need at least an hour run-time to create a perfect match. Attention: When you assemble the diff with too much initial play, the gears will not run-in properly and may wear quickly. After 1 or 2 hours of running the car, re-check the gear-mesh between the ring gear and the pinion. All parts should have run-in properly now. You may add or remove 8x11x0.1 shims as needed.



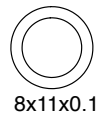
M5x4



8x16x5

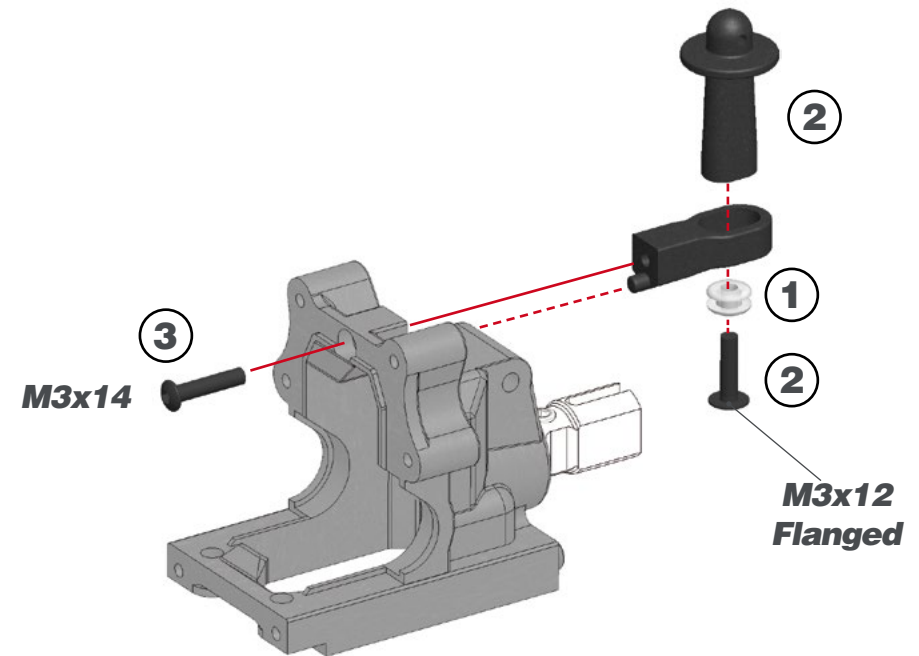


5x13x4

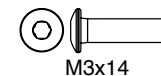
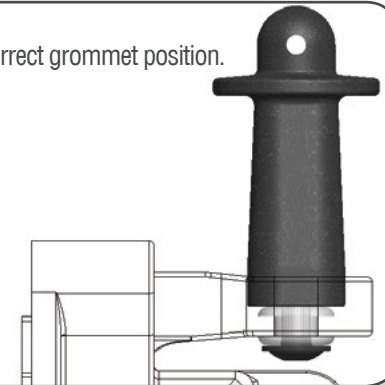


8x11x0.1

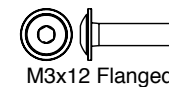
## STEP 12



Note the correct grommet position.



M3x14



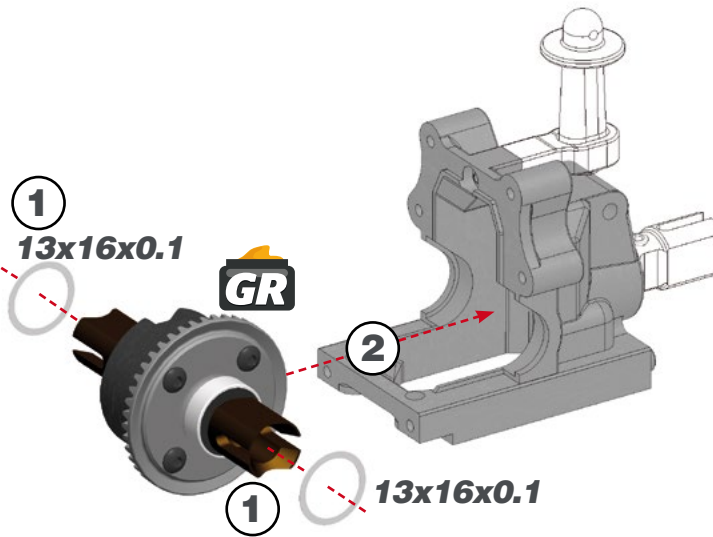
M3x12 Flanged



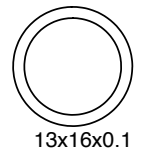
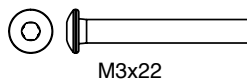
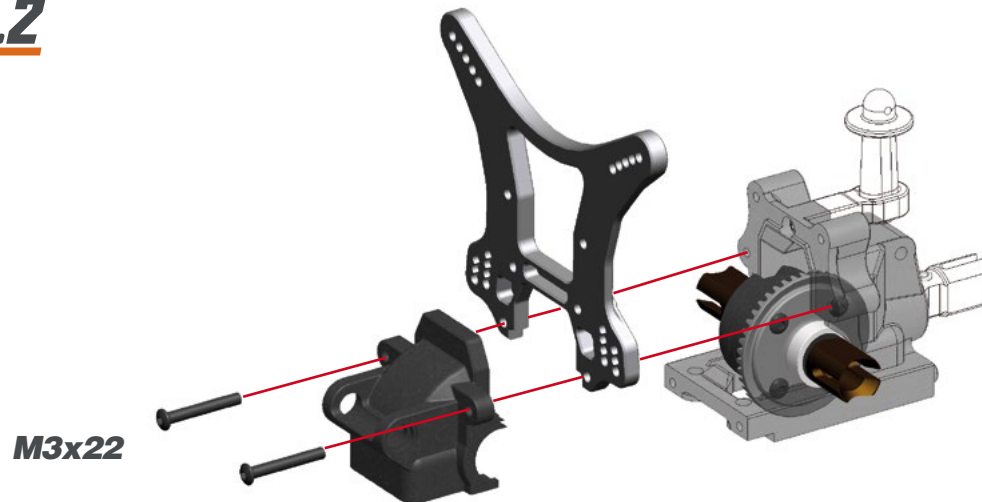
## STEP 13

### 13.1

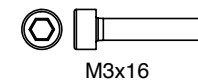
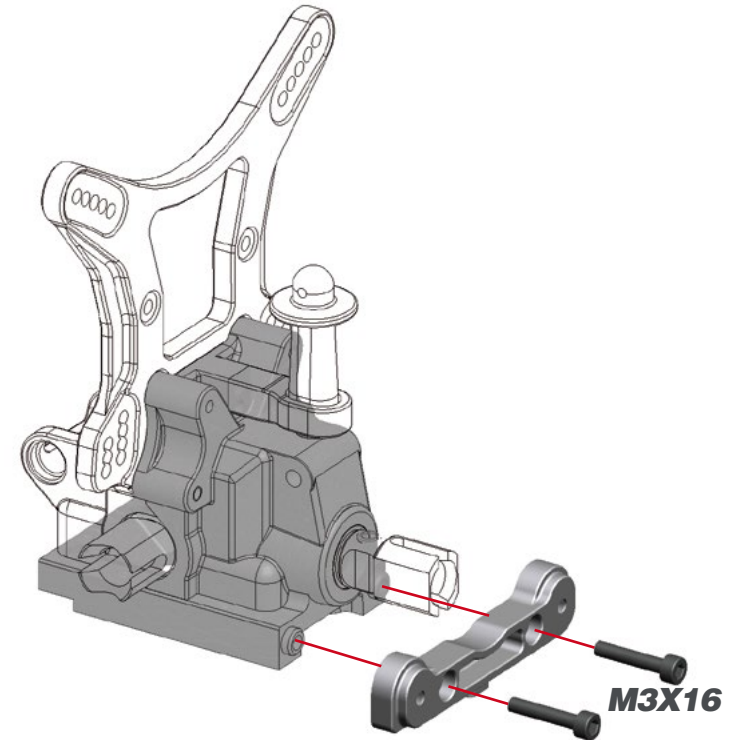
**!** After 1 or 2 hours of running the car, re-check the gear-mesh between the ring gear and the pinion. All parts should have run-in properly. You may add or remove 13x16x0.1 shims as needed.



### 13.2



## STEP 14

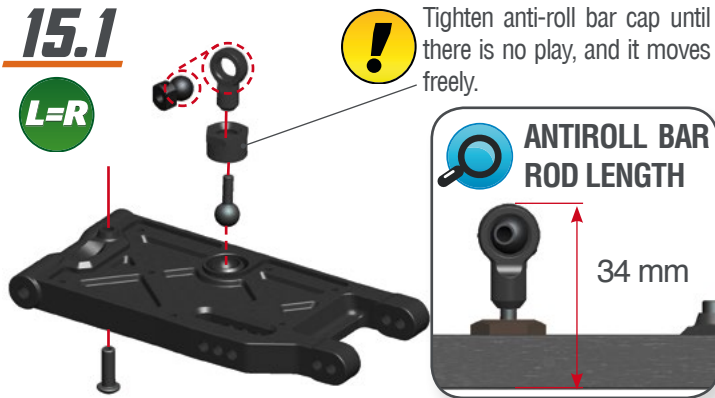


# STEP 15

**BAG 2**

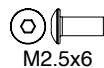
**15.1**

**L=R**



**15.2**

**M2.5X6**



# STEP 16

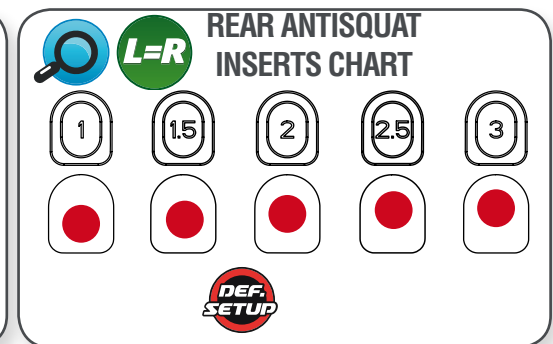
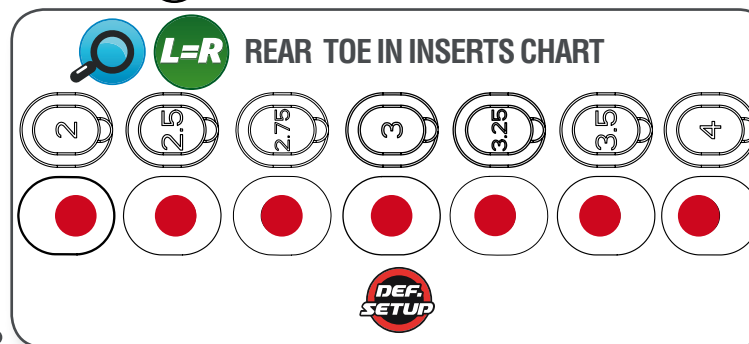
**4**

**M3X16**

**3**

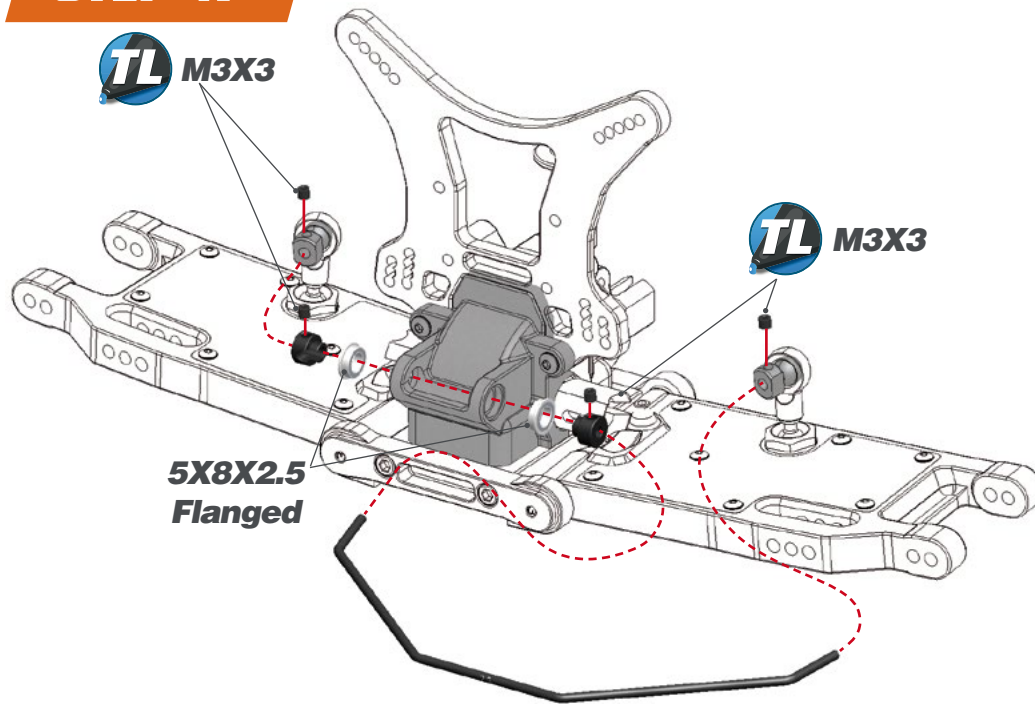
**2**

**1**

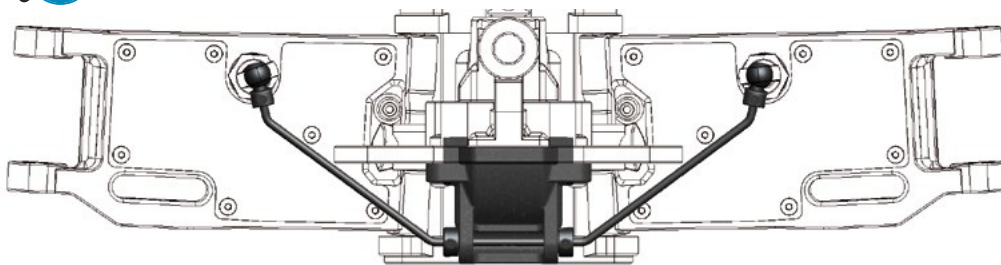




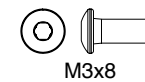
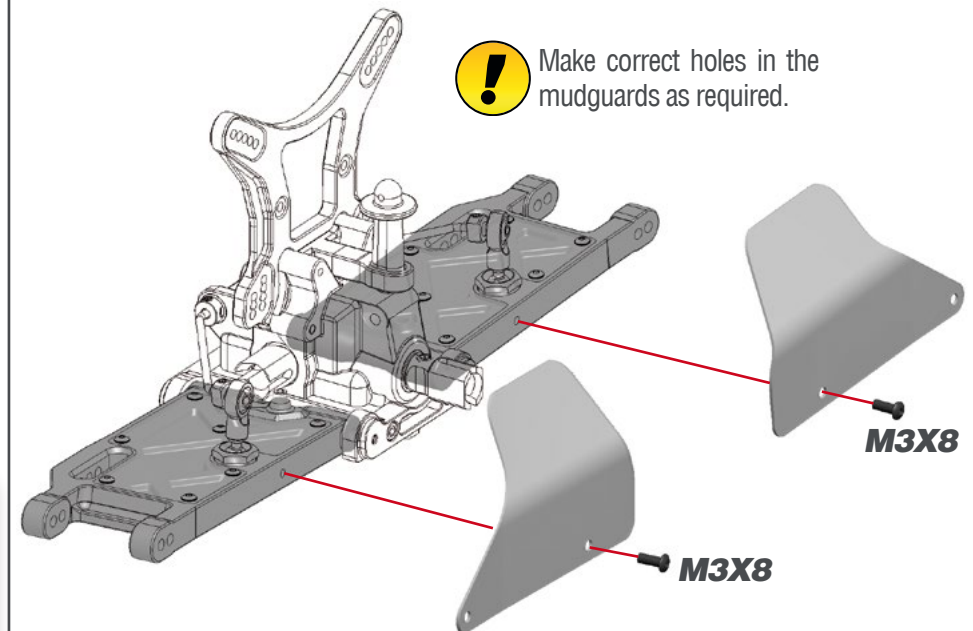
## STEP 17



### REAR ANTIROLL BAR ASSEMBLY



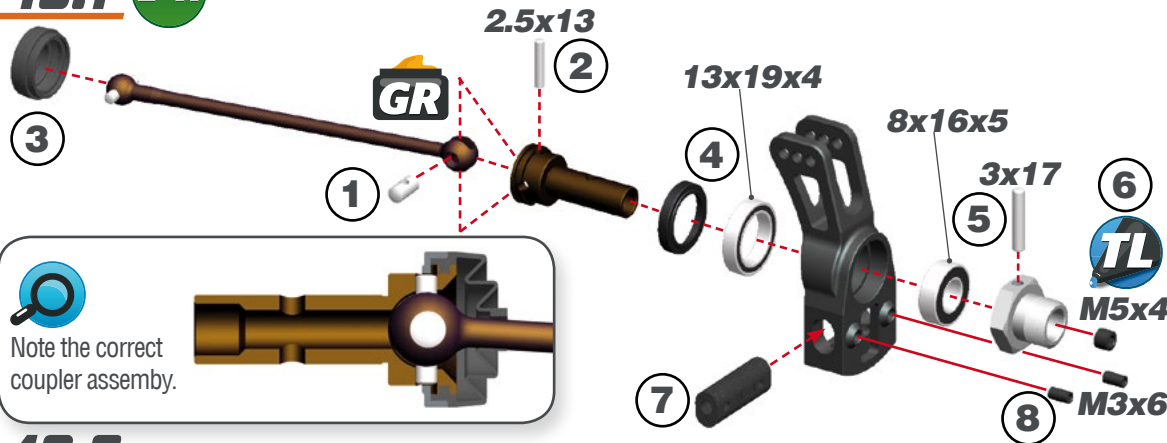
## STEP 18



# STEP 19

**BAG 3**

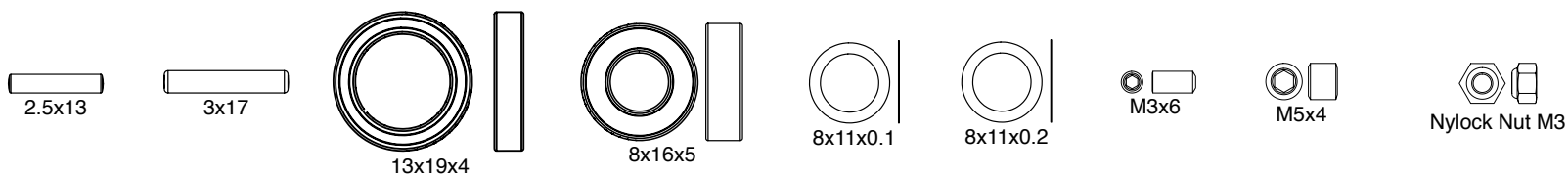
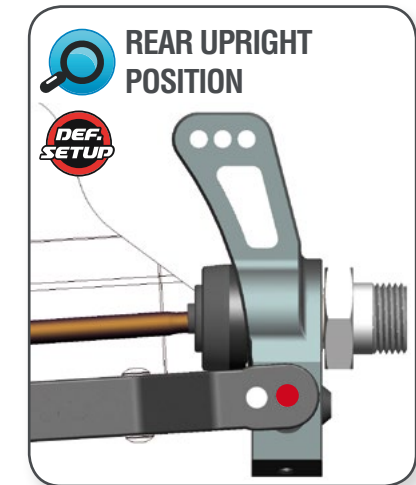
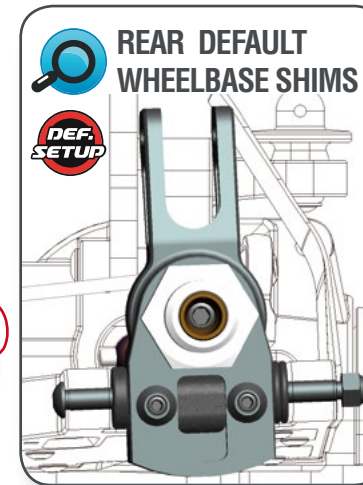
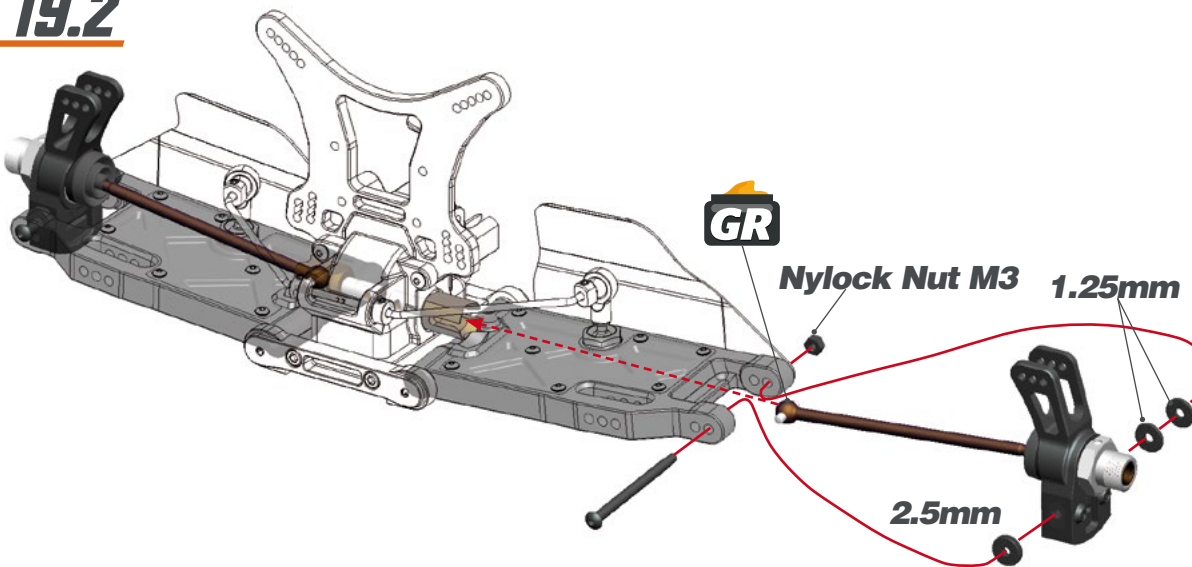
## 19.1 L=R



**REAR UPRIGHT ROLL CENTER INSERTS CHART**

<b>LOW</b>			<b>DEF. SETUP</b>
<b>MID LOW</b>			
<b>MID HIGH</b>			
<b>HIGH</b>			

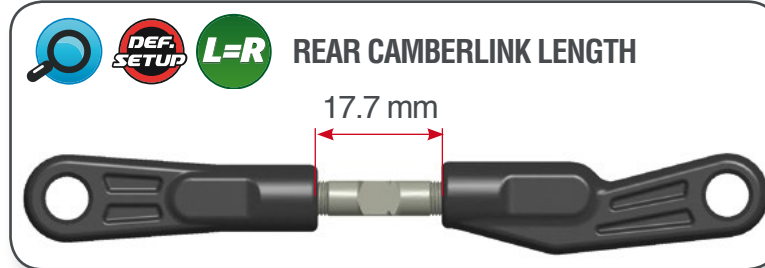
## 19.2



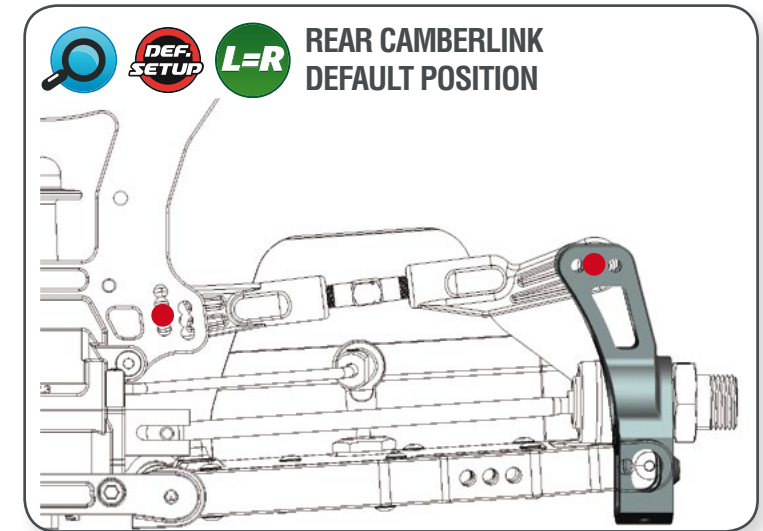
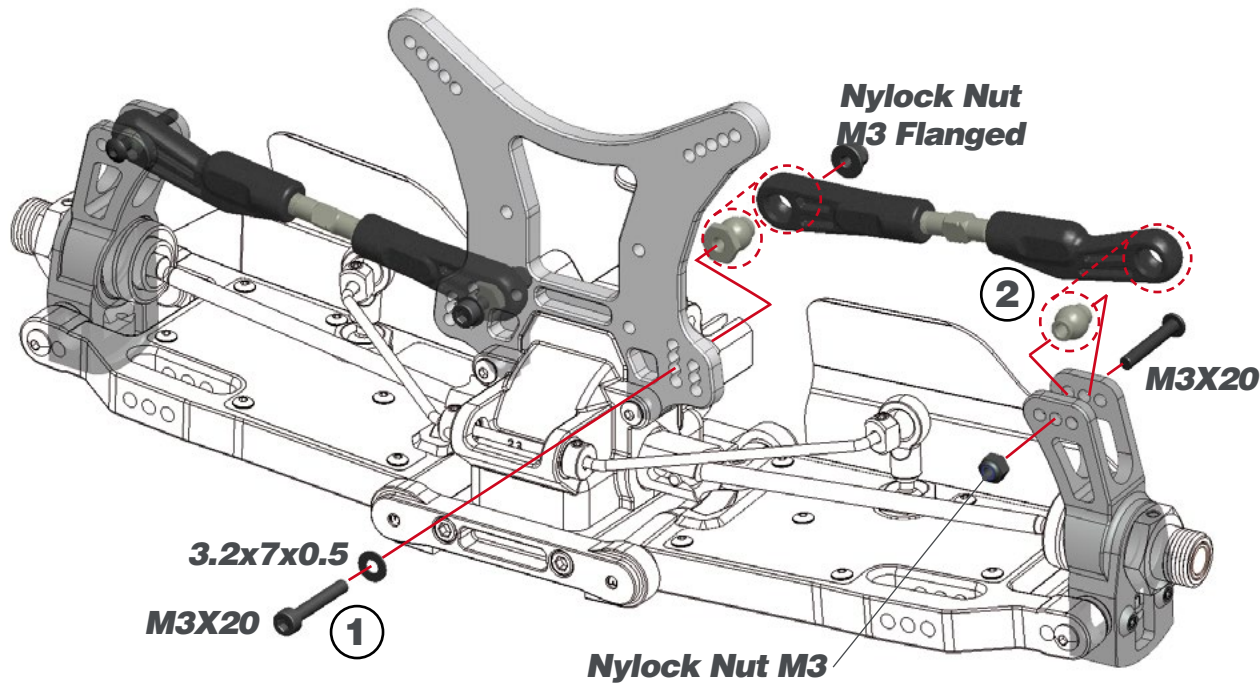
# STEP 20

BAG 4

## 20.1

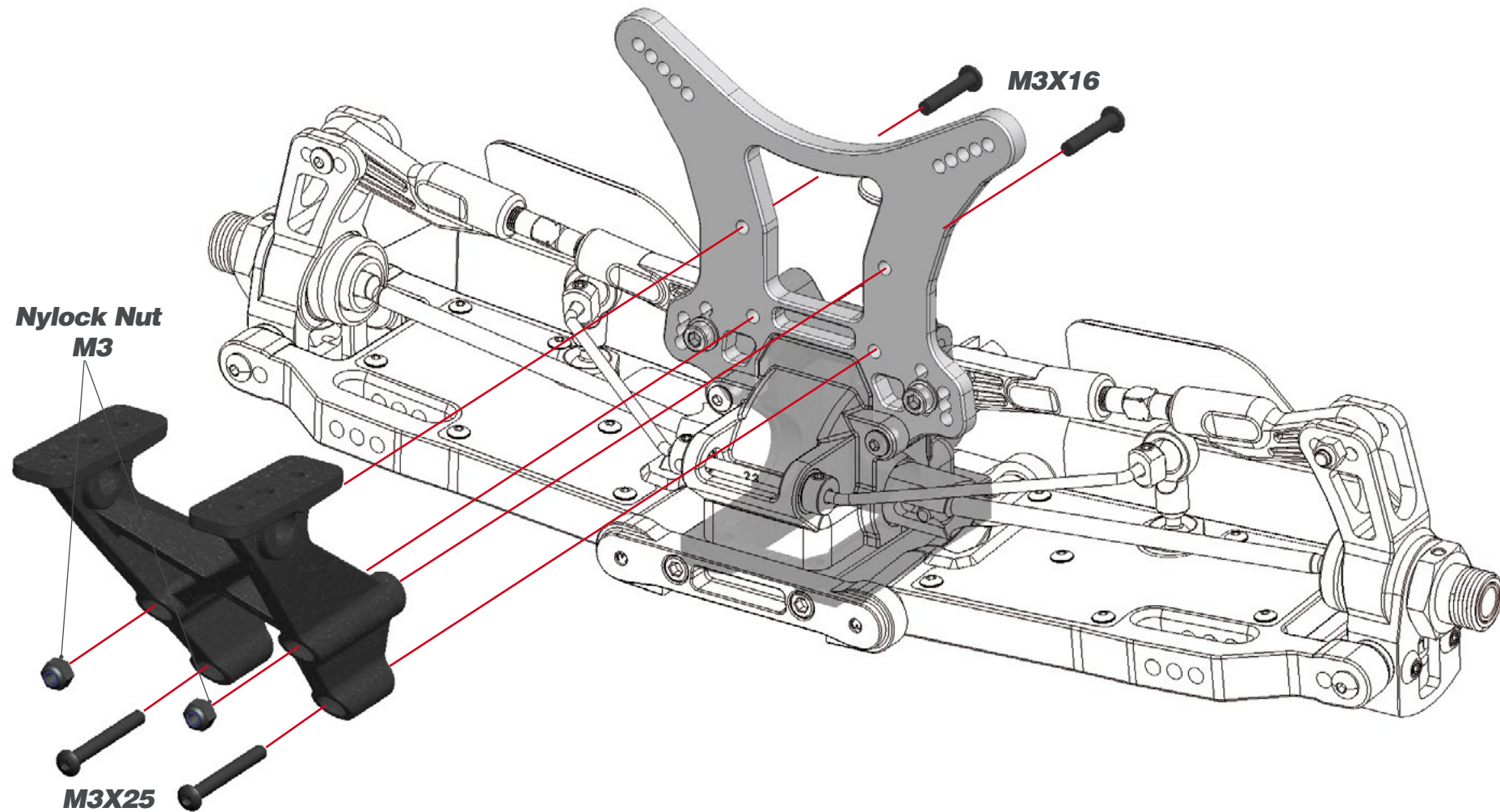


## 20.2

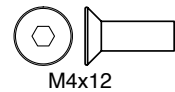
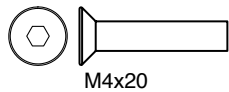
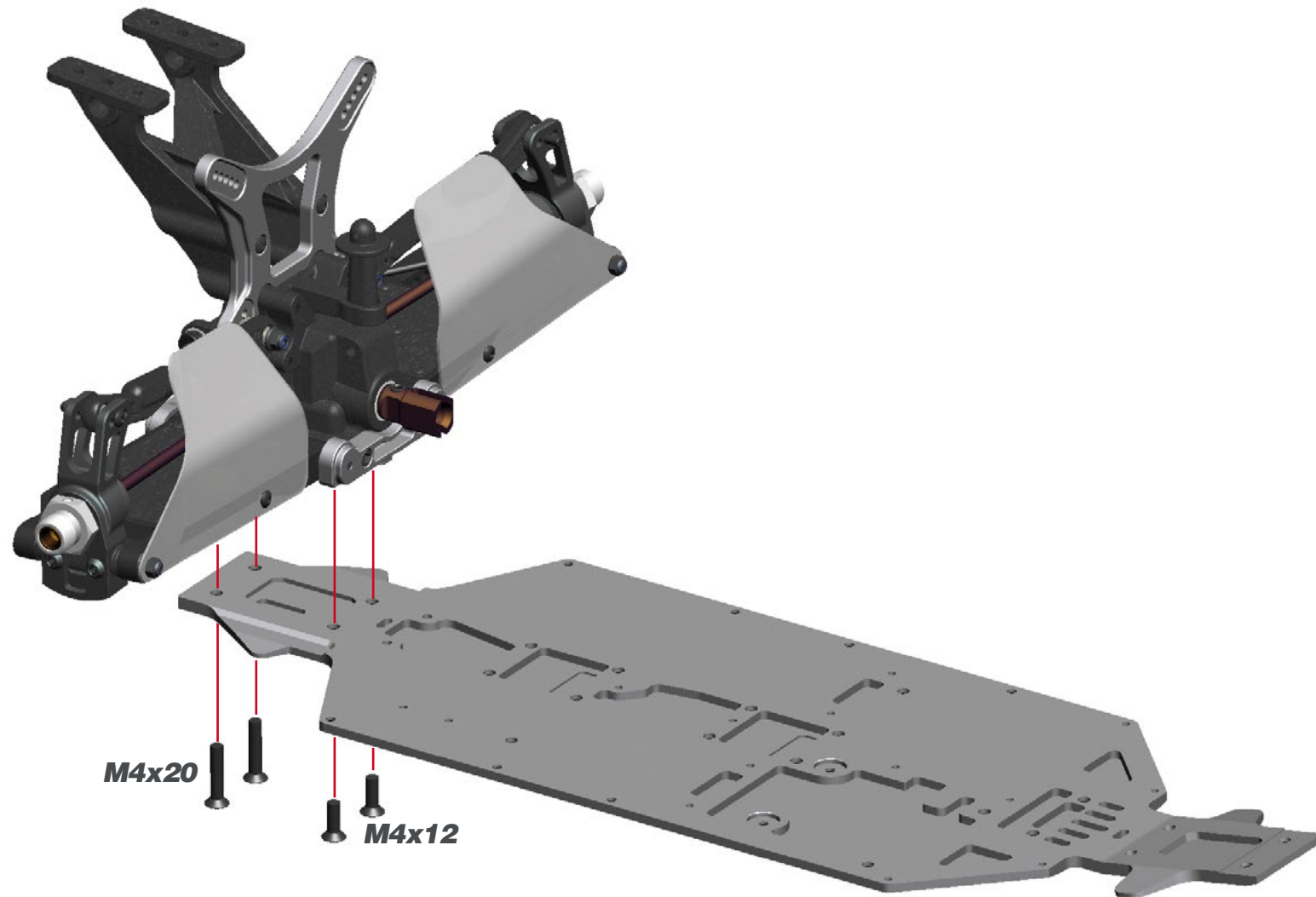




# STEP 21

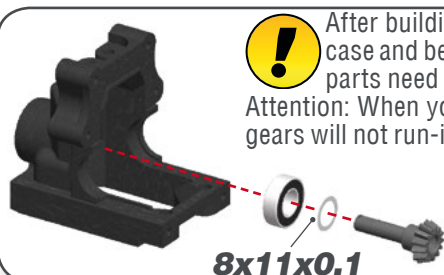
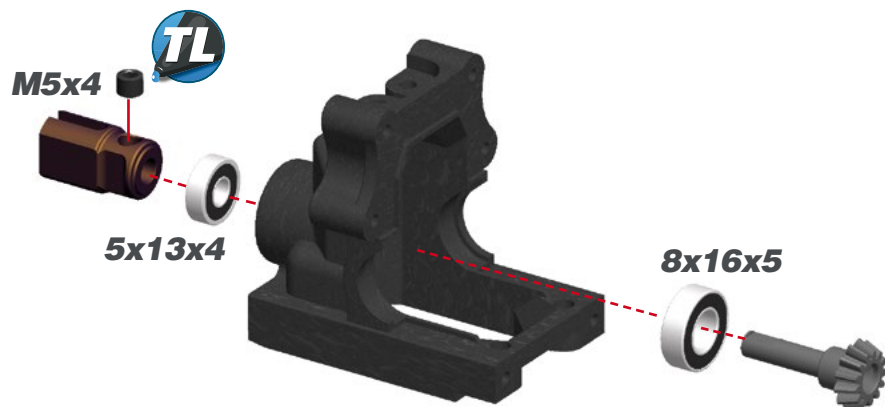


# STEP 22



## STEP 23

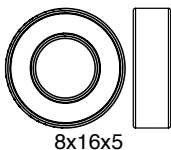
BAG 5



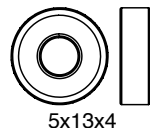
After building the differential with new gears, new differential case and bearings, the diff may feel a little tight. The connected parts need at least an hour run-time to create a perfect match. Attention: When you assemble the diff with too much initial play, the gears will not run-in properly and may wear quickly. After 1 or 2 hours of running the car, re-check the gear-mesh between the ring gear and the pinion. All parts should have run-in properly now. You may add or remove 8x11x0.1 shims as needed.



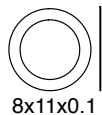
M5x4



8x16x5



5x13x4



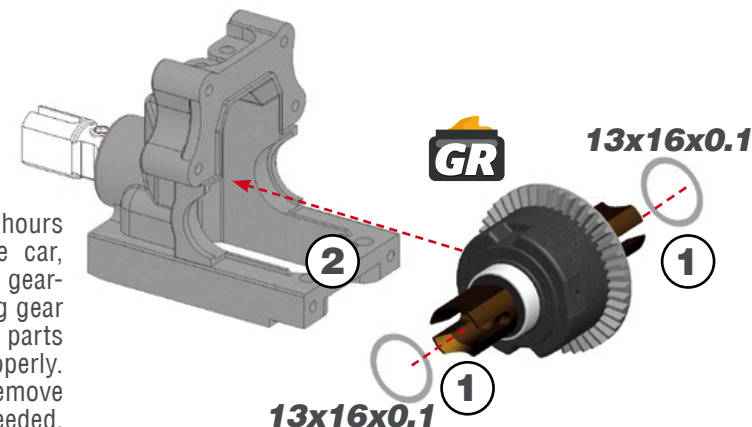
8x11x0.1

## STEP 24

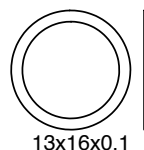
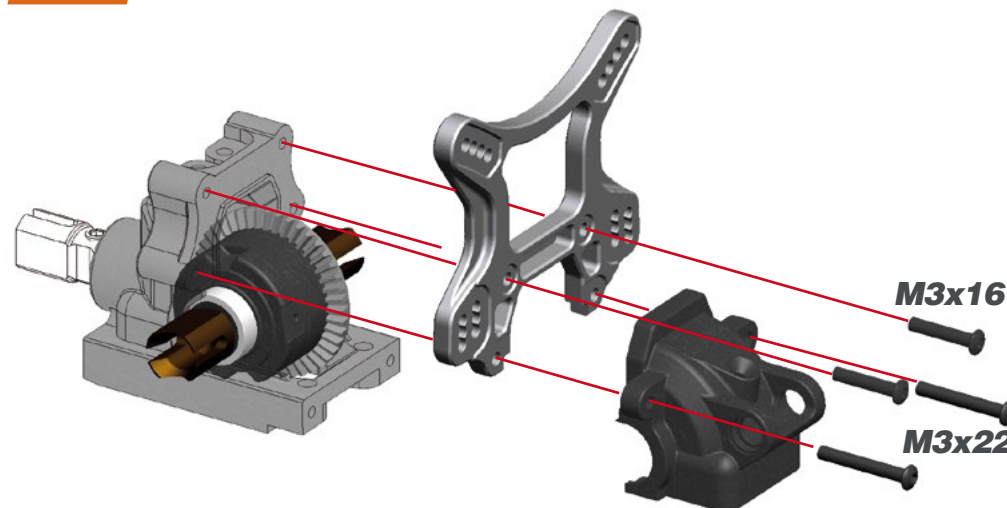
### 24.1



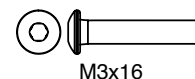
After 1 or 2 hours of running the car, re-check the gear-mesh between the ring gear and the pinion. All parts should have run-in properly. You may add or remove 13x16x0.1 shims as needed.



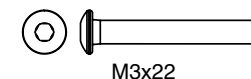
### 24.2



13x16x0.1



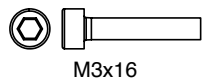
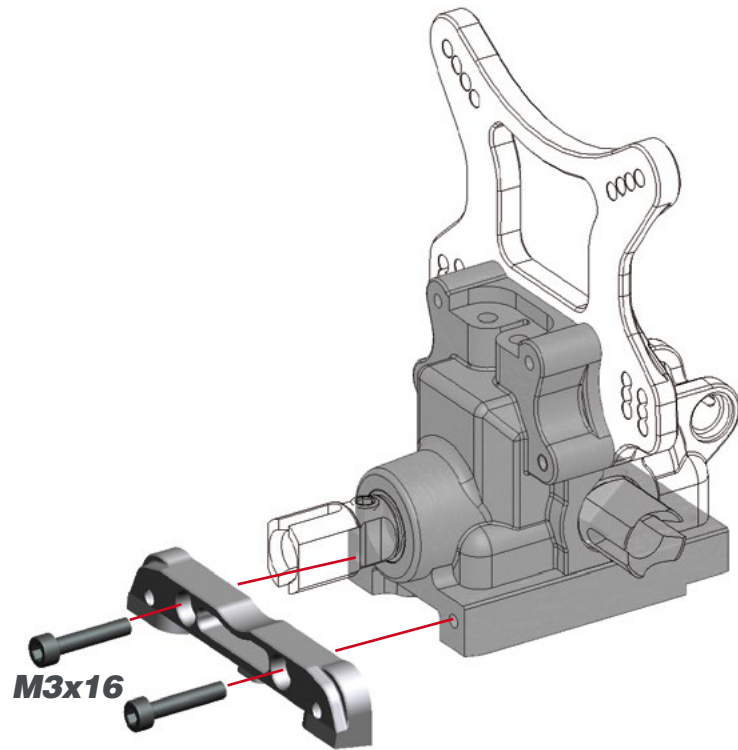
M3x16



M3x22



## STEP 25



## STEP 26 BAG 6

### 26.1

L=R

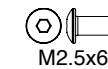


Tighten anti-roll bar cap until there is no play, and it moves freely.

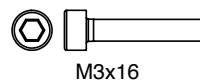
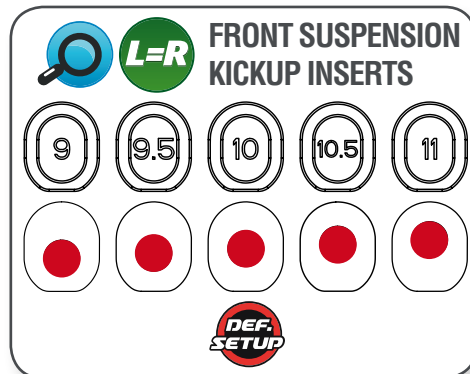
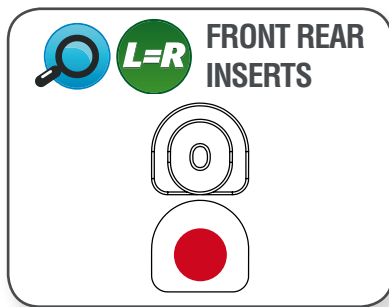
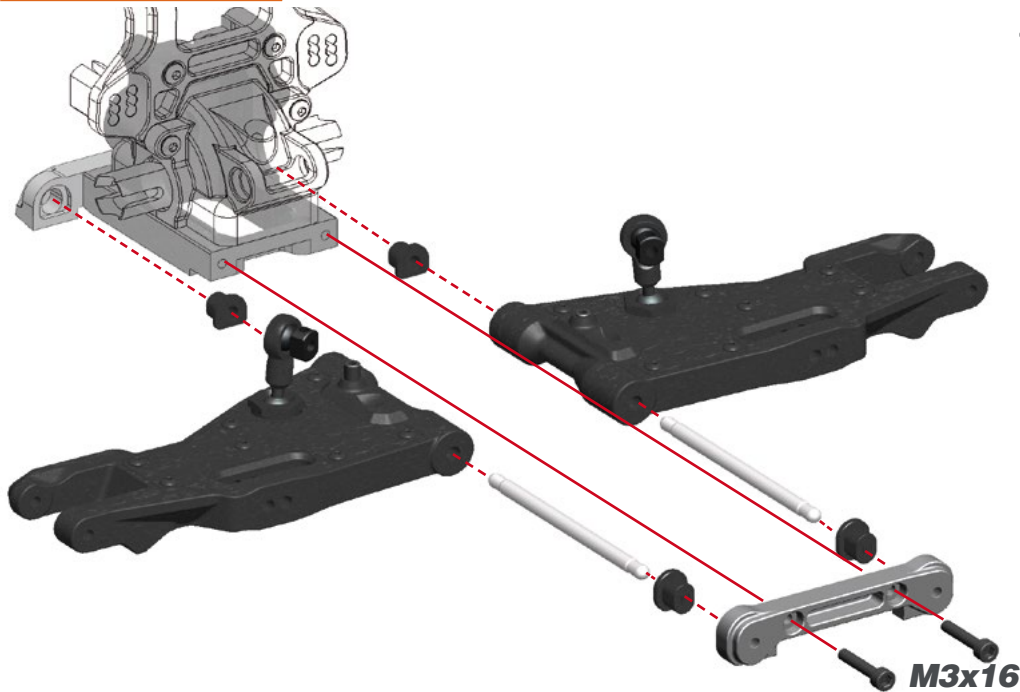


### 26.2

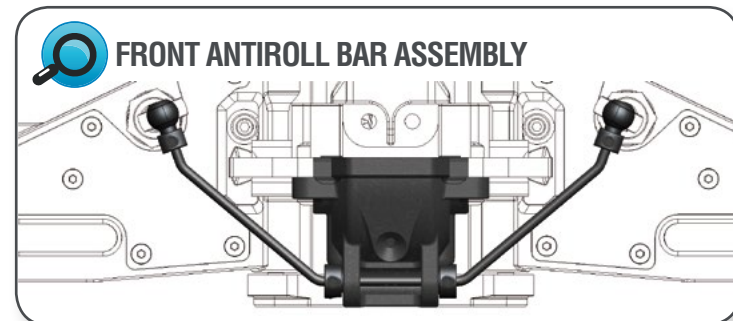
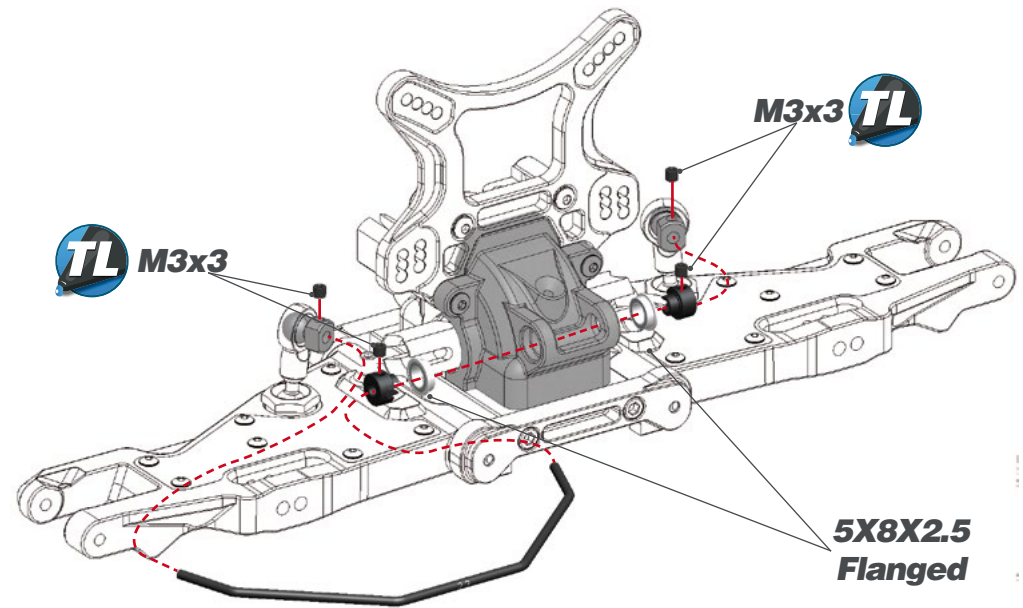
L=R



## STEP 27



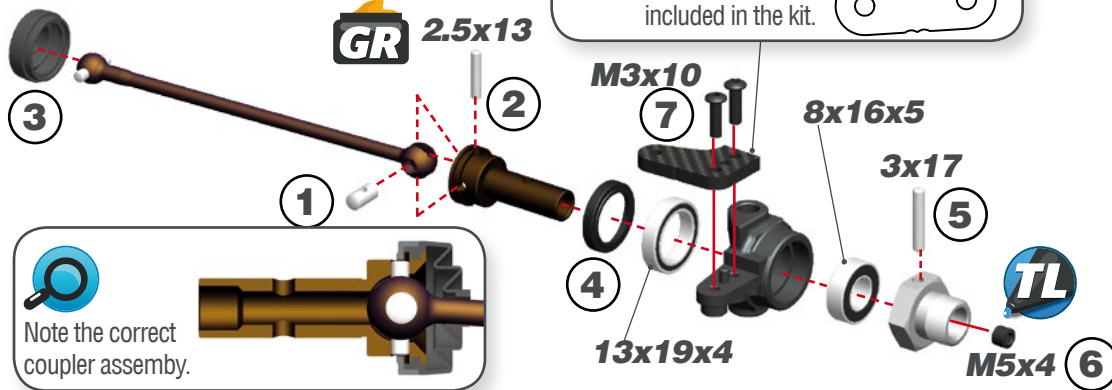
## STEP 28



# STEP 29

**BAG 7**

## 29.1 L=R

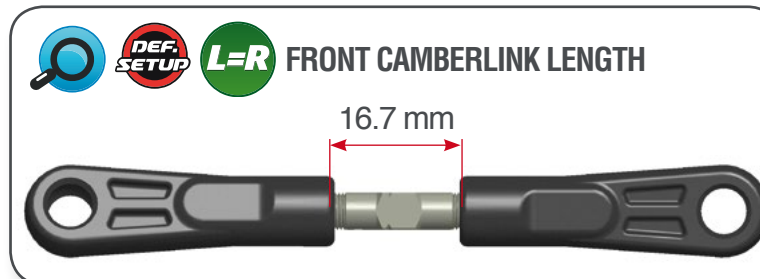




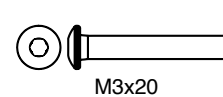
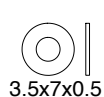
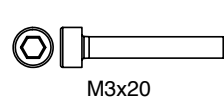
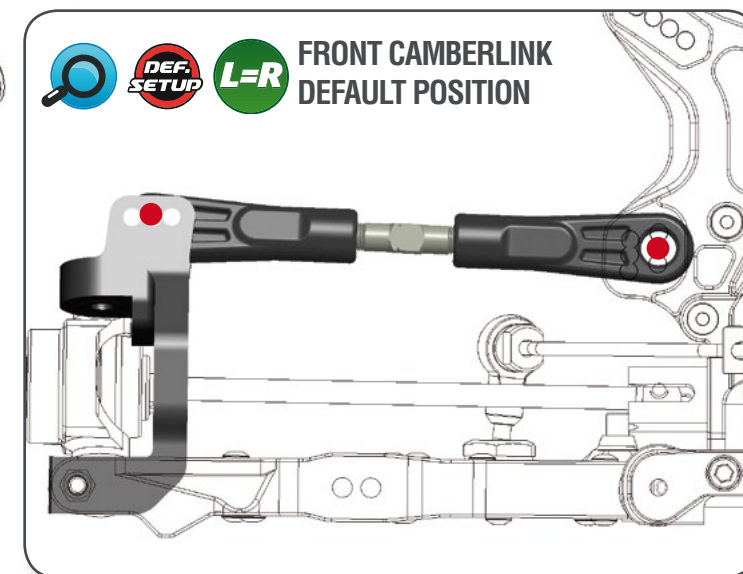
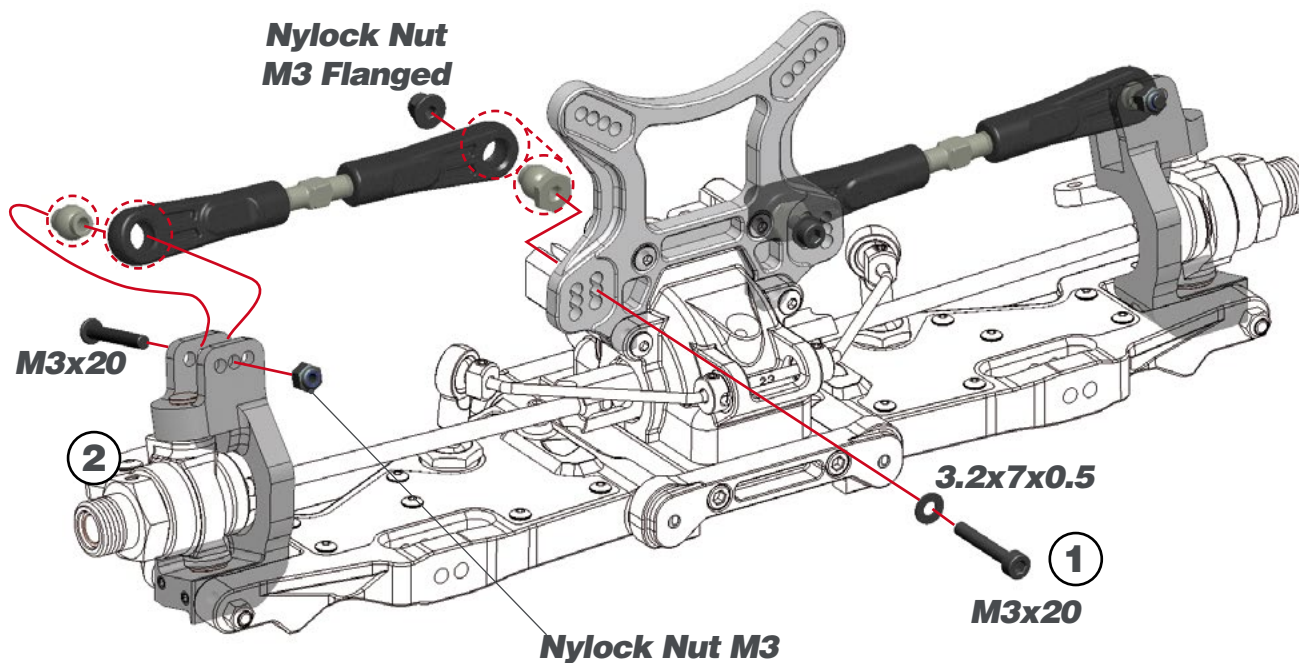
# STEP 35

BAG 8

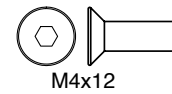
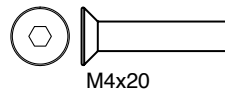
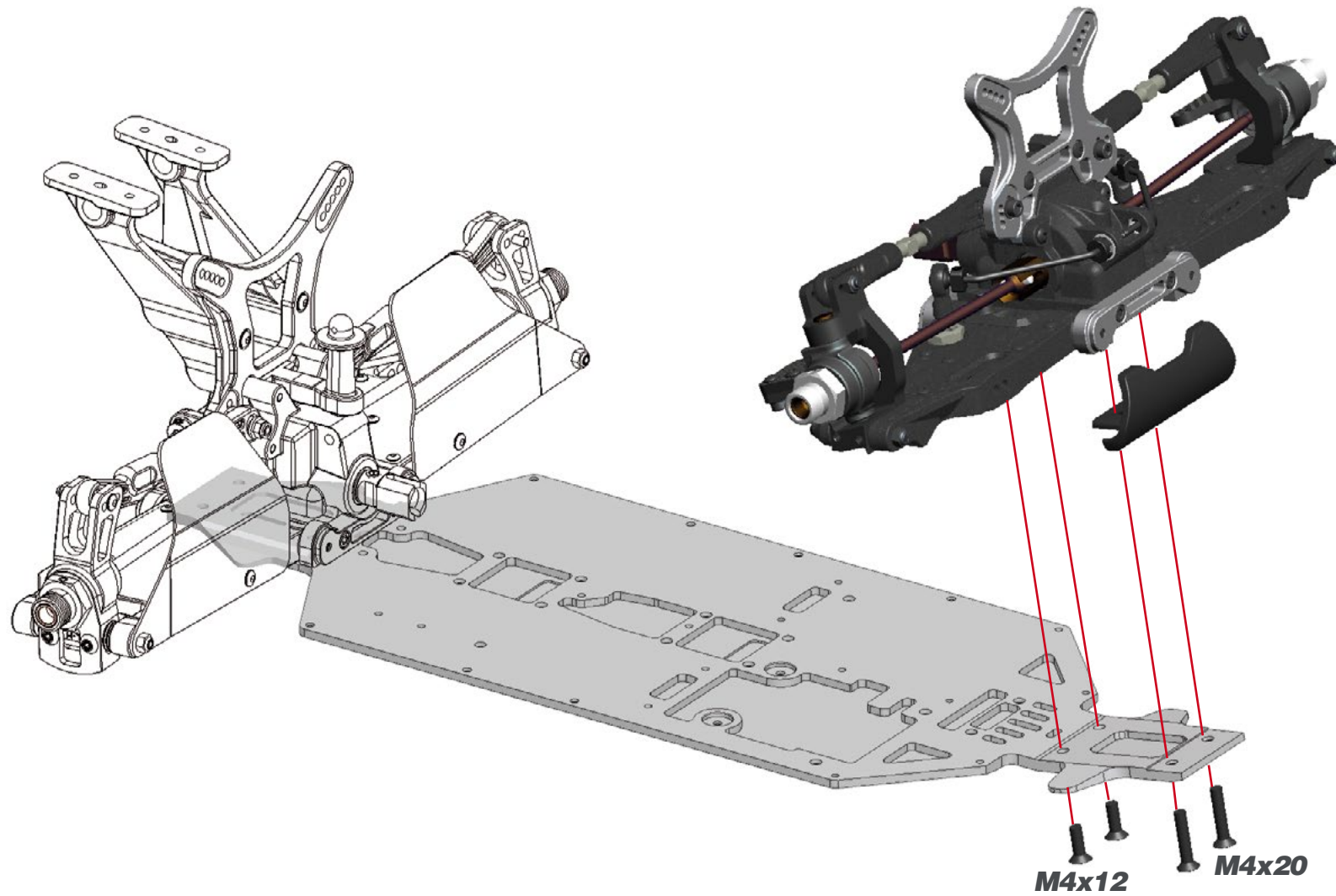
## 35.1

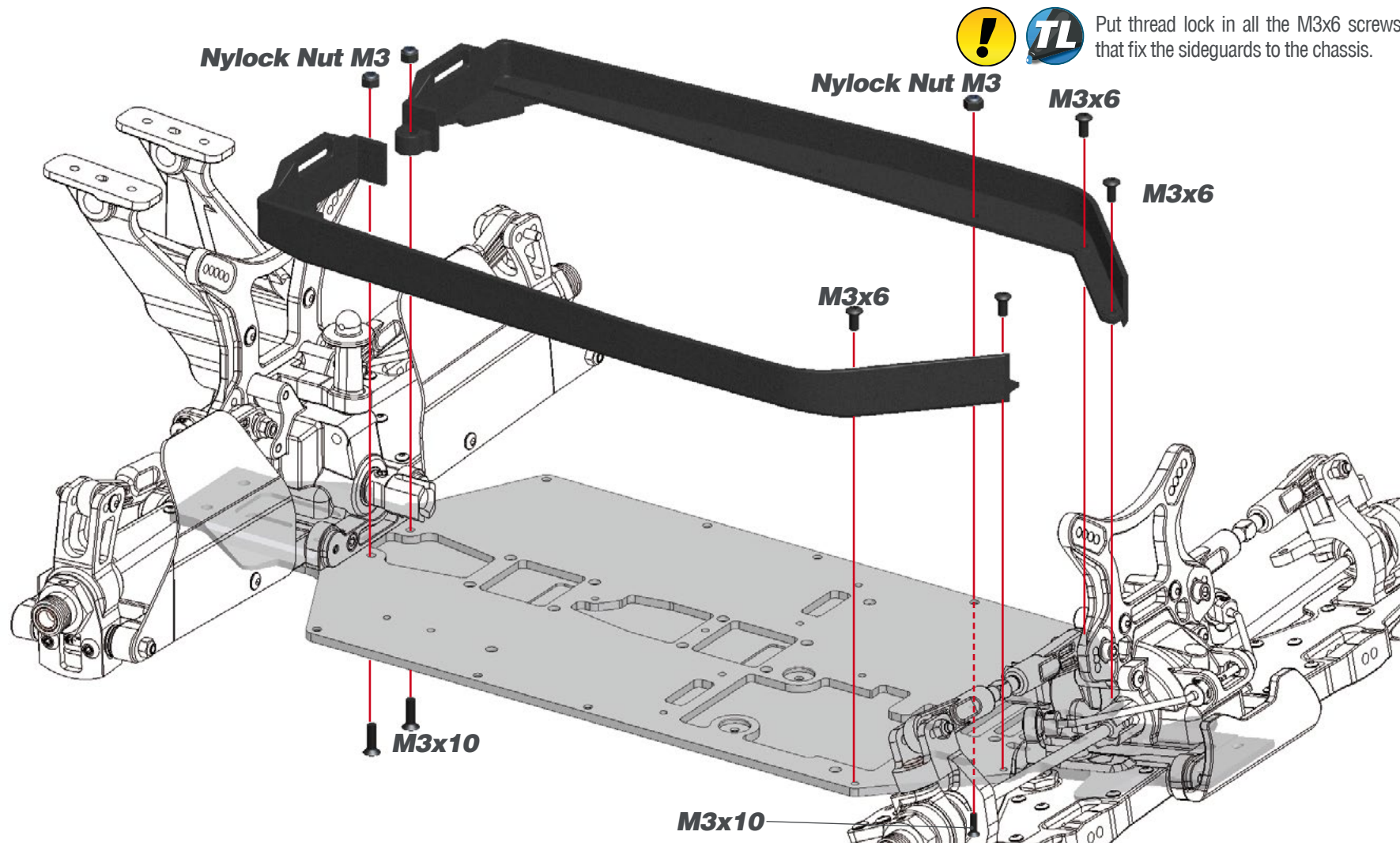



## 35.2





# STEP 36





  
Nylock Nut M3

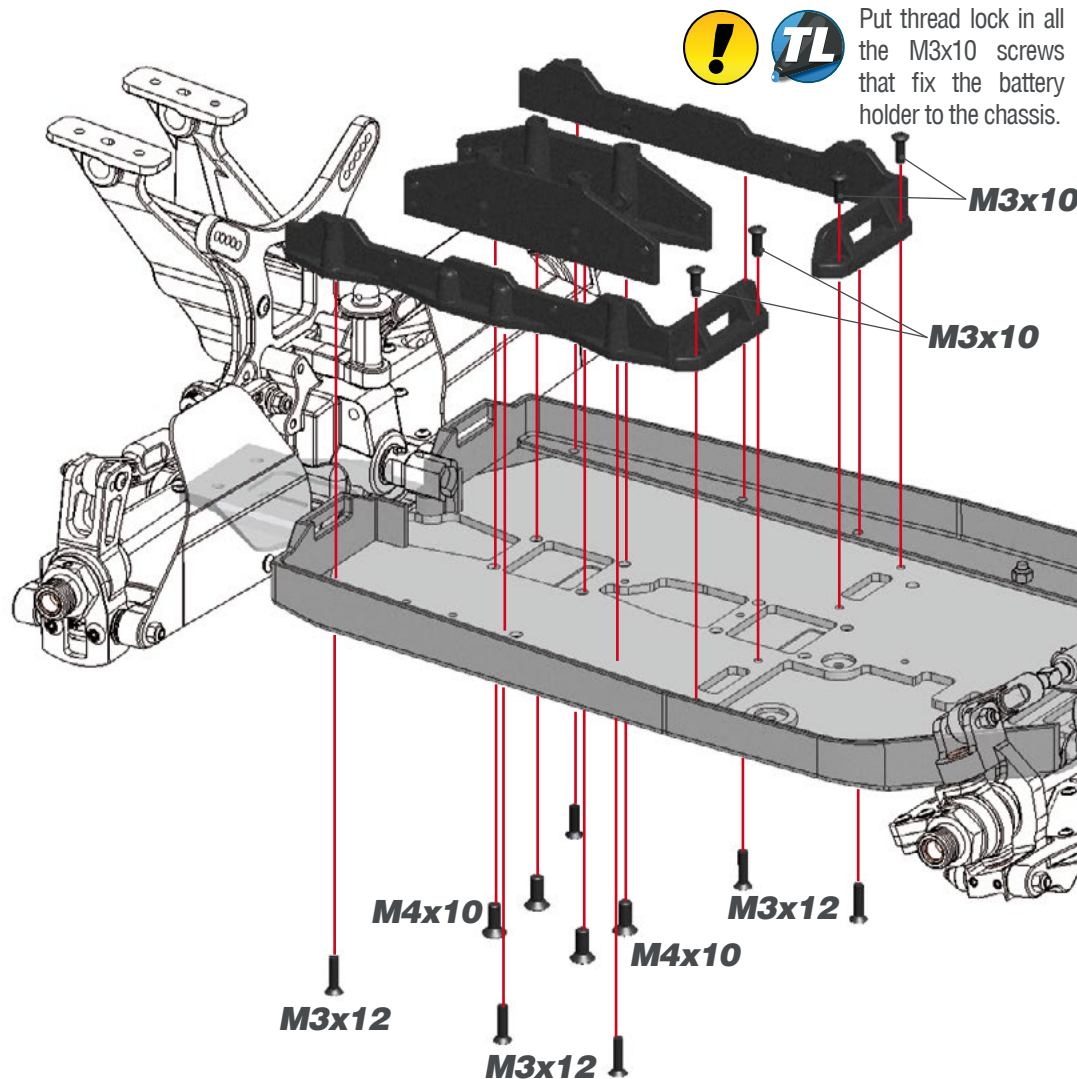
  
M3x6

  
M3x10



# STEP 38

## BAG 9



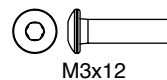
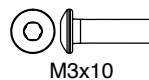
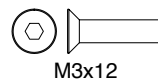
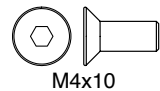
### SHORTY BATTERY CONFIGURATION

With the SRX8e saddle configuration it is possible to use 2S STANDARD LIPOS, and 2S SHORTY LIPOS in forward and rearward position to change the weight distribution. Step 38 shows the parts to be assembled to use 2S STANDARD LIPOS. To use SHORTY batteries it is needed to pre-assemble two battery spacers as shown below to use them in forward or rearward position.

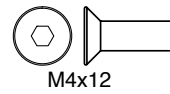
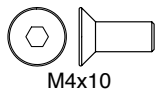
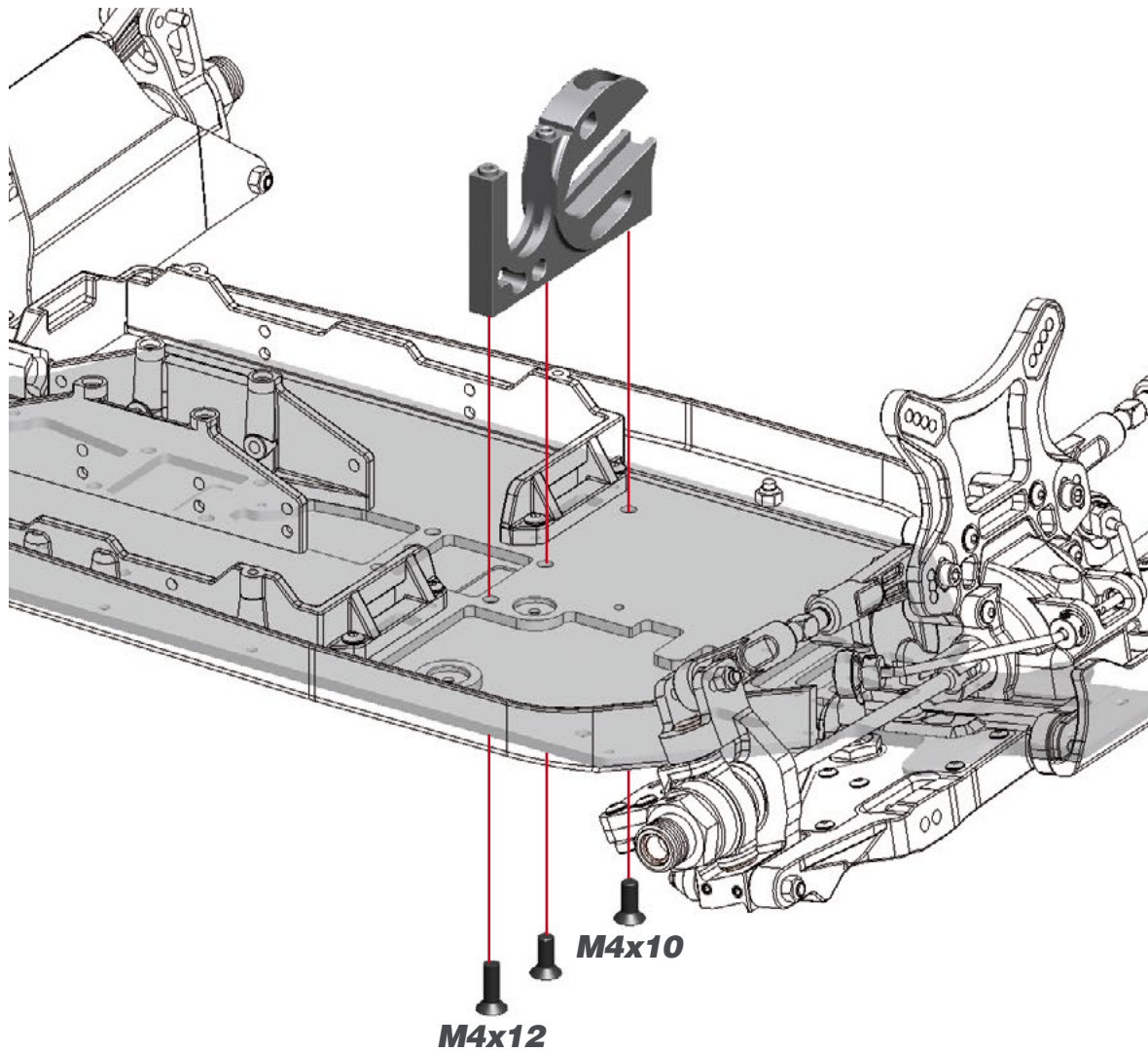
### SHORTY BATTERY REARWARD CONFIGURATION



### SHORTY BATTERY FORWARD CONFIGURATION

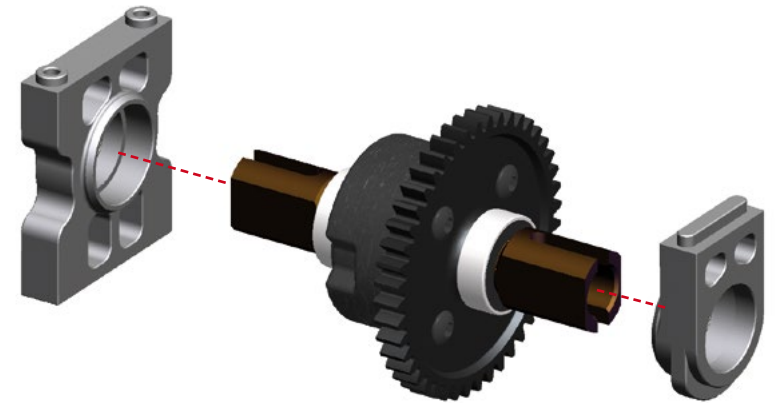


## STEP 39

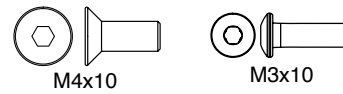
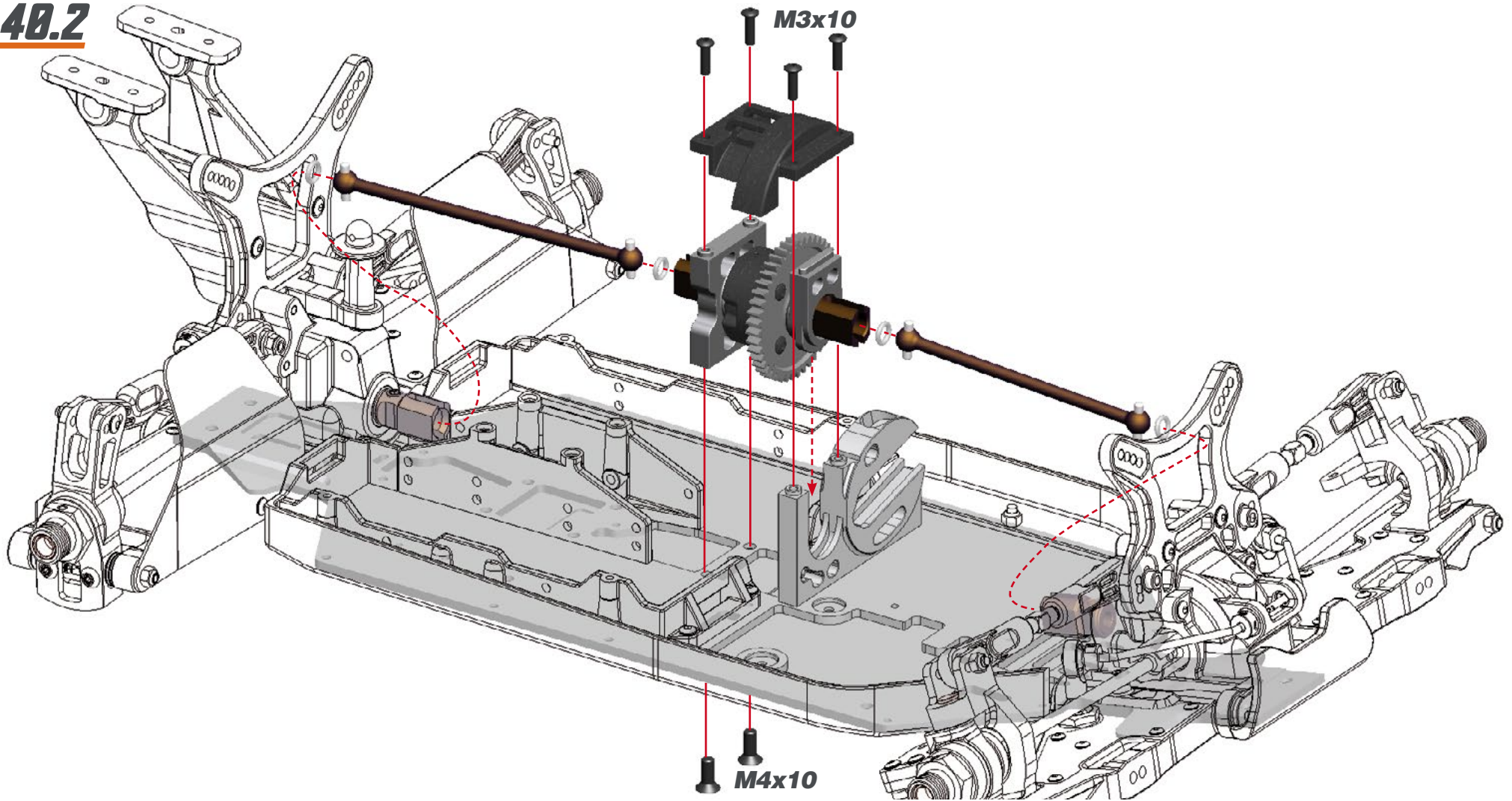


## STEP 40

### 40.1

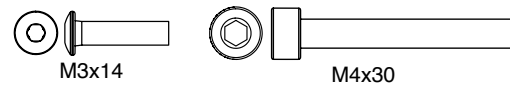
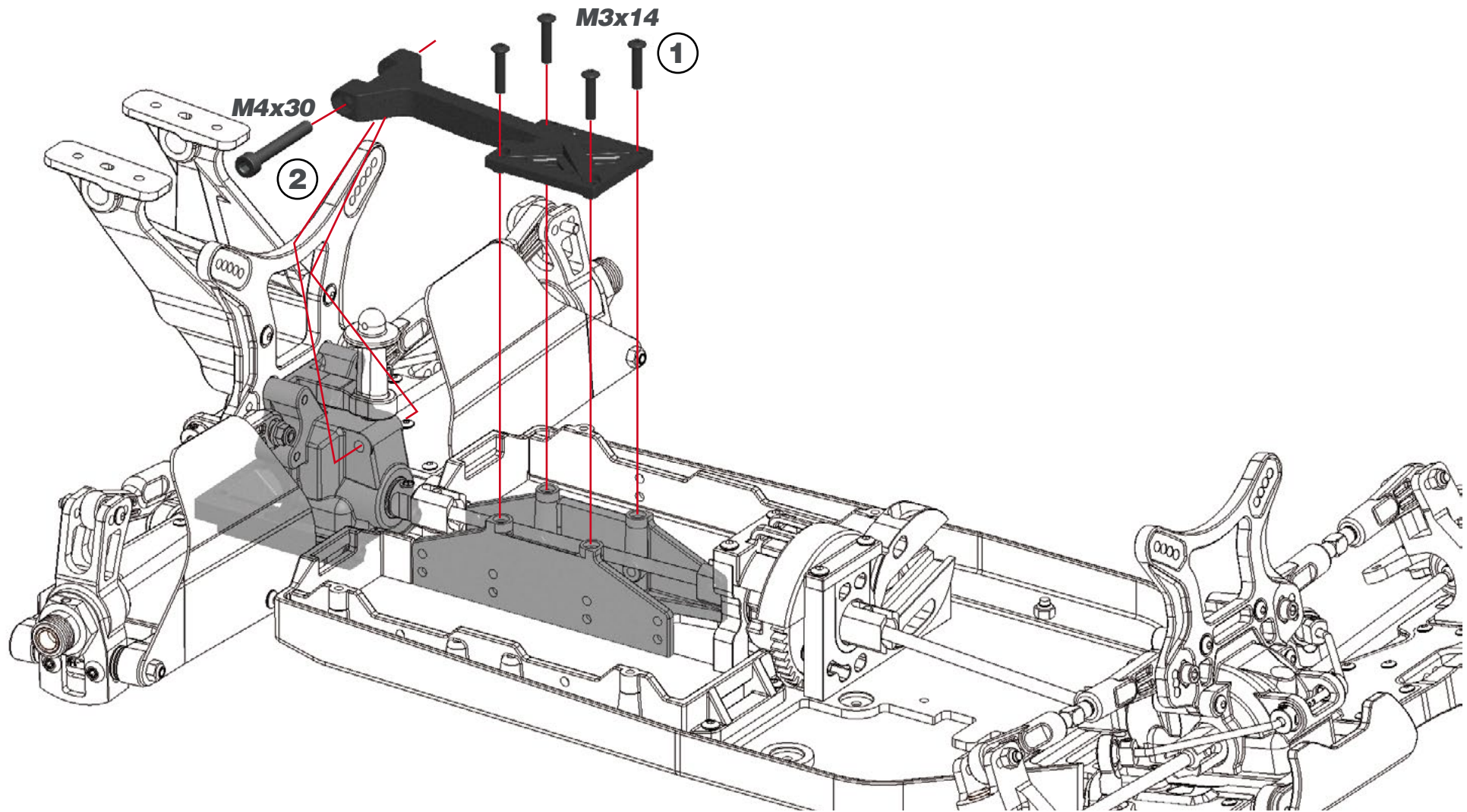


**40.2**

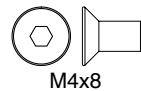
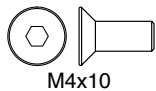
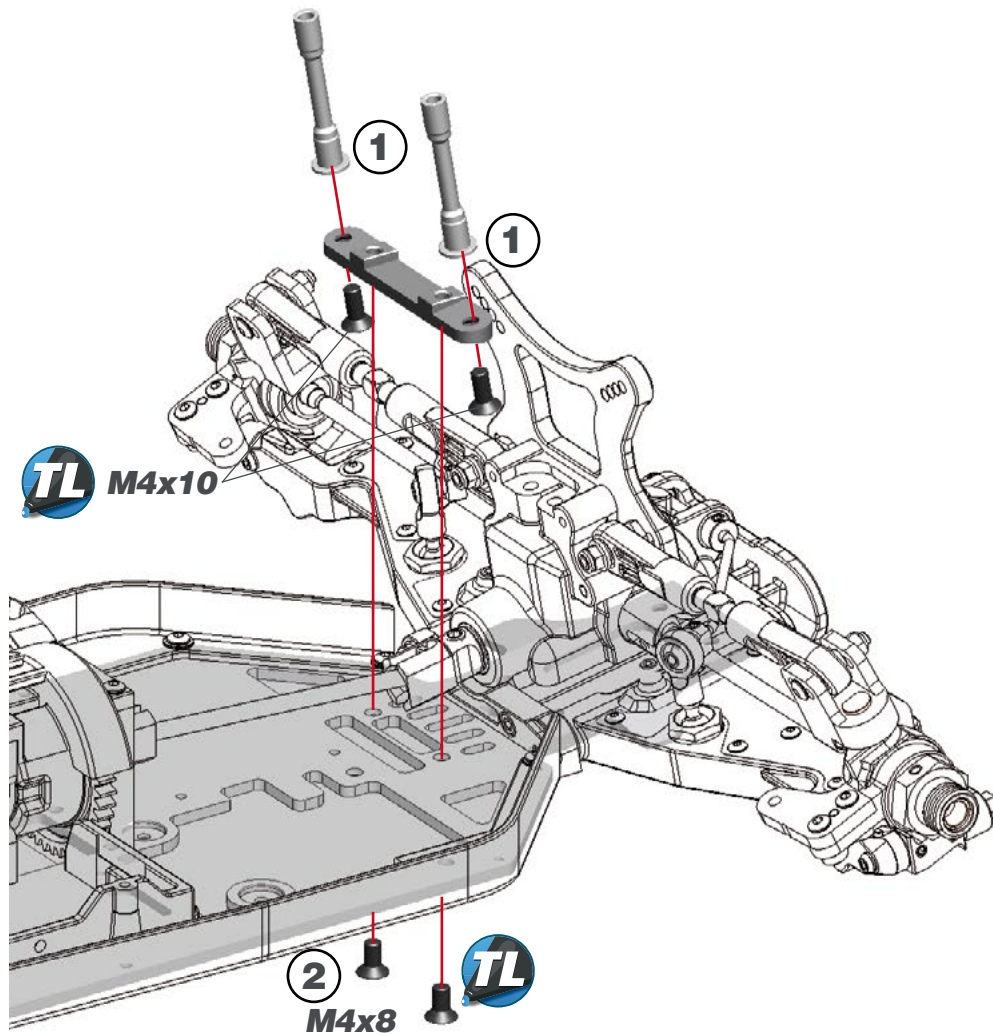




# STEP 41

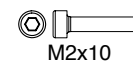


## STEP 42 BAG 10

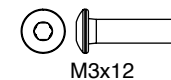
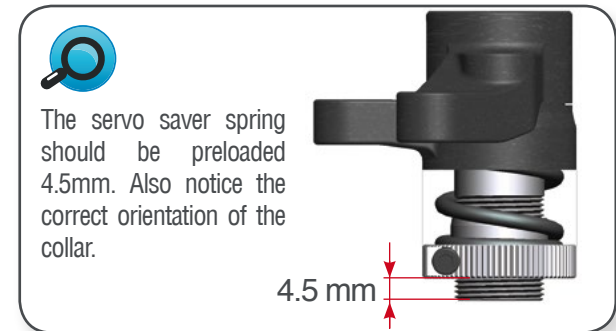
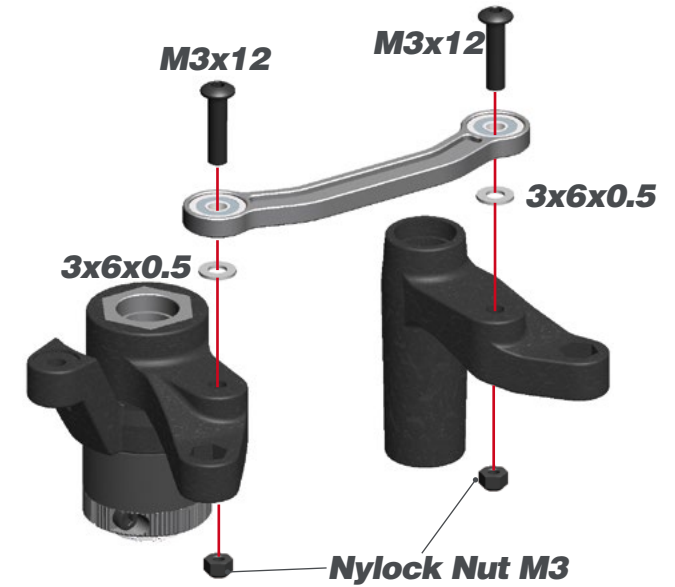


## STEP 43

### 43.1



### 43.2



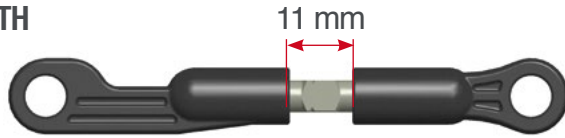


## STEP 44

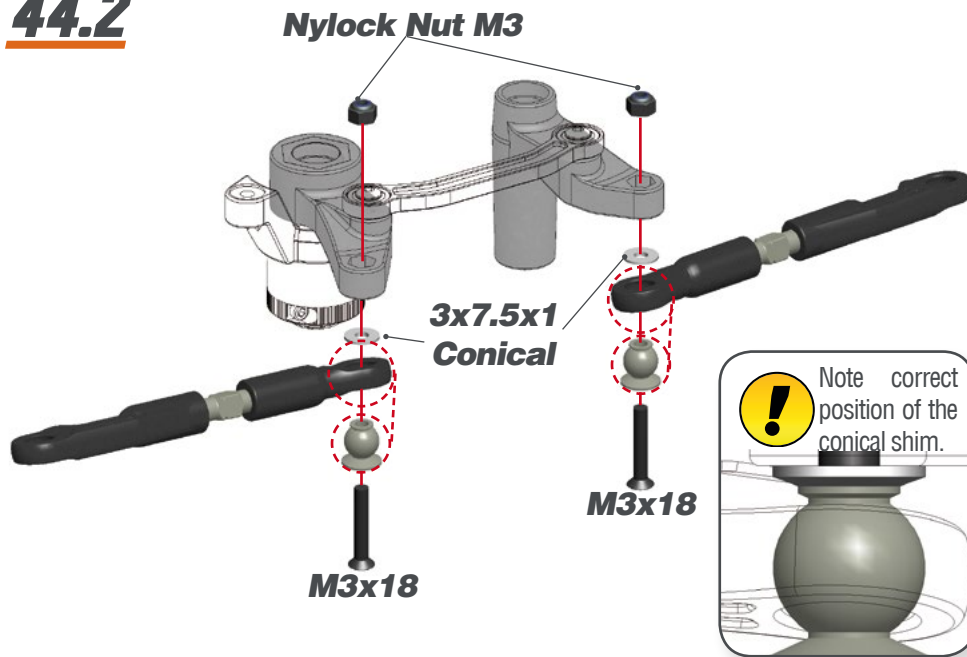
**44.1**



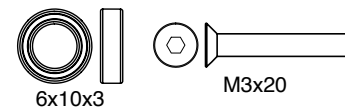
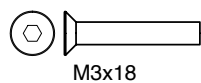
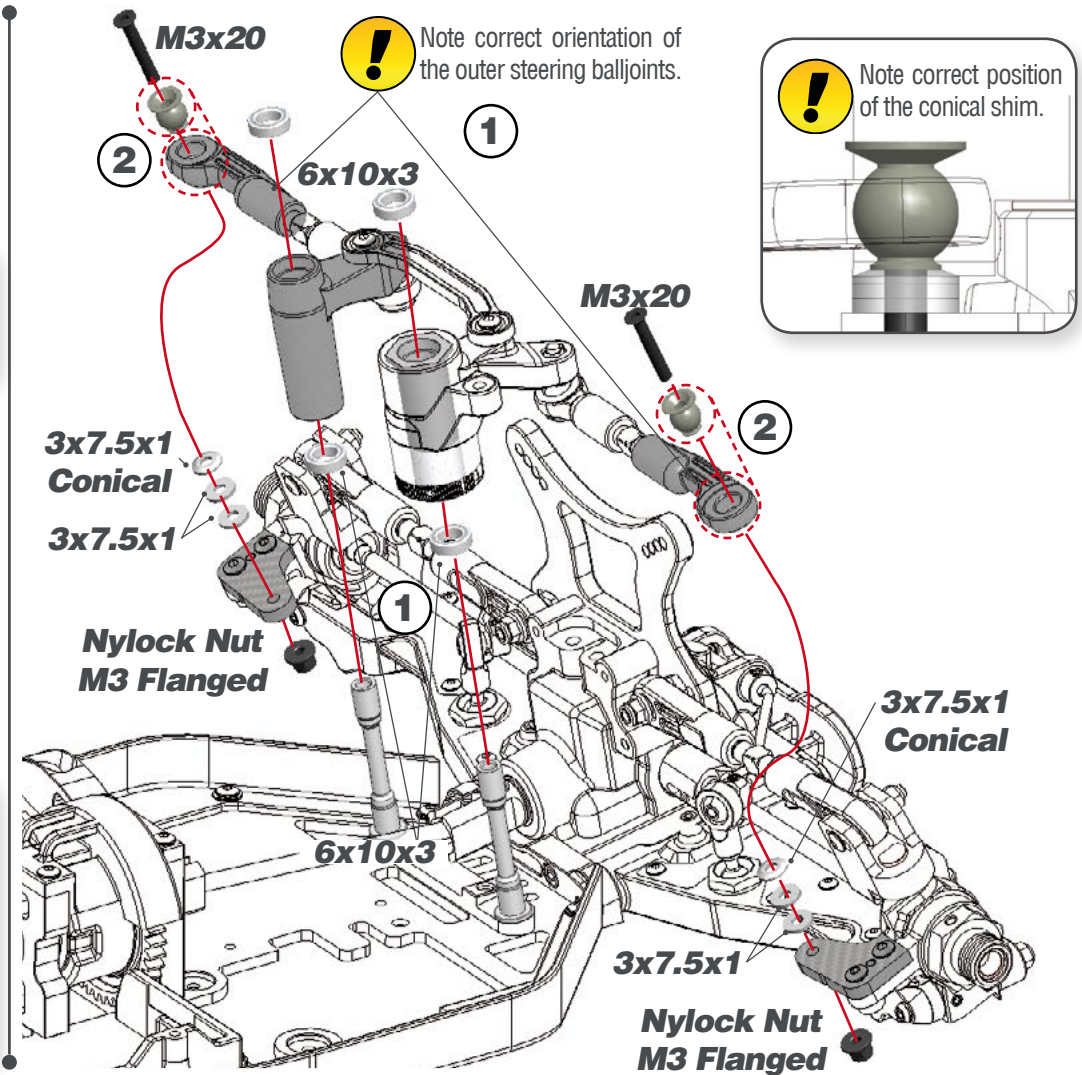
STEERING TRACKROD LENGTH



**44.2**



## STEP 45

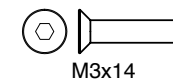
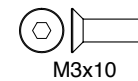
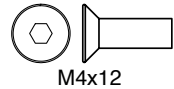
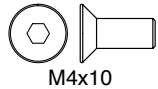
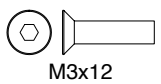
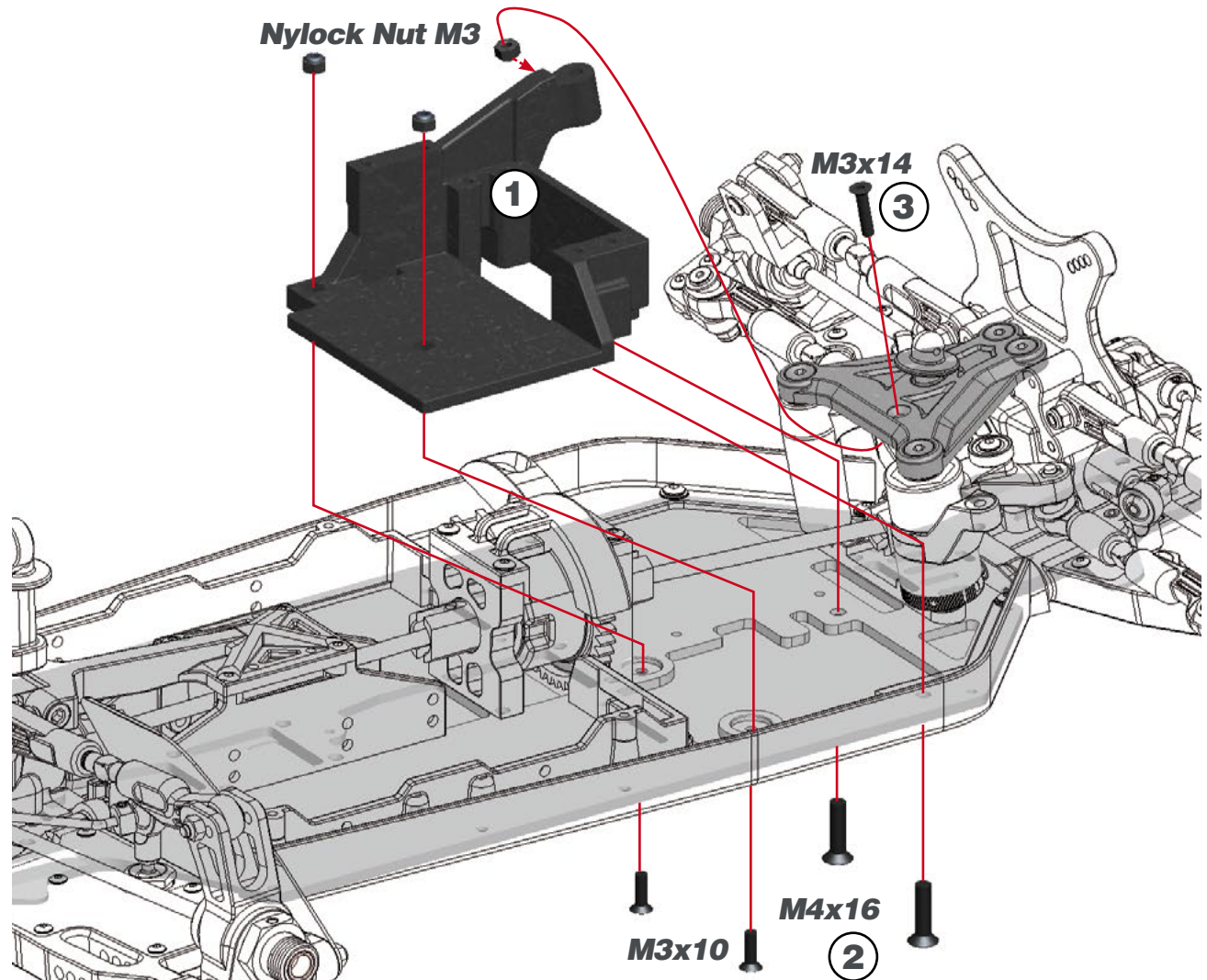
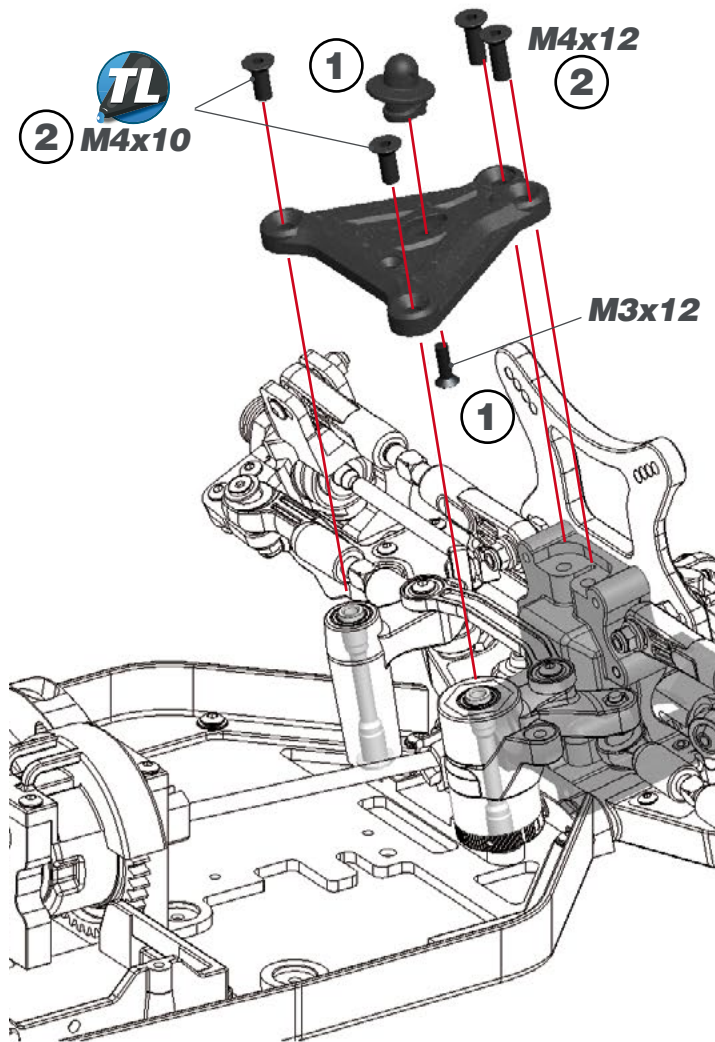




# STEP 46

BAG 11

# STEP 47



## STEP 48

**48.1**

Nut M3

3

1

2

M3x14

**!** Check how many teeth your servo spline has (23, 24 or 25) and use the right lever.

**48.2**

M3x8



**48.3**

M3x16  
Flanged

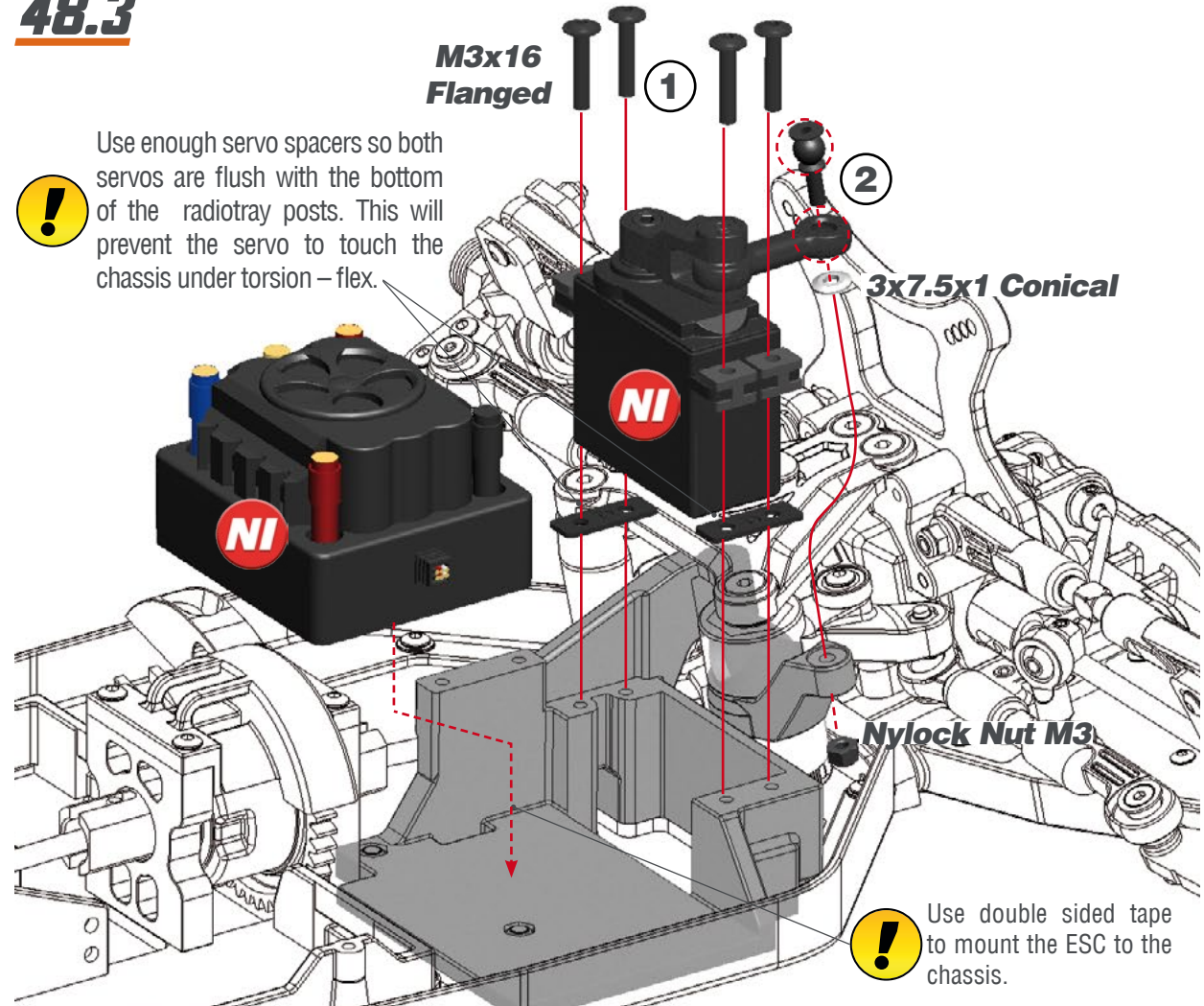
1

2

3x7.5x1 Conical

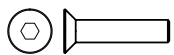
**!**

Use enough servo spacers so both servos are flush with the bottom of the radiotray posts. This will prevent the servo to touch the chassis under torsion – flex.



**!**

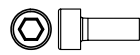
Use double sided tape to mount the ESC to the chassis.



M3x14



Nut M3



M3x8



M3x16 Flanged



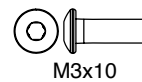
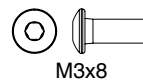
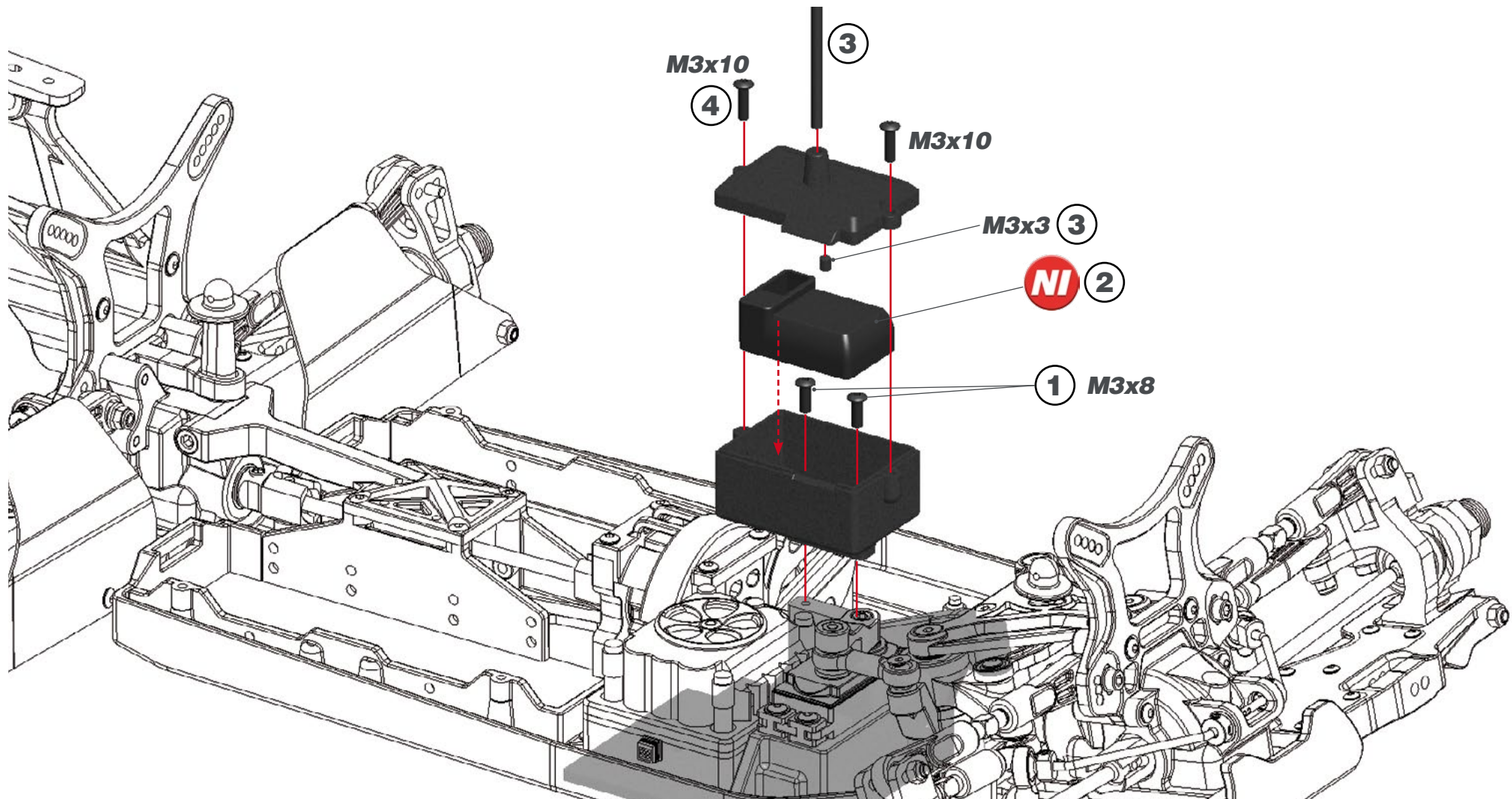
3x7.5x1 Conical



Nylock Nut M3



**STEP 49** **BAG 12**





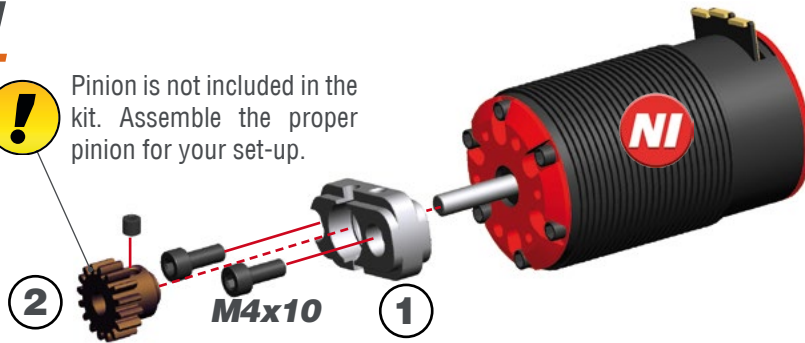
## STEP 50

### 50.1

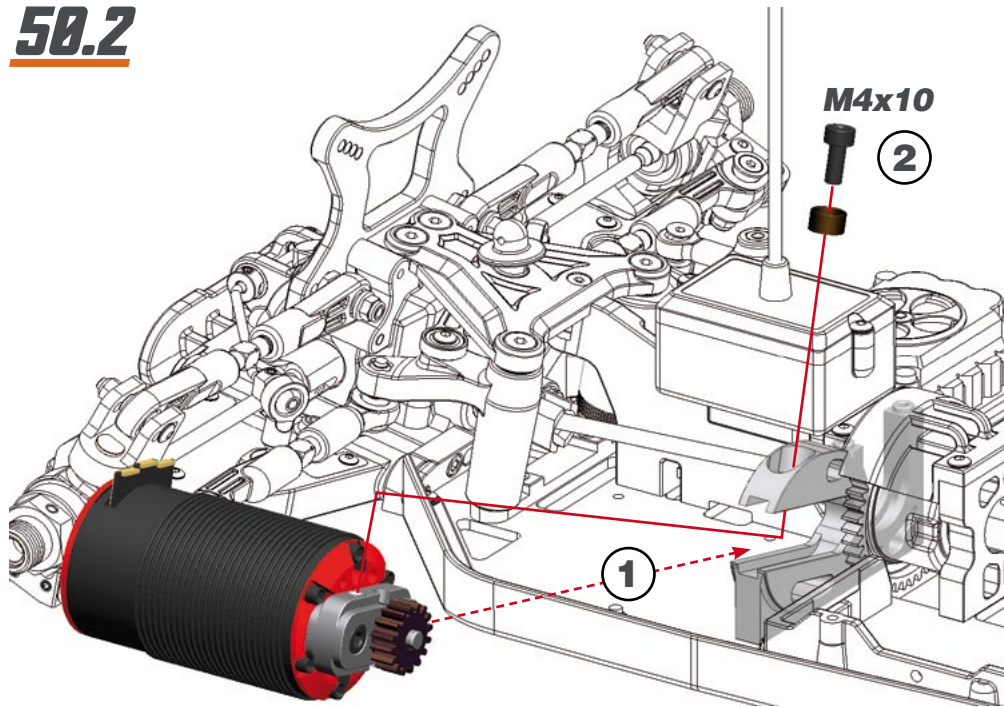
**NI**



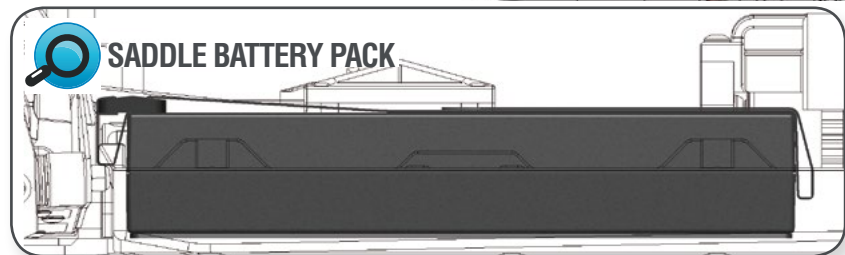
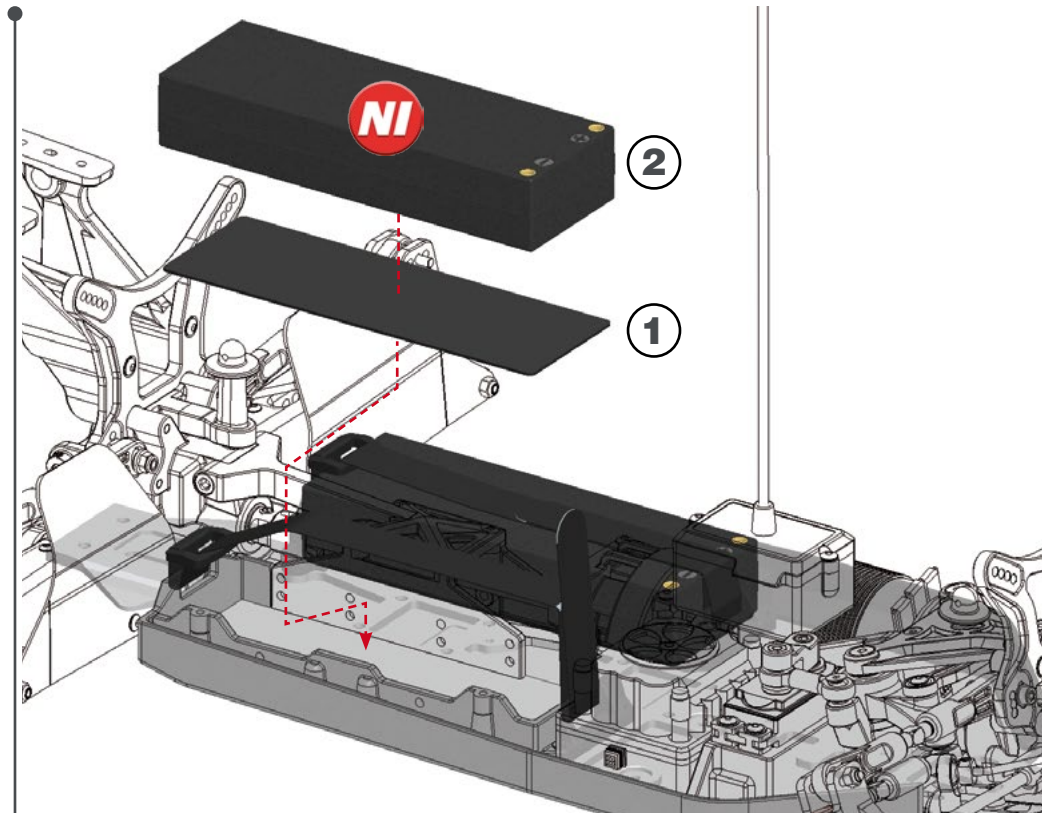
Pinion is not included in the kit. Assemble the proper pinion for your set-up.



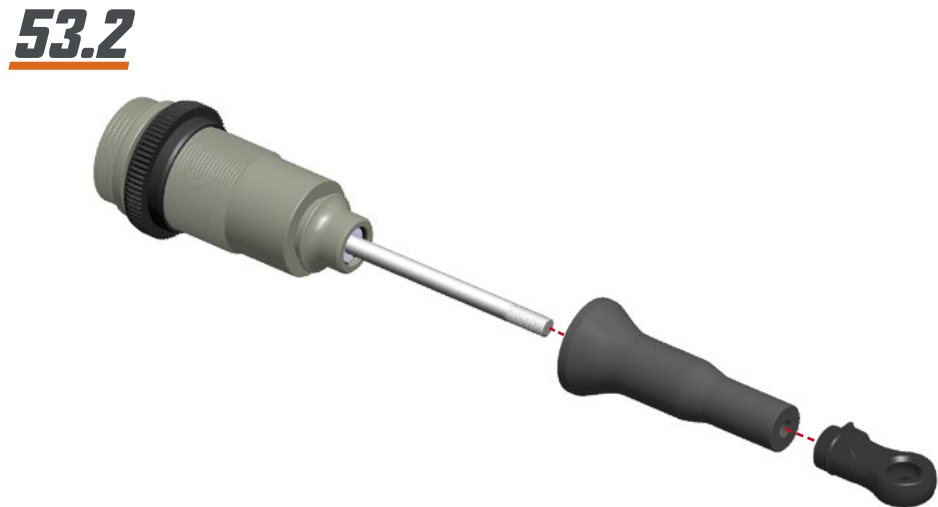
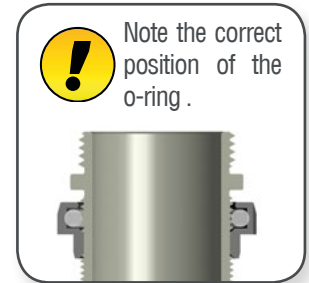
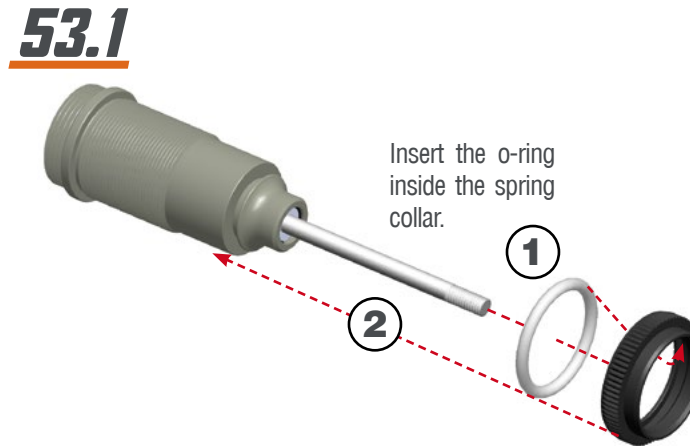
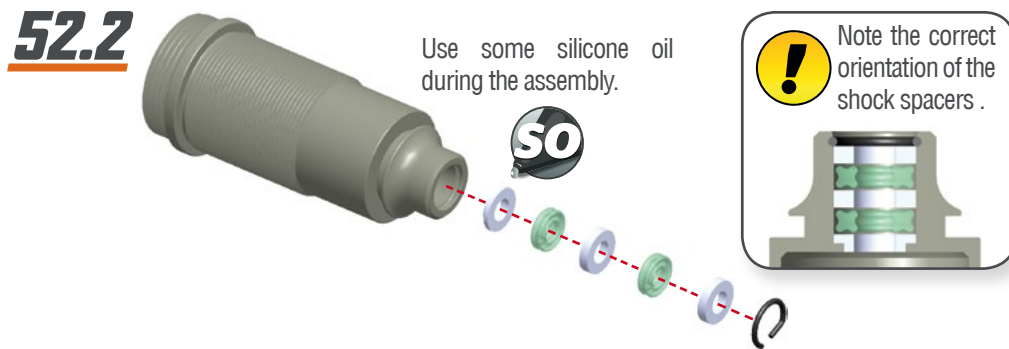
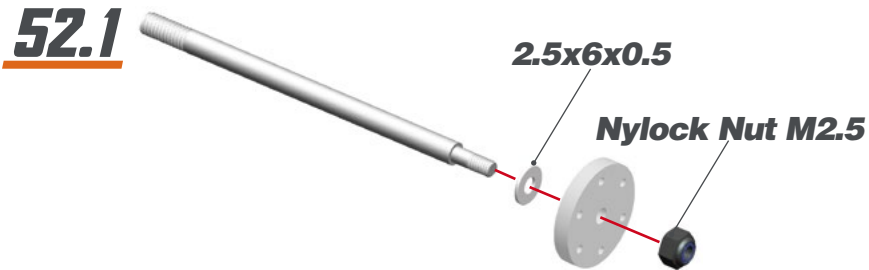
### 50.2



## STEP 51



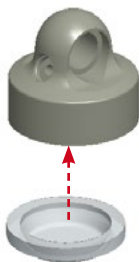
## STEP 52 BAG 13 FR SHOCKS / BAG 14 RR SHOCKS / STEP 53



## STEP 54

### 54.1

Push the membrane into the shock cap.



### 54.2

1- Fill up with silicone oil fully using the silicone oil supplied in the kit. For the correct cst value please check the default setupsheet.

2- Extend the shockrod fully

3- Move the shockrod slowly up and down to let ALL air bubbles escape.

4- Apply the gasket and cap and close fully.



### 54.3

1-Bleed: push the shock-rod all the way in slowly, to allow excessive oil to escape.

2- With shockrod fully in, mount the o-ring and screw.

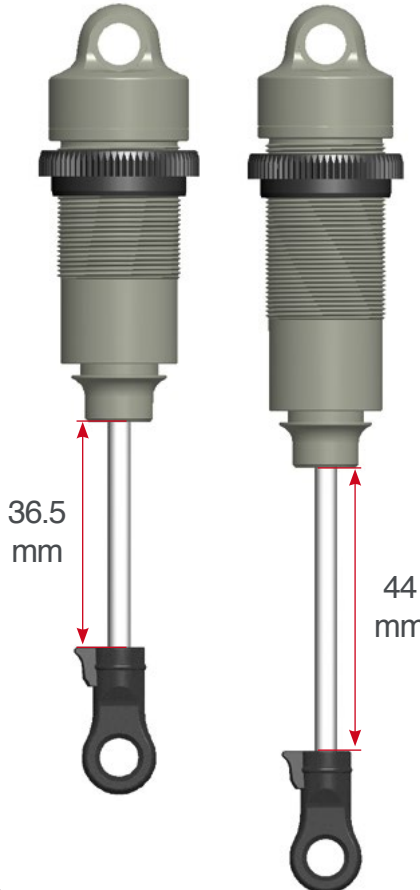
**M2.3x4**



**SHOCKS LENGTH:** Measure the shock length fully extended.

**FRONT**

**REAR**



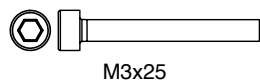
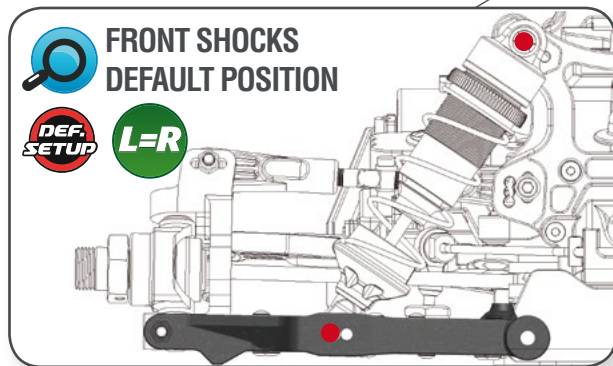
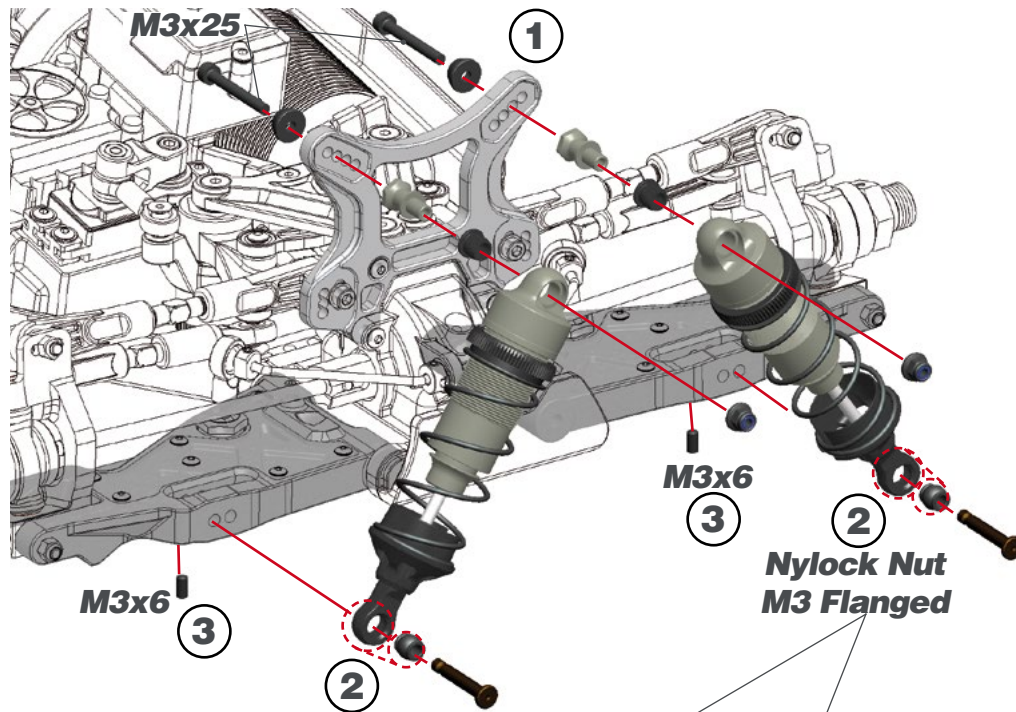
## STEP 55

Assemble the spring and spring-cup (align correctly) to complete the shock.

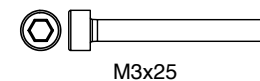
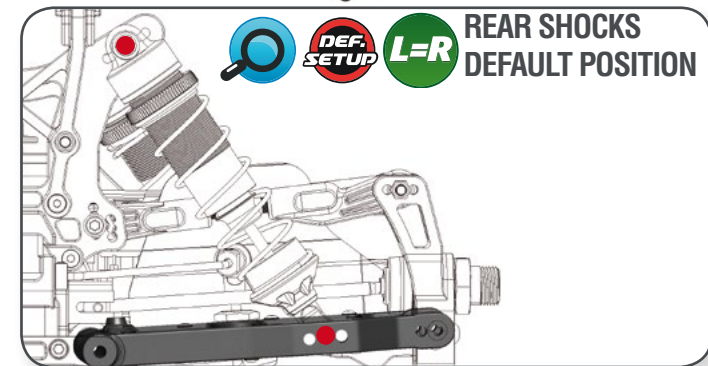
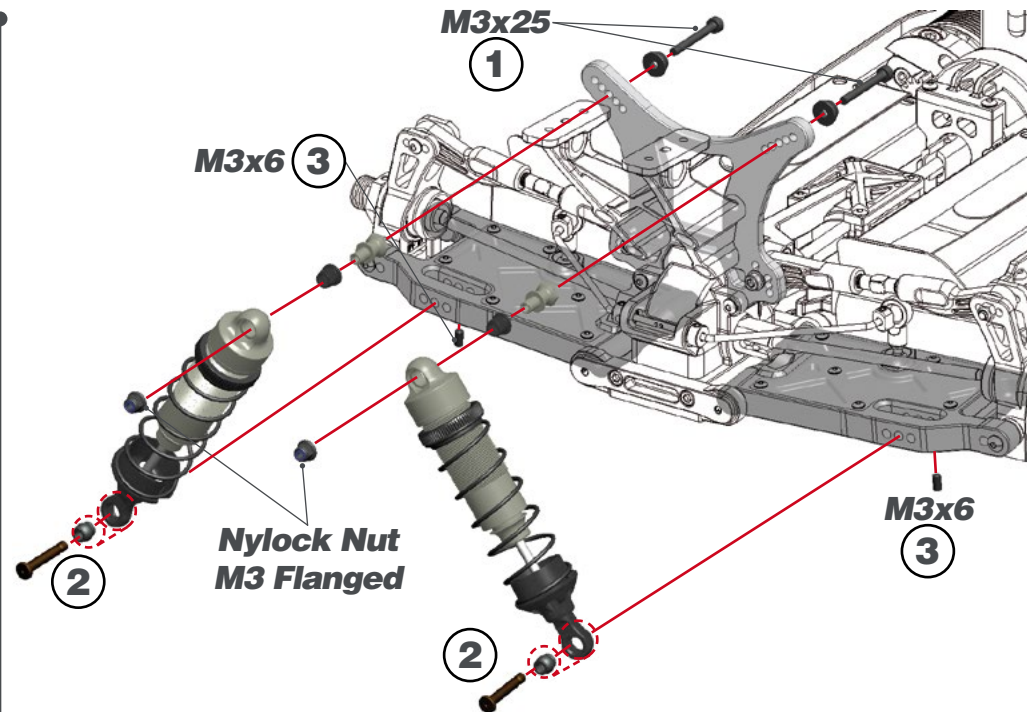


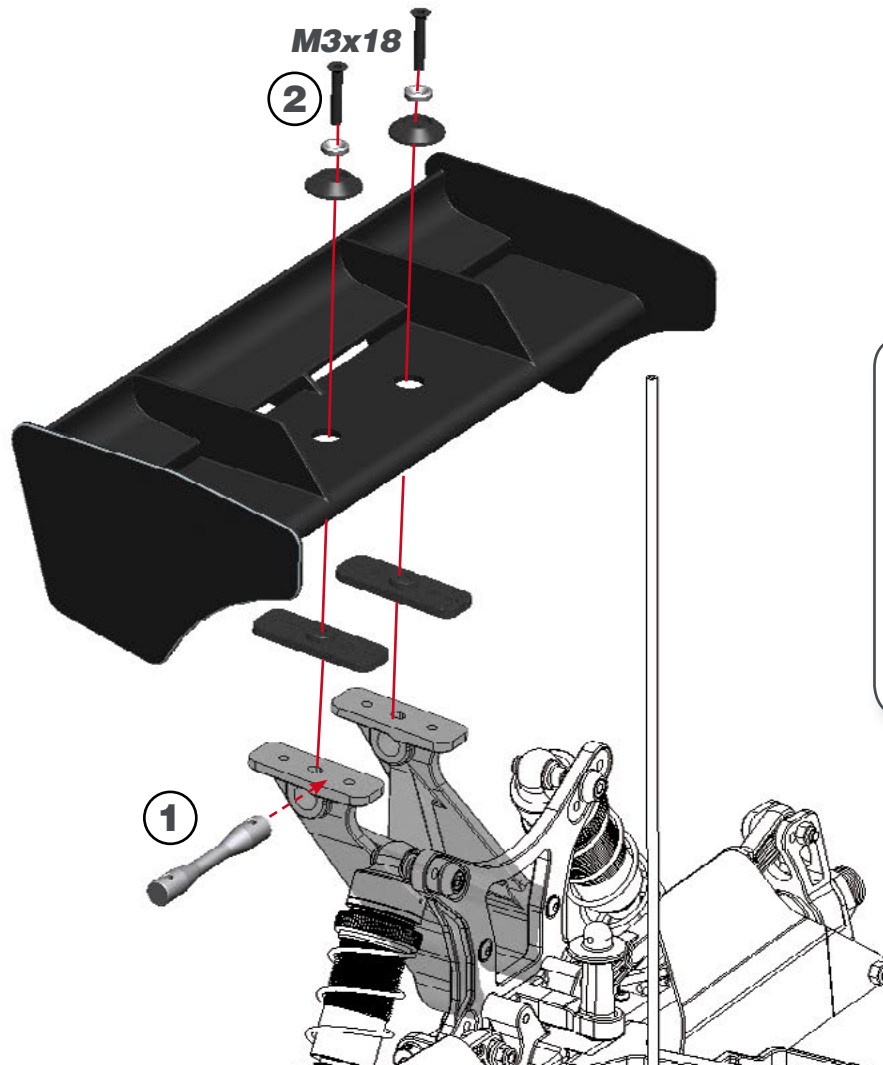



## STEP 56 BAG 15












## STEP 57

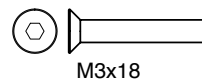




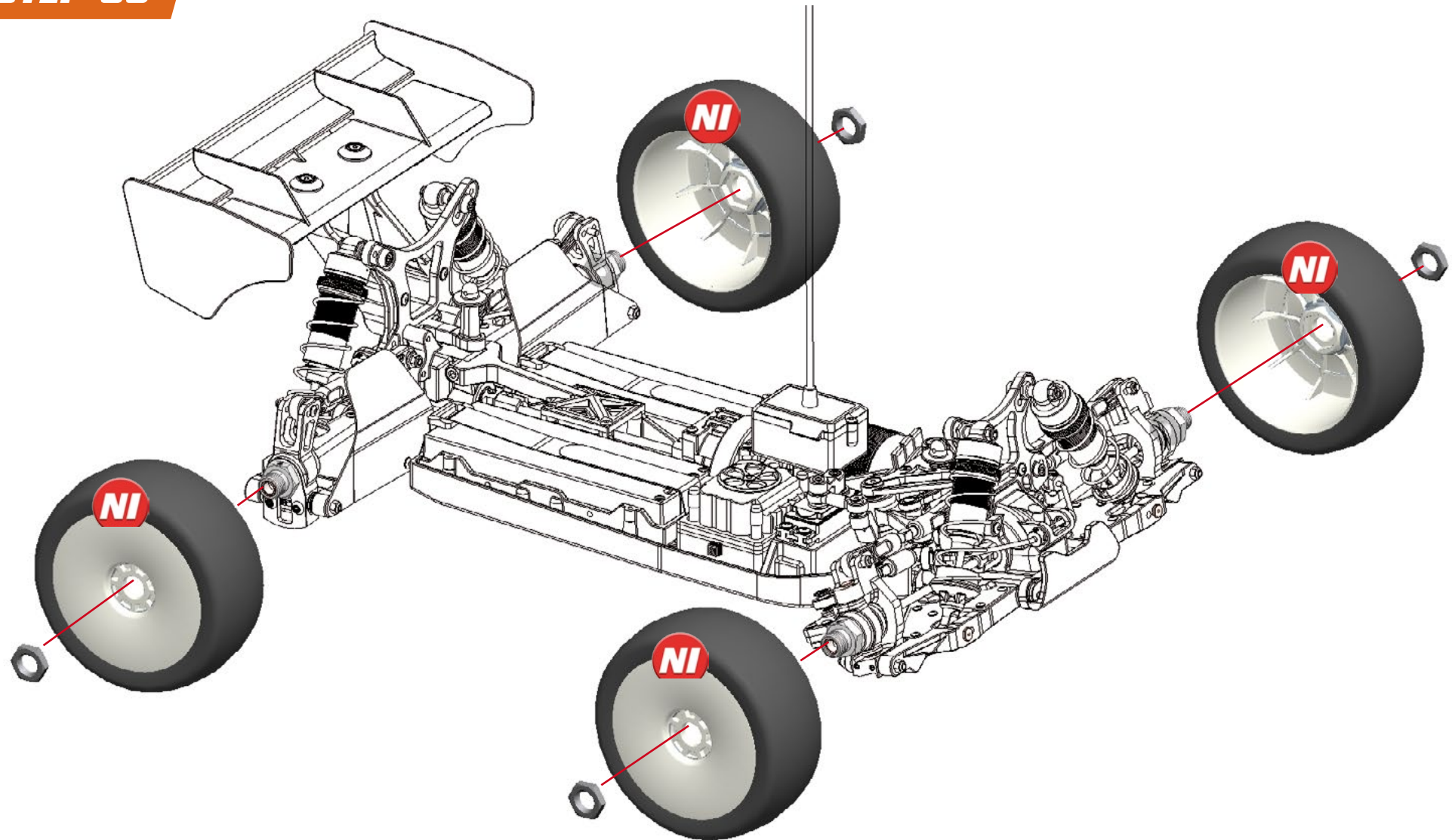
 **ANGLED WING SPACERS CHART**

<b>2°</b>	←   N →
<b>4°</b>	←    → 
<b>6°</b>	←    →

**REAR** ↔ **FRONT**



# STEP 59



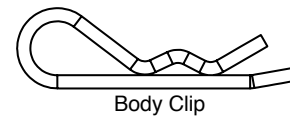
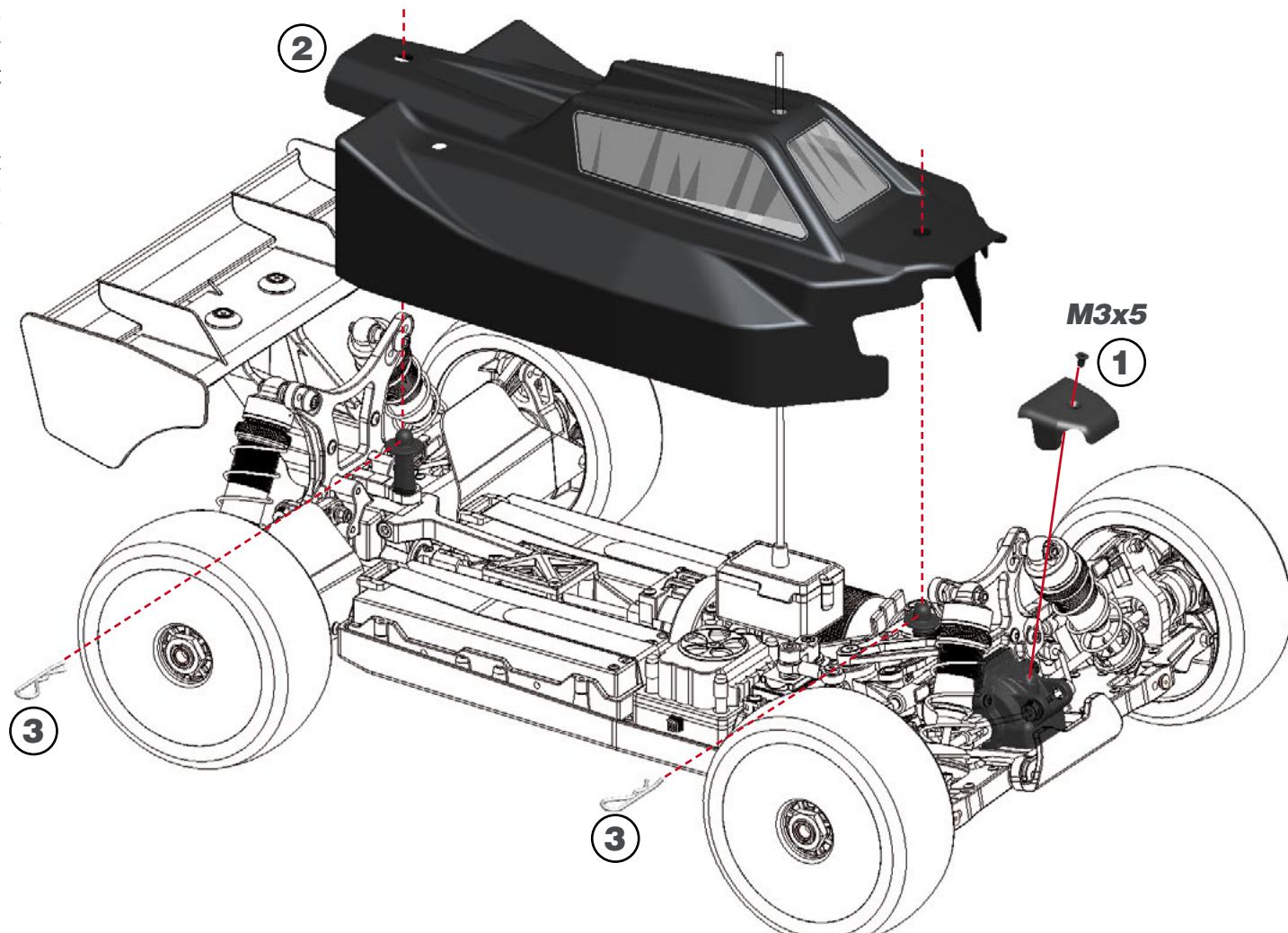


## STEP 60

1- Cut the body along the cutting line with special scissors (not included). Make holes for the bodypost and antenna as needed with a body reamer (not included). Make a longer bodypost hole in the rear, to allow for chassis flex movement.

2- Before painting the body, apply the precut masking sheet elements to the inside of the body. Follow the cleaning & painting instructions supplied by the polycarbonate paint supplier you choose.

3- Apply the Serpent and Cobra logo-decals on the body and wing.





## INDEX

<b>DIFFERENTIALS EXPLODED VIEW</b>	<b>39</b>
<b>REAR EXPLODED VIEW</b>	<b>40</b>
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<b>CENTER EXPLODED VIEW</b>	<b>42</b>
<b>STEERING EXPLODED VIEW</b>	<b>43</b>
<b>SHOCKS EXPLODED VIEW</b>	<b>44</b>
<b>FINAL 1 EXPLODED VIEW</b>	<b>45</b>
<b>FINAL 2 EXPLODED VIEW</b>	<b>46</b>

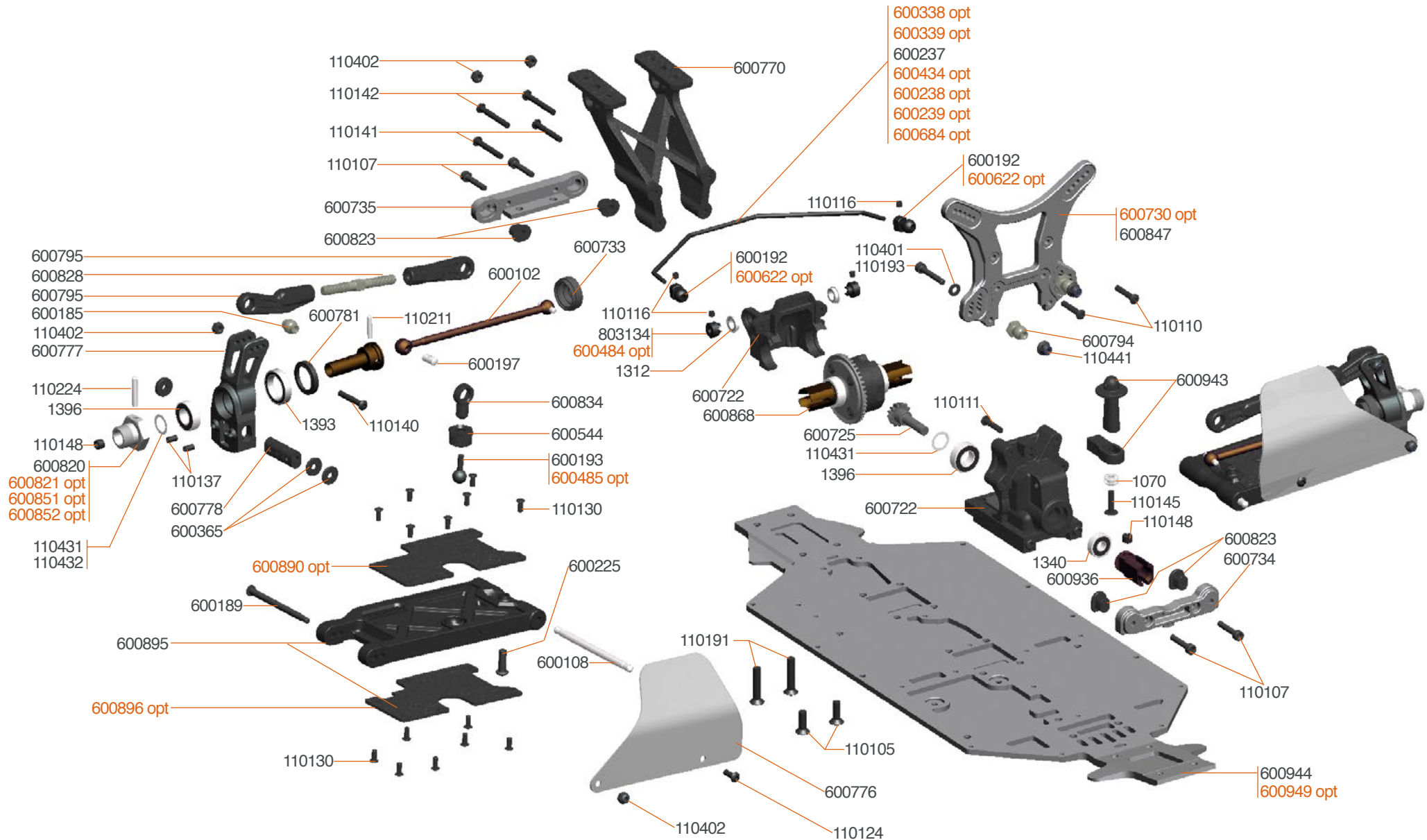


# DIFFERENTIAL EXPLODED VIEW



- 600283 Diff pin 10T alu (2)
- 600868 Diff set 44T front / rear SRX8
- 600869 Diff set 46T center SRX8
- 600892 Overdrive diff gear set 43/13 SRX8

- 600893 Overdrive diff pinion 13T SRX8
- 600894 Overdrive diff gear 43T SRX8

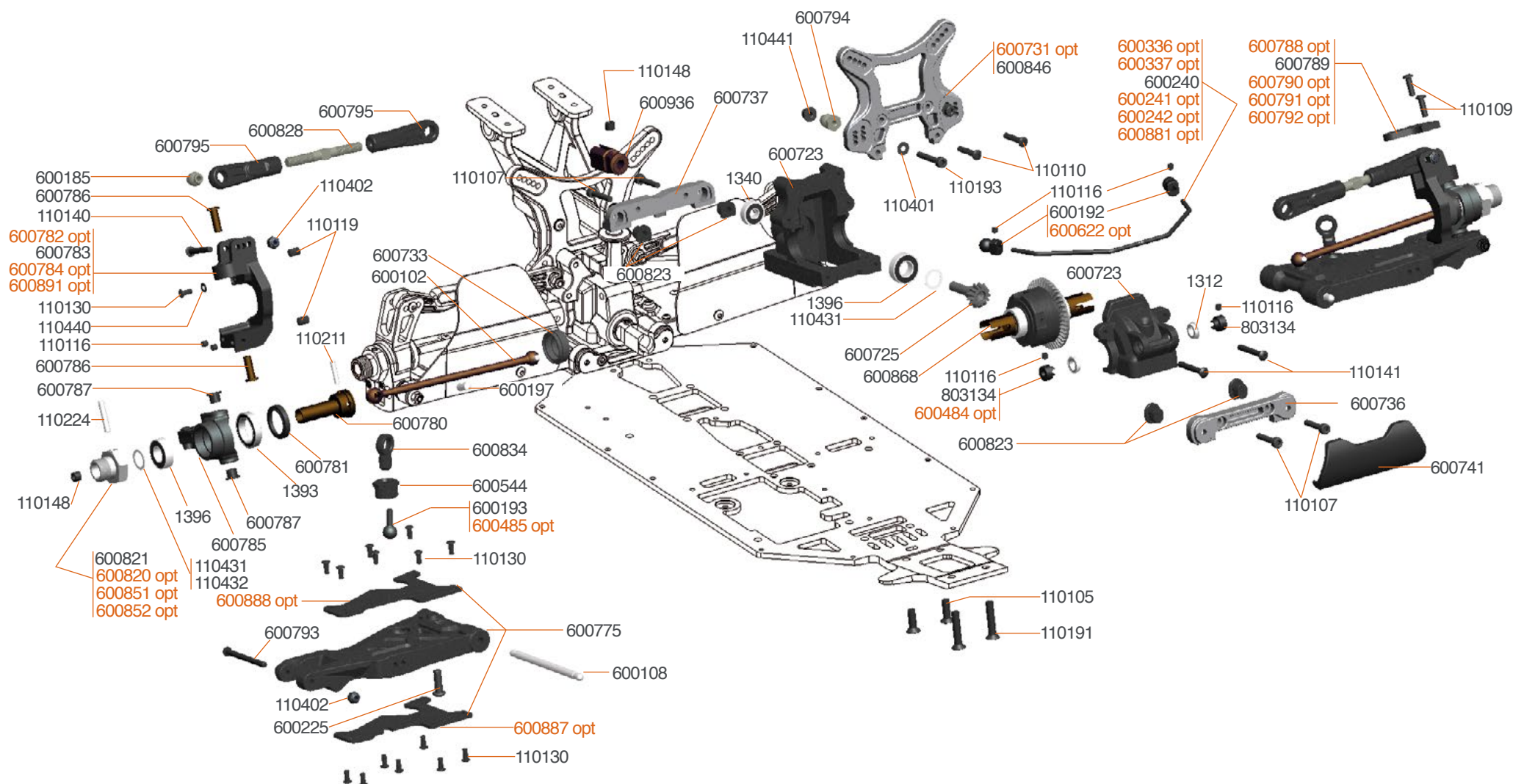


600338 Antiroll bar rear 1.8mm  
600339 Antiroll bar rear 2.0mm  
600434 Antiroll bar rear 2.4mm  
600238 Antiroll bar rear 2.5mm  
600239 Antiroll bar rear 2.7mm

600684 Antiroll bar rear 3.0mm  
600484 Antirollbar spacer 3mm alu (2)  
600485 Pivotball threaded anti roll bar alu (2)  
600622 Pivotball antirollbar alu (4)  
600730 Shocktower RR carbon SRX8

600821 Wheelhexagon +1mm (2) SRX8  
600838 Upright weight brass 15gr (2) SRX8  
600851 Wheelhexagon 0mm light (2) SRX8  
600852 Wheelhexagon +1mm light (2) SRX8  
600890 Wishbone insert carbon RR Upper

SRX8 (2)  
600896 Wishbone insert carbon RR Lower V2  
SRX8 (2)  
600949 Chassis LW SRX8E



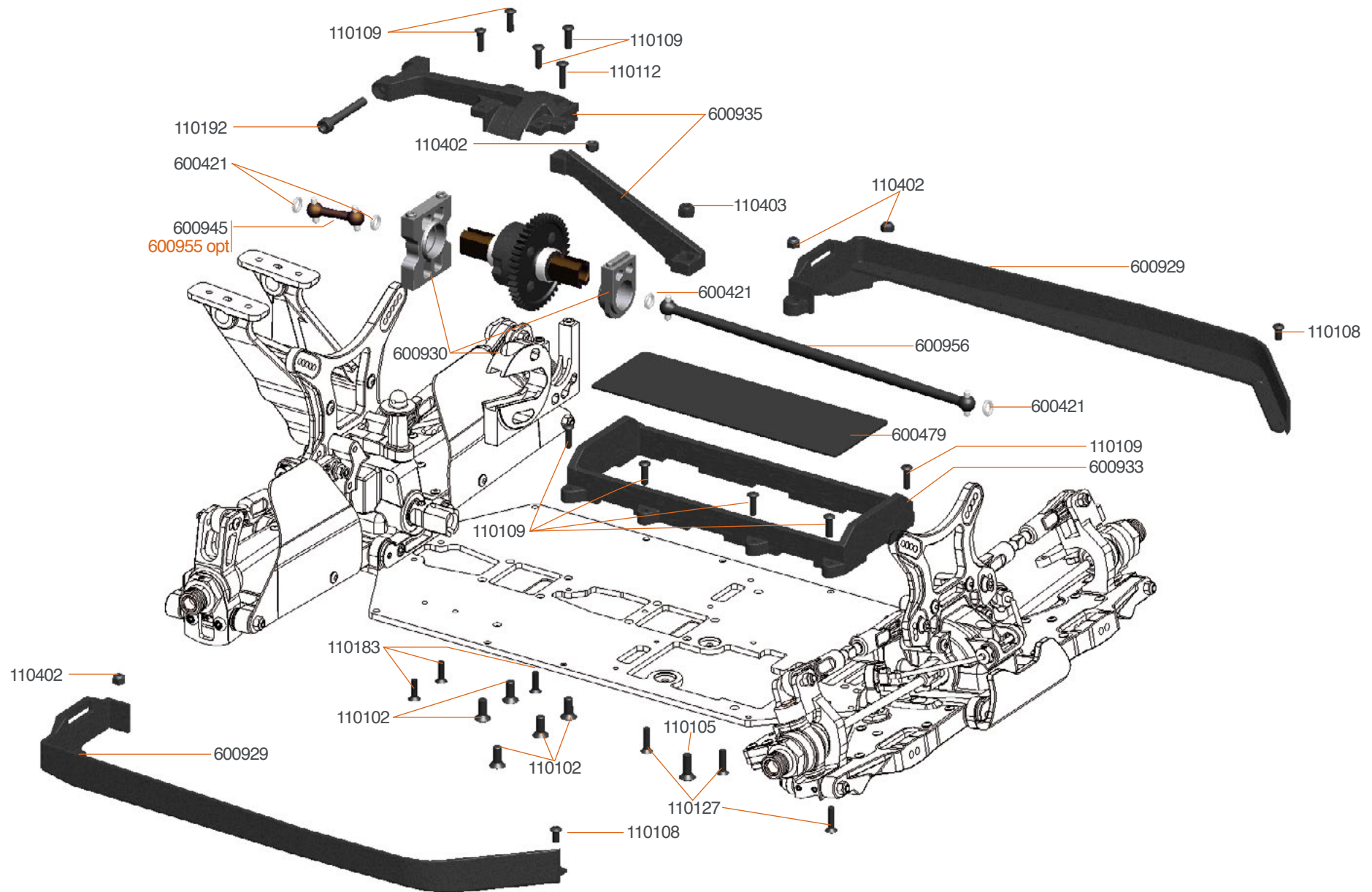
600336 Antiroll bar front 1.8mm  
600337 Antiroll bar front 2.0mm  
600241 Antiroll bar front 2.5mm  
600242 Antiroll bar front 2.7mm  
600881 Antiroll bar front 3.0 mm  
600484 Antirollbar spacer 3mm alu (2)

600485 Pivotball threaded anti roll bar alu (2)  
600622 Pivotball antirollbar alu (4)  
600782 C-hub 13deg L+R alu SRX8  
600784 C-hub 17deg L+R alu SRX8  
600891 C-hub 19deg L+R alu SRX8  
600788 Steering arm 0 carbon (2) SRX8

600789 Steering arm 1 carbon (2) SRX8  
600791 Steering arm 3 carbon (2) SRX8  
600792 Steering arm 4 carbon (2) SRX8  
600820 Wheelhexagon 0mm (2) SRX8  
600846 Shocktower FR alu SRX8  
600851 Wheelhexagon 0mm light (2) SRX8

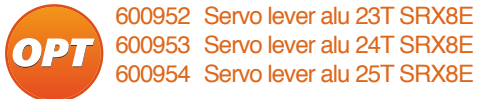
600852 Wheelhexagon +1mm light (2) SRX8  
600887 Wishbone insert carbon FR Lower SRX8 (2)  
600888 Wishbone insert carbon FR Upper SRX8 (2)

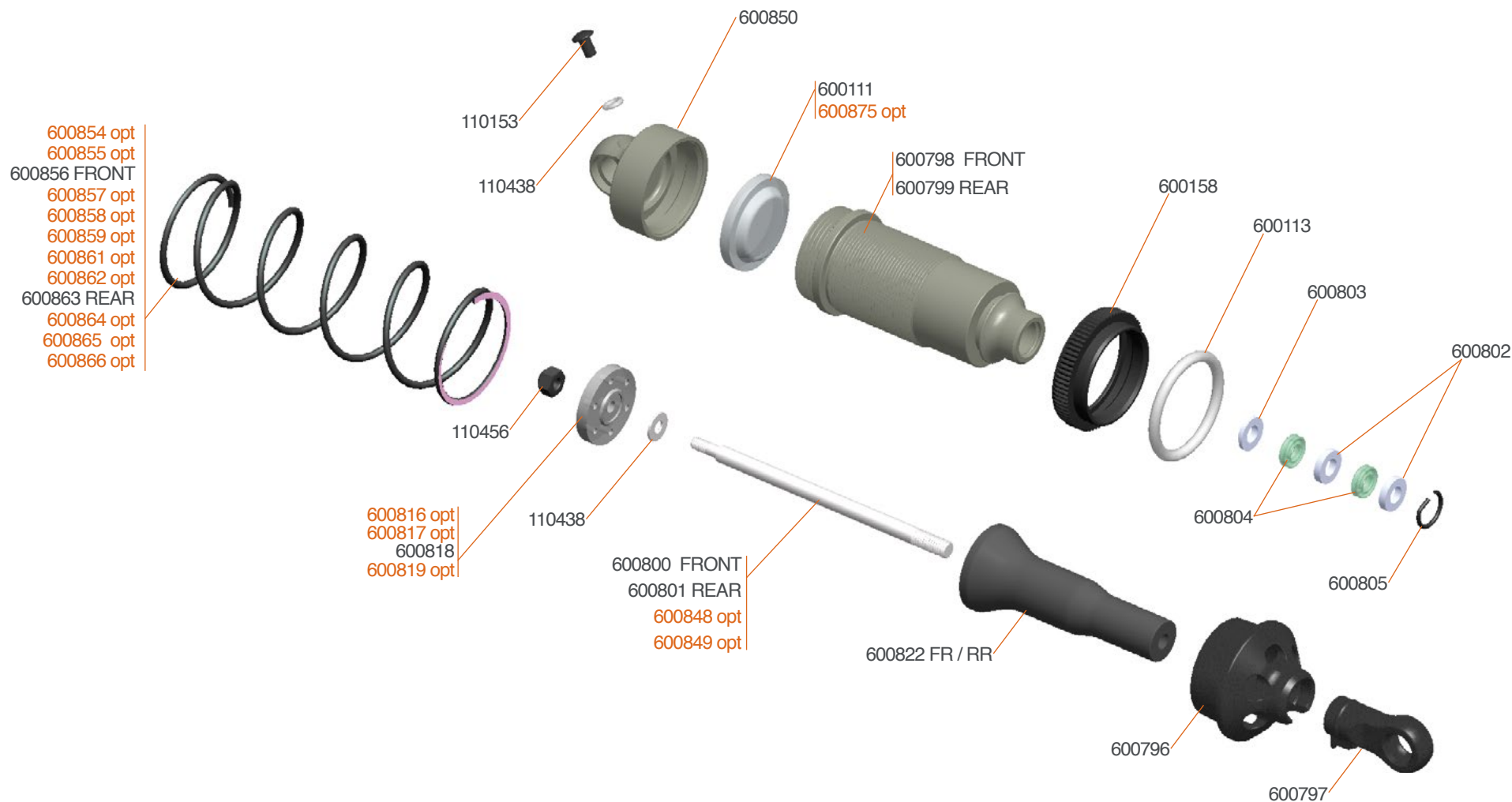




600955 Driveshaft center rr alu block layout SRX8E  
600959 Saddle pack layout set SRX8E







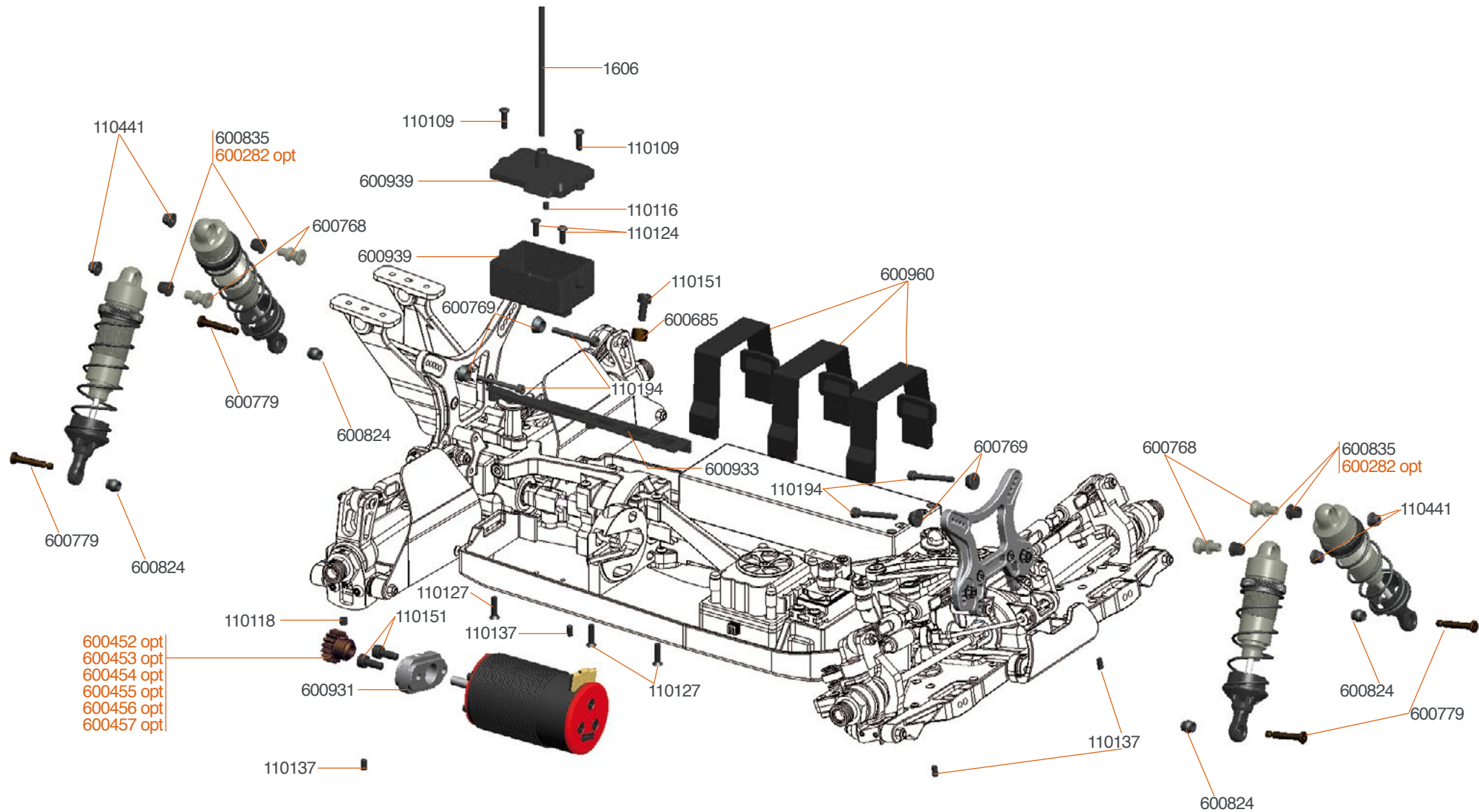
600854 Shockspring FR 4.5 lbs orange (2)  
 600855 Shockspring FR 4.7 lbs red (2)  
 600857 Shockspring FR 5.1 lbs blue (2)  
 600858 Shockspring FR 5.3 lbs purple (2)  
 600859 Shockspring FR 5.5 lbs green (2)  
 600860 Shockspring set FR (6x2)

600861 Shockspring RR 3.0 lbs orange (2)  
 600862 Shockspring RR 3.2 lbs red (2)  
 600864 Shockspring RR blue 3.6lbs (2)  
 600865 Shockspring RR 3.8 lbs purple (2)  
 600866 Shockspring RR 4.0 lbs green (2)  
 600867 Shockspring set RR (6x2)

600357 Membrane webbed silicone (4)  
 600816 Shock piston blank (4) SRX8  
 600817 Shock piston 5 holes (4) SRX8  
 600819 Shock piston 8 holes (4) SRX8  
 600848 Shock shaft FR TiN coated (2) SRX8  
 600849 Shock shaft RR TiN coated (2) SRX8

600870 Shock set Pro front (2) SRX8  
 600871 Shock set Pro rear (2) SRX8  
 600875 Shock top gasket (4) SRX8

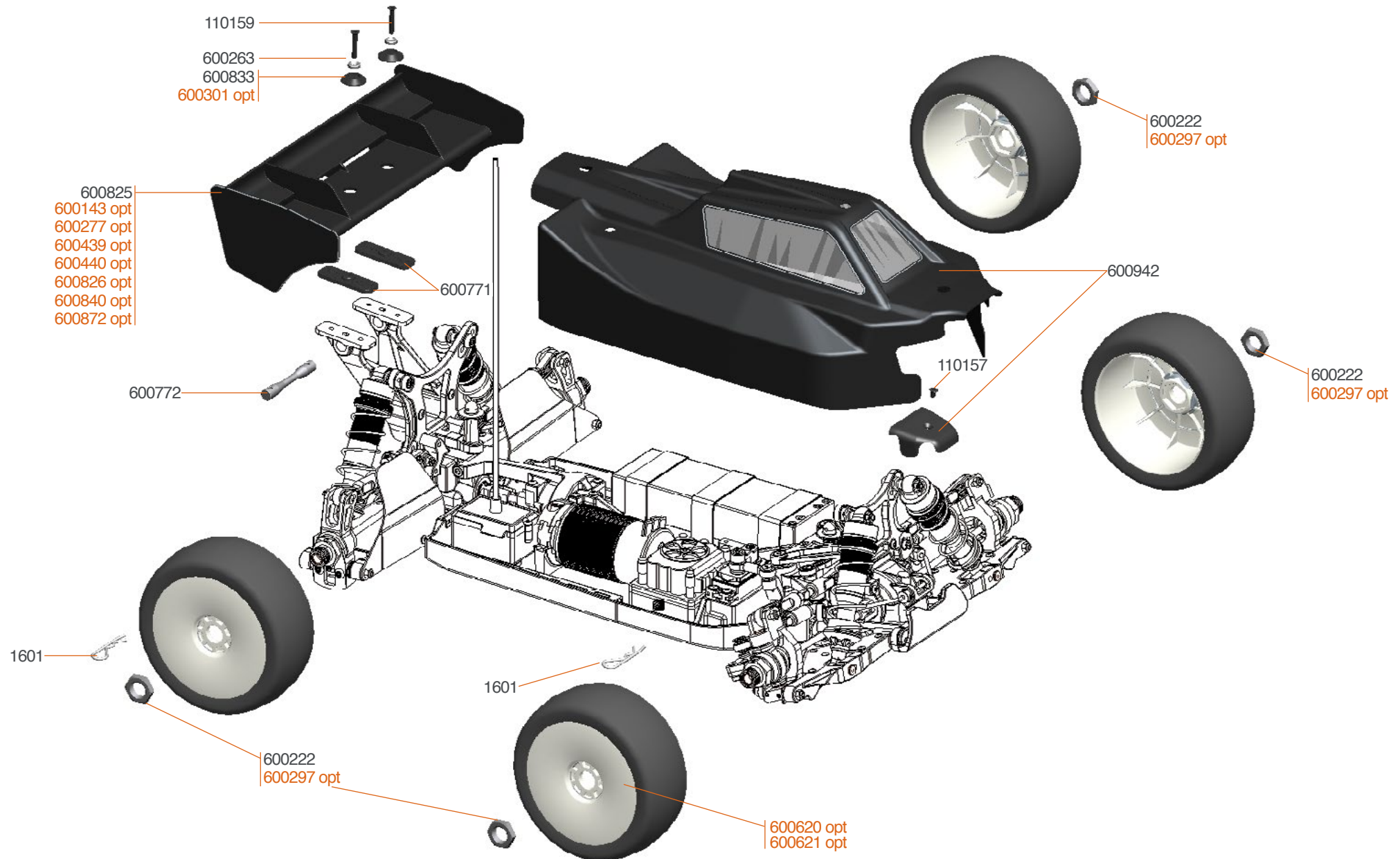




600282 Shock-pivot bushing delrin (4)  
600452 Pinion 12T  
600453 Pinion 13T

600454 Pinion 14T  
600455 Pinion 15T  
600456 Pinion 16T

600457 Pinion 17T  
600870 Shock set Pro front (2) SRX8  
600871 Shock set Pro rear (2) SRX8



600297 Wheel-nut 17mm flanged/light (4)  
600143 Wing white nylon  
600277 Wing black nylon

600439 Wing white low 811  
600440 Wing black low 811  
600826 Wing straight MD white 1/8

600840 Wing lexan HD with gurney 1/8  
600872 Wing gurney  
600620 Rim 1/8 buggy White (4)

600621 Rim 1/8 buggy Yellow (4)



# TEAM SERPENT NETWORK

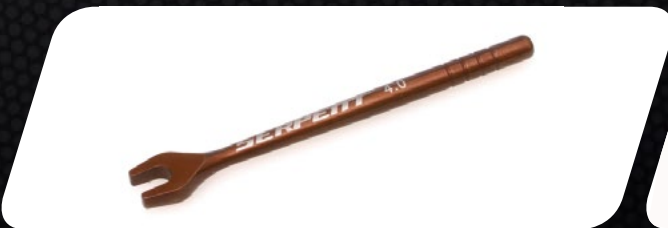
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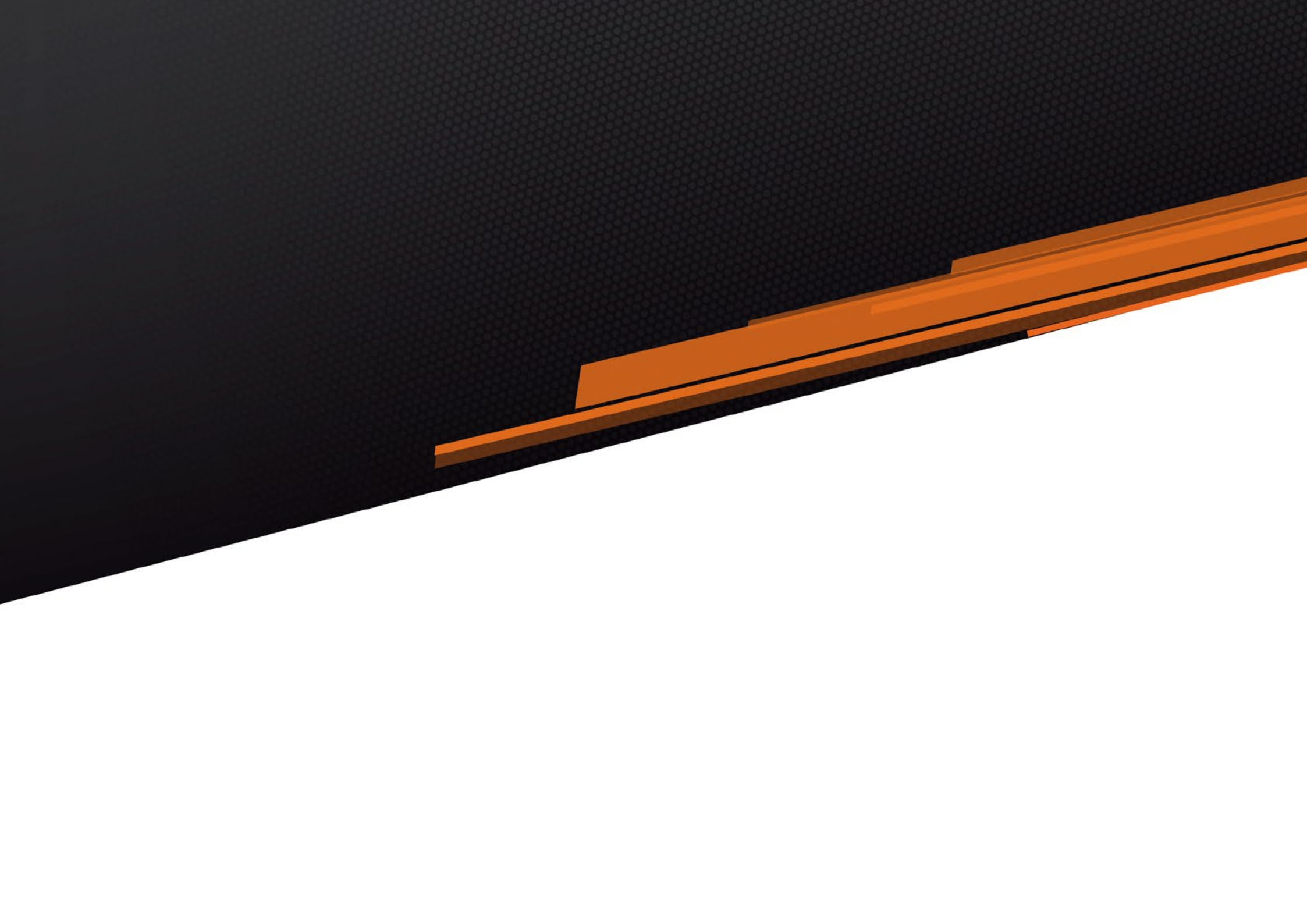
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# COBRA

## SRX8e



Manual Cobra SRX8e #82925-1