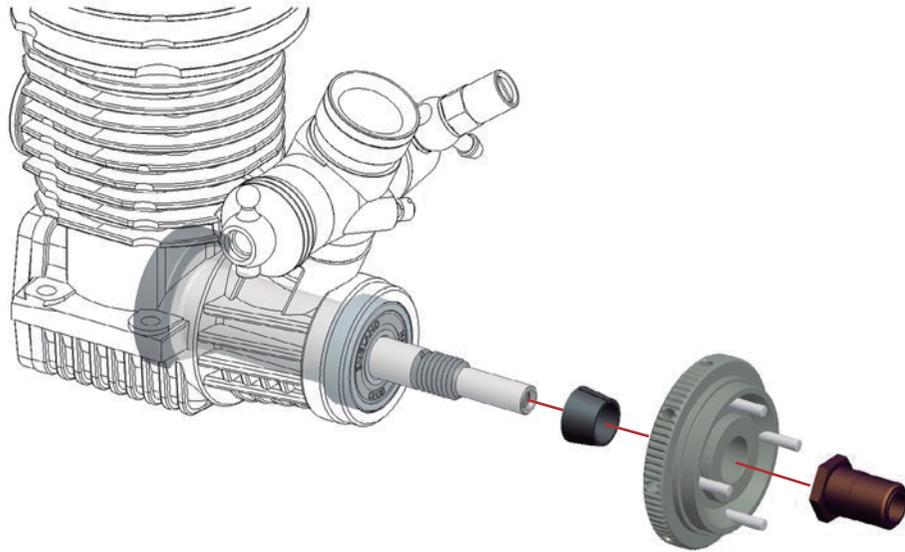


## STEP 1



1- To align the clutchgears with the 2-speed gears, it may be needed to use shim(s) 6x8x0.5mm (for 6mm shaft) or 7x8x0.5 (for 7mm shaft) behind the cone. This you can see only after assembling the clutch.

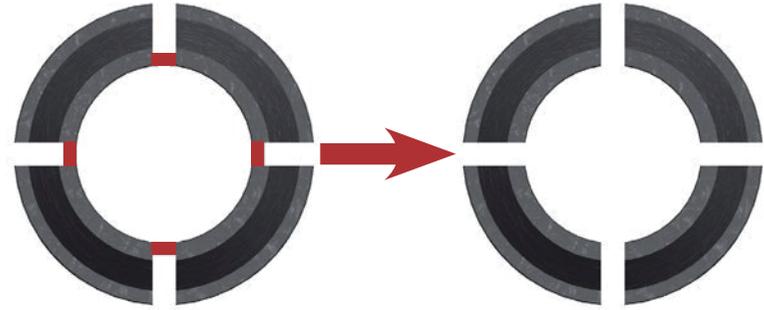
2- The holes in the side of the flywheel can be used to block the flywheel (with short allen tool) through the bottom of the chassis, when the engine/clutch is mounted in the car. It's easier to tighten or loosen the pre-load on the clutch spring that way.

## STEP 2

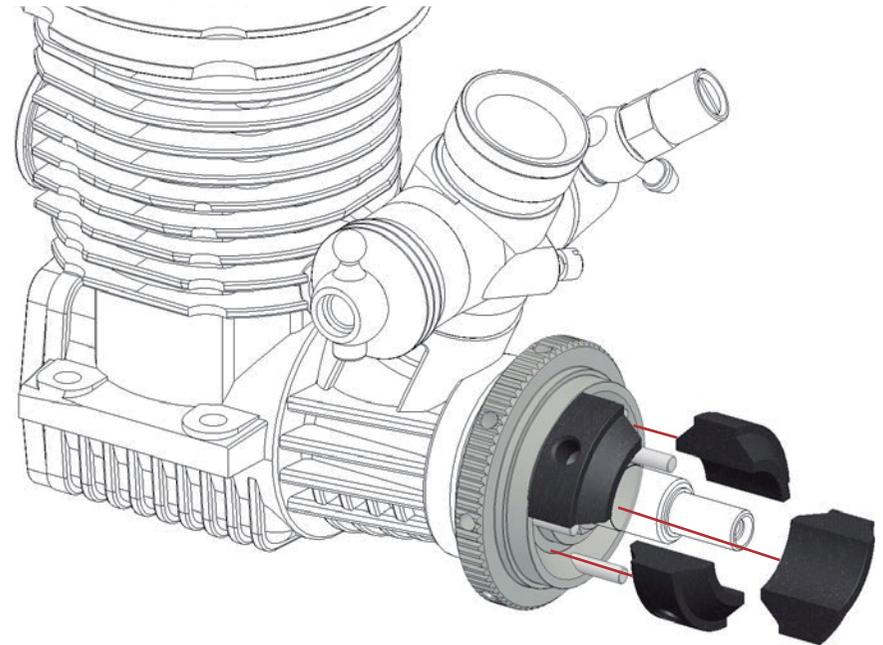
### 2.1



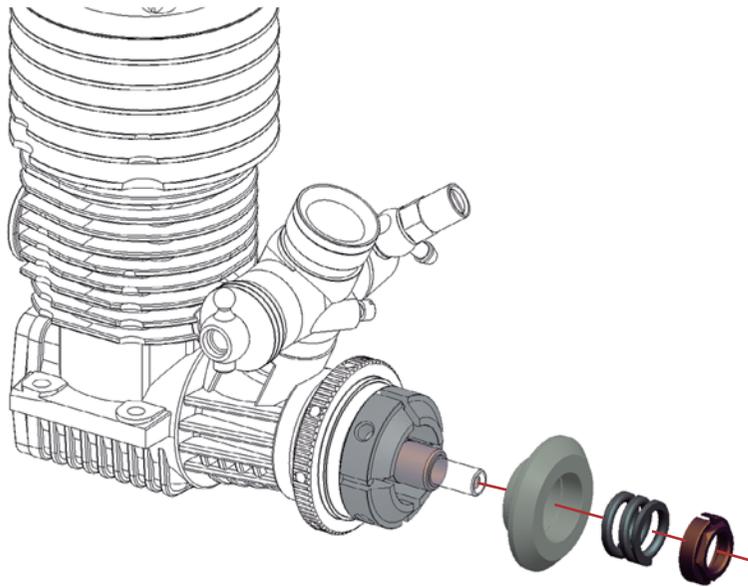
Before to assemble clutch shoes, carefully remove the red area and smoothen the cut surface in order to have four clutch shoes with the same shape.



### 2.2



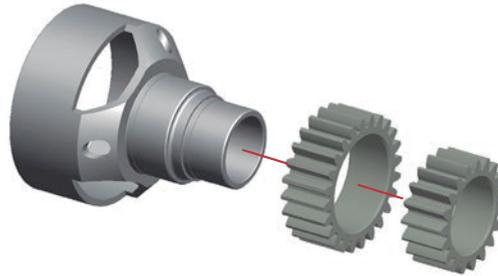
## STEP 3



For adjusting the default clutch spring tension:  
 1- Screw in the adjusting nut all the way.  
 2- Unscrew it one and a half turns.  
 3- Fine tune the setup of your clutch on the track according to your driving style, track and weather conditions.

## STEP 4

### 4.1



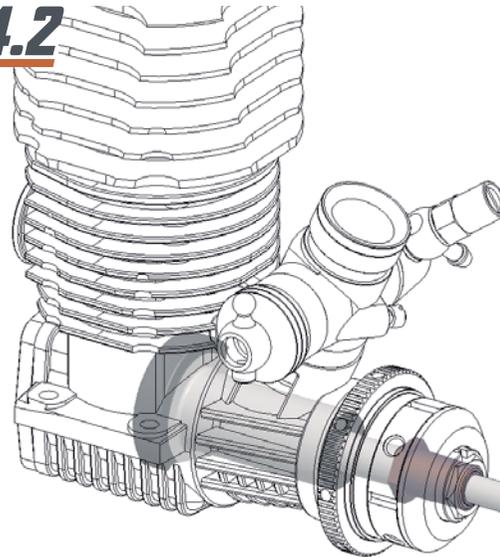
Note the orientation of the gears



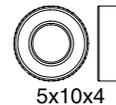
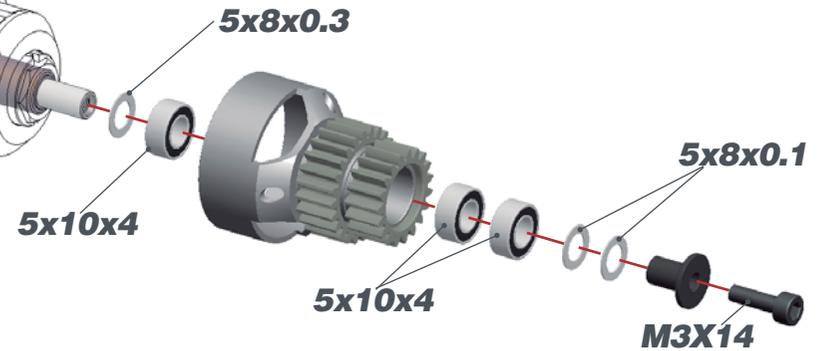
2ND

1ST

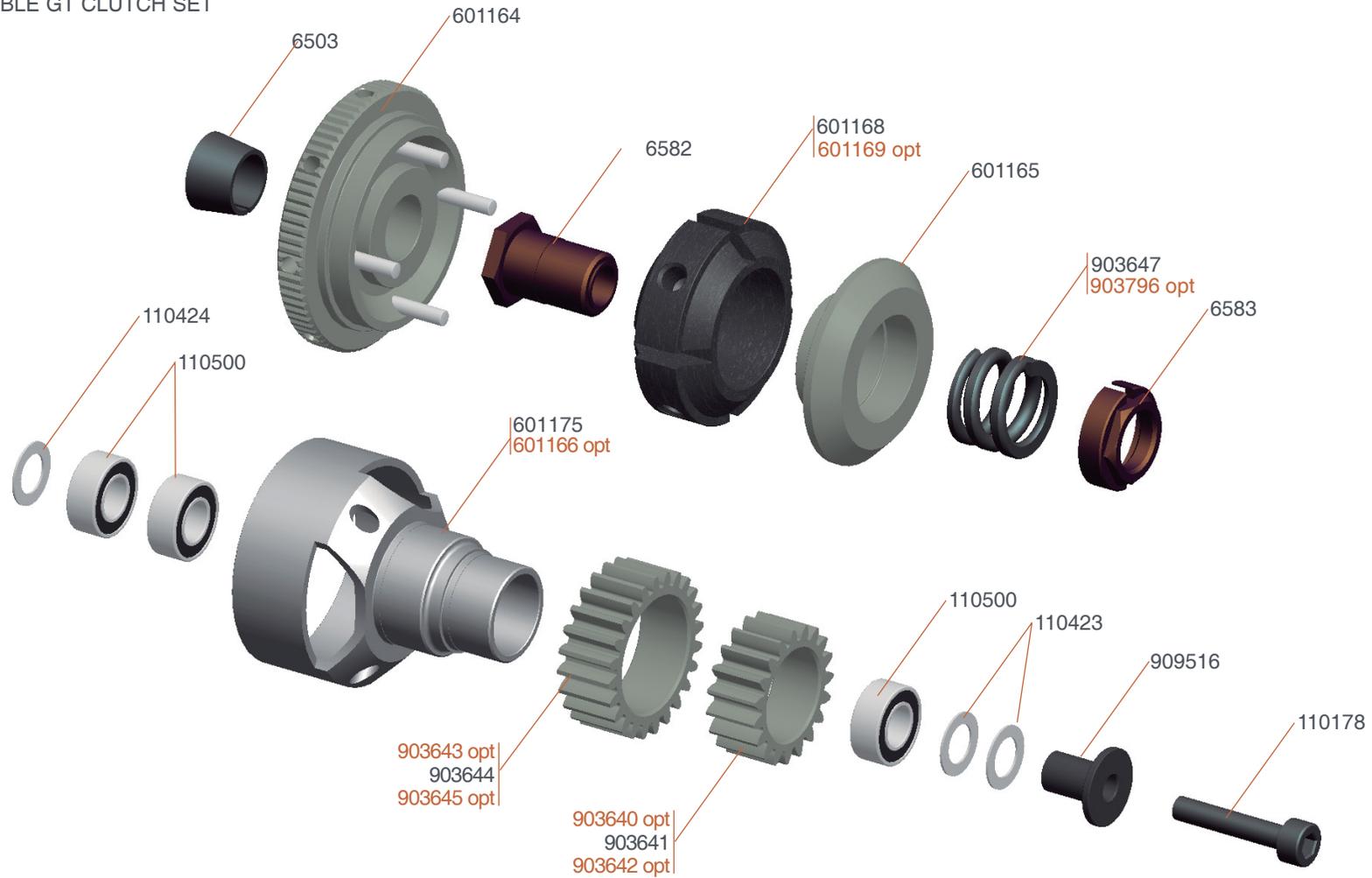
### 4.2



Place 5x8x0.1 and/or 5x8x0.3 shims to achieve a small amount of end play.



#601163 ADJUSTABLE GT CLUTCH SET



903640 Centax gear-pinion alu 18T XLI  
 903642 Centax gear-pinion alu 20T XLI  
 903643 Centax gear-pinion alu 23T XLI

903645 Centax gear-pinion alu 25T XLI  
 903646 Centax gear-pinion alu set XLI (6)  
 601169 Adjustable GT clutchshoe yellow

903796 Centax spring XX-hard  
 601166 Adjustable GT clutchbell alu coated